



## 843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)

## Supplementary statement(s)

Not Applicable

## Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing dust/fumes.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

## Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

## Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

## Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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## 2.3. Other hazards

RECh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

## 3.1. Substances

See 'Composition on ingredients' in Section 3.2

## 3.2. Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.78-93-3 2.201-159-0 3.606-002-00-3 4.01-2119457290-43-XXXX 01-2119943742-35-XXXX	55	<u>methylethyl ketone</u> *	Flammable Liquid Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Eye Irritation Category 2; H225, H336, H319, EUH066 [2]
1.68410-23-1 2.Not Available 3.Not Available 4.01-2119972323-38-XXXX	34	<u>C18 fatty acid dimers/ polyethylenepolyamine polyamides</u>	Not Applicable
1.67-63-0 2.200-661-7 3.603-117-00-0 4.01-2119457558-25-XXXX	5	<u>isopropanol</u>	Flammable Liquid Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Eye Irritation Category 2; H225, H336, H319 [2]
1.71-36-3 2.200-751-6 3.603-004-00-6 4.01-2119484630-38-XXXX 01-2120076484-50-XXXX	4	<u>n-butanol</u>	Flammable Liquid Category 3, Acute Toxicity (Oral) Category 4, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Skin Corrosion/Irritation Category 2, Serious Eye Damage Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation); H226, H302, H336, H315, H318, H335 [2]

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1.112-24-3 2.203-950-6 3.612-059-00-5 4. Not Available	1	<u>triethylenetetramine</u>	Acute Toxicity (Dermal) Category 4, Chronic Aquatic Hazard Category 3, Skin Sensitizer Category 1, Skin Corrosion/Irritation Category 1B; H312, H412, H317, H314 <sup>[2]</sup>
<b>Legend:</b>	1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; * EU IOELVs available		

## SECTION 4 FIRST AID MEASURES

## 4.1. Description of first aid measures

<b>Eye Contact</b>	<ul style="list-style-type: none"> <li>▶ Generally not applicable.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Seek medical advice.</li> </ul>

## 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

## 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.  
for simple ketones:

## BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema .
- ▶ Monitor and treat, where necessary, for shock.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

## ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Consider intubation at first sign of upper airway obstruction resulting from oedema.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

## EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

## SECTION 5 FIREFIGHTING MEASURES

## 5.1. Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

## 5.2. Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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## 5.3. Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Consider evacuation (or protect in place).</li> <li>▶ Fight fire from a safe distance, with adequate cover.</li> <li>▶ If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>▶ Use water delivered as a fine spray to control the fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>Do not approach containers suspected to be hot.</b></li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul> <p>Slight hazard when exposed to heat, flame and oxidisers.</p>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are highly flammable.</li> <li>▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) nitrogen oxides (NO<sub>x</sub>) other pyrolysis products typical of burning organic material.</p>

## SECTION 6 ACCIDENTAL RELEASE MEASURES

## 6.1. Personal precautions, protective equipment and emergency procedures

See section 8

## 6.2. Environmental precautions

See section 12

## 6.3. Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Clean up all spills immediately.</li> <li>▶ Secure load if safe to do so.</li> <li>▶ Bundle/collect recoverable product.</li> <li>▶ Collect remaining material in containers with covers for disposal.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Neutralise/decontaminate residue (see Section 13 for specific agent).</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Consider evacuation (or protect in place).</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Water spray or fog may be used to disperse /absorb vapour.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Use only spark-free shovels and explosion proof equipment.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Absorb remaining product with sand, earth or vermiculite.</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Wear protective clothing, safety glasses, dust mask, gloves.</li> <li>▶ Secure load if safe to do so. Bundle/collect recoverable product.</li> <li>▶ Use dry clean up procedures and avoid generating dust.</li> <li>▶ Vacuum up (consider explosion-proof machines designed to be grounded during storage and use).</li> <li>▶ Water may be used to prevent dusting.</li> <li>▶ Collect remaining material in containers with covers for disposal.</li> <li>▶ Flush spill area with water.</li> </ul>

## 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

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## SECTION 7 HANDLING AND STORAGE

## 7.1. Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights, heat or ignition sources.</li> <li>▶ When handling, <b>DO NOT eat, drink or smoke.</b></li> <li>▶ Vapour may ignite on pumping or pouring due to static electricity.</li> <li>▶ <b>DO NOT use plastic buckets.</b></li> <li>▶ Earth and secure metal containers when dispensing or pouring product.</li> <li>▶ Use spark-free tools when handling.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> </ul>
<b>Fire and explosion protection</b>	See section 5
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers in approved flame-proof area.</li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> <li>▶ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store away from incompatible materials in a cool, dry well ventilated area.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Store away from incompatible materials.</li> </ul>

## 7.2. Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT use aluminium, galvanised or tin-plated containers</b></li> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)</li> <li>▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.</li> <li>▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages</li> <li>▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> </ul>
<b>Storage incompatibility</b>	<p>Methyl ethyl ketone:</p> <ul style="list-style-type: none"> <li>▶ reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum</li> <li>▶ is incompatible with inorganic acids, aliphatic amines, ammonia, caustics, isocyanates, pyridines, chlorosulfonic acid</li> <li>▶ forms unstable peroxides in storage, or on contact with propanol or hydrogen peroxide</li> <li>▶ attacks some plastics</li> <li>▶ may generate electrostatic charges, due to low conductivity, on flow or agitation</li> </ul> <p>Ketones in this group:</p> <ul style="list-style-type: none"> <li>▶ are reactive with many acids and bases liberating heat and flammable gases (e.g., H<sub>2</sub>).</li> <li>▶ react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H<sub>2</sub>) and heat.</li> <li>▶ are incompatible with isocyanates, aldehydes, cyanides, peroxides, and anhydrides.</li> <li>▶ react violently with aldehydes, HNO<sub>3</sub> (nitric acid), HNO<sub>3</sub> + H<sub>2</sub>O<sub>2</sub> (mixture of nitric acid and hydrogen peroxide), and HClO<sub>4</sub> (perchloric acid).</li> <li>▶ may react with hydrogen peroxide to form unstable peroxides; many are heat- and shock-sensitive explosives.</li> </ul> <p>A significant property of most ketones is that the hydrogen atoms on the carbons next to the carbonyl group are relatively acidic when compared to hydrogen atoms in typical hydrocarbons. Under strongly basic conditions these hydrogen atoms may be abstracted to form an enolate anion. This property allows ketones, especially methyl ketones, to participate in condensation reactions with other ketones and aldehydes. This type of condensation reaction is favoured by high substrate concentrations and high pH (greater than 1 wt% NaOH).</p> <ul style="list-style-type: none"> <li>▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.</li> <li>▶ Avoid strong bases.</li> <li>▶ Avoid contact with copper, aluminium and their alloys.</li> <li>▶ Avoid reaction with oxidising agents</li> </ul>

## 7.3. Specific end use(s)

See section 1.2

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

## 8.1. Control parameters

## DERIVED NO EFFECT LEVEL (DNEL)

Not Available

Continued...

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**PREDICTED NO EFFECT LEVEL (PNEC)**

Not Available

**OCCUPATIONAL EXPOSURE LIMITS (OEL)****INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	methyl ethyl ketone	Butanone	200 ppm / 600 mg/m3	900 mg/m3 / 300 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	methyl ethyl ketone	Butan-2-one (methyl ethyl ketone)	200 ppm / 600 mg/m3	899 mg/m3 / 300 ppm	Not Available	Sk, BMGV
UK Workplace Exposure Limits (WELs)	isopropanol	Propan-2-ol	400 ppm / 999 mg/m3	1250 mg/m3 / 500 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	n-butanol	Butan-1-ol	Not Available	154 mg/m3 / 50 ppm	Not Available	Sk

**EMERGENCY LIMITS**

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
methyl ethyl ketone	Butanone, 2-; (Methyl ethyl ketone; MEK)	Not Available	Not Available	Not Available
C18 fatty acid dimers/ polyethylenepolyamine polyamides	C-18 Unsaturated fatty acid, dimers, reaction products with polyethylenepolyamines; (Versamid 140 polyamide resin; Versamid 125)	30 mg/m3	330 mg/m3	2,000 mg/m3
isopropanol	Isopropyl alcohol	400 ppm	2000 ppm	12000 ppm
n-butanol	Butyl alcohol, n-; (n-Butanol)	60 ppm	800 ppm	8000 ppm
triethylenetetramine	Triethylenetetramine	3 ppm	14 ppm	83 ppm

Ingredient	Original IDLH	Revised IDLH
methyl ethyl ketone	3,000 ppm	Not Available
C18 fatty acid dimers/ polyethylenepolyamine polyamides	Not Available	Not Available
isopropanol	2,000 ppm	Not Available
n-butanol	1,400 ppm	Not Available
triethylenetetramine	Not Available	Not Available

**MATERIAL DATA**

Polyamide hardeners have much reduced volatility, toxicity and are much less irritating to the skin and eyes than amine hardeners. However commercial polyamides may contain a percentage of residual unreacted amine and all unnecessary contact should be avoided.

For methyl ethyl ketone:

Odour Threshold Value: Variously reported as 2 ppm and 4.8 ppm

Odour threshold: 2 ppm (detection); 5 ppm (recognition) 25 ppm (easy recognition); 300 ppm IRRITATING

Exposures at or below the recommended TLV-TWA are thought to prevent injurious systemic effects and to minimise objections to odour and irritation. Where synergism or potentiation may occur stringent control of the primary toxin (e.g. n-hexane or methyl butyl ketone) is desirable and additional consideration should be given to lowering MEK exposures.

Odour Safety Factor(OSF)

OSF=28 (METHYL ETHYL KETONE)

Odour Threshold Value: 3.3 ppm (detection), 7.6 ppm (recognition)

Exposure at or below the recommended isopropanol TLV-TWA and STEL is thought to minimise the potential for inducing narcotic effects or significant irritation of the eyes or upper respiratory tract. It is believed, in the absence of hard evidence, that this limit also provides protection against the development of chronic health effects. The limit is intermediate to that set for ethanol, which is less toxic, and n-propyl alcohol, which is more toxic, than isopropanol

For n-butanol:

Odour Threshold Value: 0.12-3.4 ppm (detection), 1.0-3.5 ppm (recognition)

NOTE: Detector tubes for n-butanol, measuring in excess of 5 ppm are commercially available.

Exposure at or below the TLV-TWA is thought to provide protection against hearing loss due to vestibular and auditory nerve damage in younger workers and to protect against the significant risk of headache and irritation.

25 ppm may produce mild irritation of the respiratory tract 50 ppm may produce headache and vertigo.

Higher concentrations may produce marked irritation, sore throat, coughing, nausea, shortness of breath, pulmonary injury and central nervous system depression characterised by headache, dizziness, dullness and drowsiness.

6000 ppm may produce giddiness, prostration, narcosis, ataxia, and death.


Odour Safety Factor (OSF)

OSF=60 (n-BUTANOL)

**8.2. Exposure controls**

<b>8.2.1. Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.</p> <p>Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.</p>
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## 843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)

	<table border="1" data-bbox="389 192 1487 461"> <tr> <td>Type of Contaminant:</td> <td>Air Speed:</td> </tr> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="389 517 1487 685"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
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2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity																		
3: Intermittent, low production.	3: High production, heavy use																		
4: Large hood or large air mass in motion	4: Small hood-local control only																		
8.2.2. Personal protection																			
Eye and face protection	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul> <p>No special equipment required due to the physical form of the product.</p>																		
Skin protection	See Hand protection below																		
Hands/feet protection	<p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.</p> <p>The performance, based on breakthrough times, of:</p> <ul style="list-style-type: none"> <li>• Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent</li> <li>• Butyl Rubber ranges from excellent to good</li> <li>• Nitrile Butyl Rubber (NBR) from excellent to fair.</li> <li>• Neoprene from excellent to fair</li> <li>• Polyvinyl (PVC) from excellent to poor</li> </ul> <p>As defined in ASTM F-739-96</p> <ul style="list-style-type: none"> <li>• Excellent breakthrough time &gt; 480 min</li> <li>• Good breakthrough time &gt; 20 min</li> <li>• Fair breakthrough time &lt; 20 min</li> <li>• Poor glove material degradation</li> </ul> <p>Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)</p> <ul style="list-style-type: none"> <li>• <b>DO NOT</b> use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin).</li> <li>• <b>DO NOT</b> use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.</li> </ul> <p>Replacement time should be considered when selecting the most appropriate glove. It may be more effective to select a glove with lower chemical resistance but which is replaced frequently than to select a more resistant glove which is reused many times</p> <p>No special equipment required due to the physical form of the product.</p>																		
Body protection	See Other protection below																		
Other protection	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ PVC protective suit may be required if exposure severe.</li> <li>▶ Eyewash unit.</li> <li>▶ Ensure there is ready access to a safety shower.</li> <li>▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</li> <li>▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</li> <li>▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.</li> </ul> <p>No special equipment required due to the physical form of the product.</p>																		

## 843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)

## Recommended material(s)

## GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**'Forsberg Clothing Performance Index'.**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)

Material	CPI
PE/EVAL/PE	A
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE	C
PVA	C
PVC	C
SARANEX-23	C
TEFLON	C
VITON	C
VITON/NEOPRENE	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

- ▶ Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- ▶ The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- ▶ Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- ▶ Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- ▶ Use approved positive flow mask if significant quantities of dust becomes airborne.
- ▶ Try to avoid creating dust conditions.

## 8.2.3. Environmental exposure controls

See section 12

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

## 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Clear, amber		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	0.87
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	≥343
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	11.00
<b>Initial boiling point and boiling range (°C)</b>	≥80	<b>Molecular weight (g/mol)</b>	Not Available
<b>Flash point (°C)</b>	>-3	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	HIGHLY FLAMMABLE.	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	10	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	1.8	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	8.20	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	≥2.1	<b>VOC g/L</b>	Not Available

## 9.2. Other information

Continued...



## 843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)

Not Available

## SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2. Chemical stability	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

## SECTION 11 TOXICOLOGICAL INFORMATION

## 11.1. Information on toxicological effects

Inhaled	<p>Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>Acute exposure of humans to high concentrations of methyl ethyl ketone produces irritation to the eyes, nose, and throat. Other effects reported from acute inhalation exposure in humans include central nervous system depression, headache, and nausea.</p> <p>Easy odour recognition and irritant properties of methyl ethyl ketone means that high vapour levels are readily detected and should be avoided by application of control measures; however odour fatigue may occur with loss of warning of exposure.</p> <p>The odour of isopropanol may give some warning of exposure, but odour fatigue may occur. Inhalation of isopropanol may produce irritation of the nose and throat with sneezing, sore throat and runny nose. The effects in animals subject to a single exposure, by inhalation, included inactivity or anaesthesia and histopathological changes in the nasal canal and auditory canal.</p> <p>The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p> <p>Inhalation of epoxy resin amine hardener vapours (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing 'amine asthma'. The literature records several instances of systemic intoxications following the use of amines in epoxy resin systems.</p> <p>Excessive exposure to the vapours of epoxy amine curing agents may cause both respiratory irritation and central nervous system depression. Signs and symptoms of central nervous system depression, in order of increasing exposure, are headache, dizziness, drowsiness, and incoordination. In short, a single prolonged (measured in hours) or excessive inhalation exposure may cause serious adverse effects, including death.</p>
Ingestion	<p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Following ingestion, a single exposure to isopropyl alcohol produced lethargy and non-specific effects such as weight loss and irritation. Ingestion of near-lethal doses of isopropanol produces histopathological changes of the stomach, lungs and kidneys, incoordination, lethargy, gastrointestinal tract irritation, and inactivity or anaesthesia.</p> <p>Swallowing 10 ml. of isopropanol may cause serious injury; 100 ml. may be fatal if not promptly treated. The adult single lethal doses is approximately 250 ml. The toxicity of isopropanol is twice that of ethanol and the symptoms of intoxication appear to be similar except for the absence of an initial euphoric effect; gastritis and vomiting are more prominent. Ingestion may cause nausea, vomiting, and diarrhoea.</p> <p>There is evidence that a slight tolerance to isopropanol may be acquired.</p>
Skin Contact	<p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>The material may produce moderate skin irritation; limited evidence or practical experience suggests, that the material either:</p> <ul style="list-style-type: none"> <li>▶ produces moderate inflammation of the skin in a substantial number of individuals following direct contact and/or</li> <li>▶ produces significant, but moderate, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period.</li> </ul> <p>Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>511ipa</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by a temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p> <p>Isopropanol vapour may cause mild eye irritation at 400 ppm. Splashes may cause severe eye irritation, possible corneal burns and eye damage. Eye contact may cause tearing or blurring of vision.</p>
Chronic	<p>Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.</p> <p>Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.</p> <p>Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.</p> <p>On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p>

Continued...

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Limited evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a significant number of individuals at a greater frequency than would be expected from the response of a normal population.

Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking.

Secondary amines may react in the acid conditions of the stomach with oxidants or preservatives) to form potentially carcinogenic N-nitrosamines. The formation of nitrosamines from such amines has not only been observed in animals models but, at least for certain compounds, in the workplace. The amine-containing substances and end products handled at work can themselves be contaminated to a degree with corresponding nitrosamines. Under conditions encountered in practice nitrosation is to be expected with secondary amines and to a limited extent with primary and tertiary amines. Nitrogen oxides are the most probable nitrosating agents. Nitrosyl chloride, nitrite esters, metal nitrites and nitroso compounds may also be involved. Several factors such as pH, temperature, catalysts and inhibitors influence the extent of nitrosation. Two precautionary measures are therefore necessary when handling amines at the workplace.

- ▶ Simultaneous exposure to nitrosating agents should be reduced to minimum. This can be put into practice by eliminating nitrosating agents or, if they play a role in the actual process, replacing them with substances that do not lead to the formation of carcinogenic nitrosamines. In particular the level of nitrogen oxides at the workplace should be monitored and reduced when necessary.
- ▶ The levels of nitrosamines in the workplace and in substances containing amines should be monitored.

Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area, Report No. 31, DFG, 1995

In animal experiments the oesophagus is shown to be the most important target organ for nitrosamines, independent of the route of application. The mechanism of this organotrophy cannot be explained sufficiently. The high oesophageal epithelium metabolic activation of nitrosamines, together with a comparatively low DNA repair, probably plays the most important role. In addition chronic stress factors, which lead to high stimulation of epithelial turnover, are a pacemaker for malignant progression. In some countries, the traditional consumption of extremely hot drinks leads to constant burns of the oesophagus, which increases the risk. Mate, a non-alcoholic brew, frequently consumed as tea in Uruguay, appears to be a high risk factor for oesophageal cancer

Long term or repeated ingestion exposure of isopropanol may produce incoordination, lethargy and reduced weight gain.

Repeated inhalation exposure to isopropanol may produce narcosis, incoordination and liver degeneration. Animal data show developmental effects only at exposure levels that produce toxic effects in the adult animals. Isopropanol does not cause genetic damage in bacterial or mammalian cell cultures or in animals.

There are inconclusive reports of human sensitisation from skin contact with isopropanol. Chronic alcoholics are more tolerant of systemic isopropanol than are persons who do not consume alcohol; alcoholics have survived as much as 500 ml. of 70% isopropanol.

Continued voluntary drinking of a 2.5% aqueous solution through two successive generations of rats produced no reproductive effects.

NOTE: Commercial isopropanol does not contain 'isopropyl oil'. An excess incidence of sinus and laryngeal cancers in isopropanol production workers has been shown to be caused by the byproduct 'isopropyl oil'. Changes in the production processes now ensure that no byproduct is formed. Production changes include use of dilute sulfuric acid at higher temperatures.

Inhalation of epoxy resin amine hardener vapours (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing 'amine asthma'. The literature records several instances of systemic intoxications following the use of amines in epoxy resin systems.

Excessive exposure to the vapours of epoxy amine curing agents may cause both respiratory irritation and central nervous system depression. Signs and symptoms of central nervous system depression, in order of increasing exposure, are headache, dizziness, drowsiness, and incoordination. In short, a single prolonged (measured in hours) or excessive inhalation exposure may cause serious adverse effects, including death.

843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)	<table border="1"> <thead> <tr> <th data-bbox="370 1209 946 1261">TOXICITY</th> <th data-bbox="946 1209 1503 1261">IRRITATION</th> </tr> </thead> <tbody> <tr> <td data-bbox="370 1261 946 1328">Not Available</td> <td data-bbox="946 1261 1503 1328">Not Available</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Not Available	Not Available						
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methyl ethyl ketone	<table border="1"> <thead> <tr> <th data-bbox="370 1328 946 1379">TOXICITY</th> <th data-bbox="946 1328 1503 1379">IRRITATION</th> </tr> </thead> <tbody> <tr> <td data-bbox="370 1379 946 1417">Dermal (rabbit) LD50: ~6400-8000 mg/kg<sup>[2]</sup></td> <td data-bbox="946 1379 1503 1417">Eye (human): 350 ppm -irritant</td> </tr> <tr> <td data-bbox="370 1417 946 1456">Inhalation (rat) LC50: 47 mg/l/8h<sup>[2]</sup></td> <td data-bbox="946 1417 1503 1456">Eye (rabbit): 80 mg - irritant</td> </tr> <tr> <td data-bbox="370 1456 946 1494">Oral (rat) LD50: 2054 mg/kg<sup>[1]</sup></td> <td data-bbox="946 1456 1503 1494">Skin (rabbit): 402 mg/24 hr - mild</td> </tr> <tr> <td data-bbox="370 1494 946 1556"></td> <td data-bbox="946 1494 1503 1556">Skin (rabbit): 13.78mg/24 hr open</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: ~6400-8000 mg/kg <sup>[2]</sup>	Eye (human): 350 ppm -irritant	Inhalation (rat) LC50: 47 mg/l/8h <sup>[2]</sup>	Eye (rabbit): 80 mg - irritant	Oral (rat) LD50: 2054 mg/kg <sup>[1]</sup>	Skin (rabbit): 402 mg/24 hr - mild		Skin (rabbit): 13.78mg/24 hr open
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C18 fatty acid dimers/polyethylenepolyamine polyamides	<table border="1"> <thead> <tr> <th data-bbox="370 1556 946 1608">TOXICITY</th> <th data-bbox="946 1556 1503 1608">IRRITATION</th> </tr> </thead> <tbody> <tr> <td data-bbox="370 1608 946 1646">dermal (rat) LD50: &gt;2000 mg/kg<sup>[1]</sup></td> <td data-bbox="946 1608 1503 1646">Not Available</td> </tr> <tr> <td data-bbox="370 1646 946 1709">Oral (rat) LD50: &gt;2000 mg/kg<sup>[1]</sup></td> <td data-bbox="946 1646 1503 1709"></td> </tr> </tbody> </table>	TOXICITY	IRRITATION	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available	Oral (rat) LD50: >2000 mg/kg <sup>[1]</sup>					
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n-butanol	<table border="1"> <thead> <tr> <th data-bbox="370 1937 946 1989">TOXICITY</th> <th data-bbox="946 1937 1503 1989">IRRITATION</th> </tr> </thead> <tbody> <tr> <td data-bbox="370 1989 946 2027">Dermal (rabbit) LD50: 3400 mg/kg<sup>[2]</sup></td> <td data-bbox="946 1989 1503 2027">Eye (human): 50 ppm - irritant</td> </tr> <tr> <td data-bbox="370 2027 946 2065">Inhalation (rat) LC50: 24 mg/l/4h<sup>[2]</sup></td> <td data-bbox="946 2027 1503 2065">Eye (rabbit): 1.6 mg-SEVERE</td> </tr> <tr> <td data-bbox="370 2065 946 2103">Oral (rat) LD50: 790 mg/kg<sup>[2]</sup></td> <td data-bbox="946 2065 1503 2103">Eye (rabbit): 24 mg/24h-SEVERE</td> </tr> <tr> <td data-bbox="370 2103 946 2157"></td> <td data-bbox="946 2103 1503 2157">Skin (rabbit): 405 mg/24h-moderate</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: 3400 mg/kg <sup>[2]</sup>	Eye (human): 50 ppm - irritant	Inhalation (rat) LC50: 24 mg/l/4h <sup>[2]</sup>	Eye (rabbit): 1.6 mg-SEVERE	Oral (rat) LD50: 790 mg/kg <sup>[2]</sup>	Eye (rabbit): 24 mg/24h-SEVERE		Skin (rabbit): 405 mg/24h-moderate
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## 843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)

triethylenetetramine	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: =550 mg/kg <sup>[2]</sup>	Eye (rabbit):20 mg/24 h - moderate
	Oral (rat) LD50: 2500 mg/kg <sup>[2]</sup>	Eye (rabbit); 49 mg - SEVERE
		Skin (rabbit): 490 mg open SEVERE
		Skin (rabbit): 5 mg/24 SEVERE

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

ISOPROPANOL	<p>For isopropanol (IPA):</p> <p><b>Acute toxicity:</b> Isopropanol has a low order of acute toxicity. It is irritating to the eyes, but not to the skin. Very high vapor concentrations are irritating to the eyes, nose, and throat, and prolonged exposure may produce central nervous system depression and narcosis. Human volunteers reported that exposure to 400 ppm isopropanol vapors for 3 to 5 min. caused mild irritation of the eyes, nose and throat.</p> <p>Although isopropanol produced little irritation when tested on the skin of human volunteers, there have been reports of isolated cases of dermal irritation and/or sensitization. The use of isopropanol as a sponge treatment for the control of fever has resulted in cases of intoxication, probably the result of both dermal absorption and inhalation. There have been a number of cases of poisoning reported due to the intentional ingestion of isopropanol, particularly among alcoholics or suicide victims. These ingestions typically result in a comatose condition. Pulmonary difficulty, nausea, vomiting, and headache accompanied by various degrees of central nervous system depression are typical. In the absence of shock, recovery usually occurred.</p> <p><b>Repeat dose studies:</b> The systemic (non-cancer) toxicity of repeated exposure to isopropanol has been evaluated in rats and mice by the inhalation and oral routes. The only adverse effects-in addition to clinical signs identified from these studies were to the kidney.</p> <p><b>Reproductive toxicity:</b> A recent two-generation reproductive study characterised the reproductive hazard for isopropanol associated with oral gavage exposure. This study found that the only reproductive parameter apparently affected by isopropanol exposure was a statistically significant decrease in male mating index of the F1 males. It is possible that the change in this reproductive parameter was treatment related and significant, although the mechanism of this effect could not be discerned from the results of the study. However, the lack of a significant effect of the female mating index in either generation, the absence of any adverse effect on litter size, and the lack of histopathological findings of the testes of the high-dose males suggest that the observed reduction in male mating index may not be biologically meaningful.</p> <p><b>Developmental toxicity:</b> The developmental toxicity of isopropanol has been characterized in rat and rabbit developmental toxicity studies. These studies indicate that isopropanol is not a selective developmental hazard. Isopropanol produced developmental toxicity in rats, but not in rabbits. In the rat, the developmental toxicity occurred only at maternally toxic doses and consisted of decreased foetal body weights, but no teratogenicity</p> <p><b>Genotoxicity:</b> All genotoxicity assays reported for isopropanol have been negative</p> <p><b>Carcinogenicity:</b> rodent inhalation studies were conducted to evaluate isopropanol for cancer potential. The only tumor rate increase seen was for interstitial (Leydig) cell tumors in the male rats. Interstitial cell tumors of the testis is typically the most frequently observed spontaneous tumor in aged male Fischer 344 rats. These studies demonstrate that isopropanol does not exhibit carcinogenic potential relevant to humans. Furthermore, there was no evidence from this study to indicate the development of carcinomas of the testes in the male rat, nor has isopropanol been found to be genotoxic. Thus, the testicular tumors seen in the isopropanol exposed male rats are considered of no significance in terms of human cancer risk assessment</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p> <p>The substance is classified by IARC as Group 3:  <b>NOT</b> classifiable as to its carcinogenicity to humans.  Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>
N-BUTANOL	<p>for n-butanol</p> <p><b>Acute toxicity:</b> n-Butanol (BA) was only slightly toxic to experimental animals following acute oral, dermal, or inhalation exposure. The acute oral LD50 values for female rats ranged from 790 to 4360 mg/kg. Different strains of rat were used in each of four studies, which may account for the variability. Oral LD50 values for mice, rabbits, hamsters, dogs, and male rats all fell within the same range. The rat inhalation LC0 of 8000 ppm (24000 mg/m<sup>3</sup>) indicates very low inhalation toxicity (no lethality at 8000 ppm). The rabbit dermal LD50 was 3402 mg/kg, indicating that BA can penetrate the skin, but not very readily. Animal experiments and human experience indicate that BA is, at most, moderately irritating to the skin, but it is a severe eye irritant. These effects are most likely due to BAs localised defatting and drying characteristics. Although no animal data are available, human studies and experience show that BA is not likely to be a skin sensitiser.</p> <p>The median odor threshold for BA (0.17 ppm) is well below the lowest nasal irritation threshold in humans (289 ppm), allowing warning of possible chemical exposure prior to nasal irritation occurring. Human studies are complicated by the odor characteristics of the material, as the odor threshold is well below the levels at which irritation is observed.</p> <p><b>Repeat dose toxicity:</b> An in vivo toxicokinetics study confirmed the rapid metabolism of n-butyl acetate (BAc) to BA. Hydrolysis of BAc in blood and brain was estimated to be 99 percent complete within 2.7 minutes (elimination t<sub>1/2</sub> = 0.41 minute). Thus, organisms exposed to BAc can experience appreciable tissue concentrations of BA. In this way, the results of toxicity studies with BAc can be used as supplemental, surrogate data to provide information on the toxicity of BA.</p> <p>A thirteen-week, subchronic exposure to BAc, the metabolic precursor of BA, produced transient hypoactivity (during exposure only) at 1500 and 3000 ppm (7185 and 14370 mg/m<sup>3</sup>) along with decreased body weight and food consumption, but no post exposure neurotoxicity even at 3000 ppm. A concurrent subchronic neurotoxicity study under the same exposure conditions showed no evidence of cumulative neurotoxicity based upon functional observational battery endpoints, quantitative motor activity, neuropathology and scheduled-controlled operant behavior endpoints. A no observable effect level (NOAEL) of 500 ppm (2395 mg/m<sup>3</sup>) was reported for systemic effects in rats, and a NOAEL of 3000 ppm (14370 mg/m<sup>3</sup>) was reported for post exposure neurotoxicity in rats.</p> <p><b>Reproductive toxicity:</b> Several studies indicate that BA is not a reproductive toxicant. Female rats exposed to 6000 ppm (18000 mg/m<sup>3</sup>) BA throughout gestation and male rats exposed to 6000 ppm (18000 mg/m<sup>3</sup>) BA for six weeks prior to mating showed no effects on fertility or pregnancy rate. Male rats given BA at 533 mg/kg/day for 5 days had no testicular toxicity.</p> <p><b>Developmental toxicity:</b> BA produced only mild foetotoxicity and developmental alterations at or near the maternally toxic (even lethal) dose of 8000 ppm (24000 mg/m<sup>3</sup>) throughout gestation.</p> <p><b>Genotoxicity:</b> An entire battery of negative in vitro tests and a negative in vivo micronucleus test indicate that BA is not genotoxic.</p> <p><b>Carcinogenicity:</b> Based upon the battery of negative mutagenicity and clastogenicity findings, BA presents a very small potential for carcinogenicity.</p>
TRIETHYLENETETRAMINE	<p>Handling ethyleneamine products is complicated by their tendency to react with other chemicals, such as carbon dioxide in the air, which results in the formation of solid carbamates. Because of their ability to produce chemical burns, skin rashes, and asthma-like symptoms, ethyleneamines also require substantial care in handling. Higher molecular weight ethyleneamines are often handled at elevated temperatures further increasing the possibility of vapor exposure to these compounds.</p> <p>Because of the fragility of eye tissue, almost any eye contact with any ethyleneamine may cause irreparable damage, even blindness. A single, short exposure to ethyleneamines, may cause severe skin burns, while a single, prolonged exposure may result in the material being absorbed through the skin in harmful amounts. Exposures have caused allergic skin reactions in some individuals. Single dose oral toxicity of ethyleneamines is low. The oral LD50 for rats is in the range of 1000 to 4500 mg/kg for the ethyleneamines.</p> <p>In general, the low-molecular weight polyamines have been positive in the Ames assay, increase sister chromatid exchange in Chinese hamster ovary (CHO) cells, and are positive for unscheduled DNA synthesis although they are negative in the mouse micronucleus assay. It is believed that the positive</p>

## 843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)

	<p>results are based on its ability to chelate copper</p> <p>The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis.</p> <p>Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.</p> <p>For alkyl polyamines:</p> <p>The alkyl polyamines cluster consists of organic compounds containing two terminal primary amine groups and at least one secondary amine group. Typically these substances are derivatives of ethylenediamine, propylenediamine or hexanediamine. The molecular weight range for the entire cluster is relatively narrow, ranging from 103 to 232</p> <p>Acute toxicity of the alkyl polyamines cluster is low to moderate via oral exposure and a moderate to high via dermal exposure. Cluster members have been shown to be eye irritants, skin irritants, and skin sensitisers in experimental animals. Repeated exposure in rats via the oral route indicates a range of toxicity from low to high hazard. Most cluster members gave positive results in tests for potential genotoxicity.</p> <p>Limited carcinogenicity studies on several members of the cluster showed no evidence of carcinogenicity. Unlike aromatic amines, aliphatic amines are not expected to be potential carcinogens because they are not expected to undergo metabolic activation, nor would activated intermediates be stable enough to reach target macromolecules.</p> <p>Polyamines potentiate NMDA induced whole-cell currents in cultured striatal neurons</p> <p>Triethylenetetramine (TETA) is a severe irritant to skin and eyes and induces skin sensitisation.</p> <p>TETA is of moderate acute toxicity: LD50(oral, rat) &gt; 2000 mg/kg bw, LD50(dermal, rabbit) = 550 - 805 mg/kg bw. Acute exposure to saturated vapour via inhalation was tolerated without impairment. Exposure to aerosol leads to reversible irritations of the mucous membranes in the respiratory tract.</p> <p>Following repeated oral dosing via drinking water only in mice but not in rats at concentration of 3000 ppm there were signs of impairment. The NOAEL is 600 ppm [92 mg/kg bw (oral, 90 days)]. Lifelong dermal application to mice (1.2 mg/mouse) did not result in tumour formation.</p> <p>There are differing results of the genetic toxicity for TETA. The positive results of the in vitro tests may be the result of a direct genetic action as well as a result of an interference with essential metal ions. Due to this uncertainty of the in vitro tests, the genetic toxicity of TETA has to be assessed on the basis of in vivo tests.</p> <p>The in vivo micronucleus tests (i.p. and oral) and the SLRL test showed negative results.</p> <p>There are no human data on reproductive toxicity (fertility assessment). The analogue diethylenetriamine had no effects on reproduction. TETA shows developmental toxicity in animal studies if the chelating property of the substance is effective. The NOEL is 830 mg/kg bw (oral).</p> <p>Experience with female patients suffering from Wilson's disease demonstrated that no miscarriages and no foetal abnormalities occur during treatment with TETA..</p> <p>In rats, there are several studies concerning developmental toxicity. The oral treatment of rats with 75, 375 and 750 mg/kg resulted in no effects on dams and fetuses, except slight increased fetal body weight. After oral treatment of rats with 830 or 1670 mg/kg bw only in the highest dose group increased foetal abnormalities in 27/44 fetuses (69.2 %) were recorded, when simultaneously the copper content of the feed was reduced. Copper supplementation in the feed reduced significantly the fetal abnormalities of the highest dose group to 3/51 (6.5 % foetus). These findings suggest that the developmental toxicity is produced as a secondary consequence of the chelating properties of TETA.</p> <p>Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).</p>		
843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B) & TRIETHYLENETETRAMINE	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p>		
843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B) & METHYL ETHYL KETONE & C18 FATTY ACID DIMERS/ POLYETHYLENEPOLYAMINE POLYAMIDES & N-BUTANOL & TRIETHYLENETETRAMINE	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.</p>		
843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B) & C18 FATTY ACID DIMERS/ POLYETHYLENEPOLYAMINE POLYAMIDES	<p>No significant acute toxicological data identified in literature search.</p> <p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p>		
843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B) & METHYL ETHYL KETONE & N-BUTANOL	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p>		
843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B) & METHYL ETHYL KETONE	<p>Methyl ethyl ketone is considered to have a low order of toxicity; however methyl ethyl ketone is often used in combination with other solvents and the toxic effects of the mix may be greater than either solvent alone. Combinations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl ketone show increase in peripheral neuropathy, a progressive disorder of nerves of extremities.</p> <p>Combinations with chloroform also show increase in toxicity</p>		
N-BUTANOL & TRIETHYLENETETRAMINE	<p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p>		
Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## 843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)

## 12.1. Toxicity

843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
		Not Available	Not Available	Not Available	Not Available

methyl ethyl ketone	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	2-993mg/L	2
	EC50	48	Crustacea	5-91mg/L	2
	EC50	72	Algae or other aquatic plants	1-972mg/L	2
	EC0	96	Fish	1-848mg/L	2
	NOEC	96	Fish	1-170mg/L	2

C18 fatty acid dimers/ polyethylenepolyamine polyamides	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	7.07mg/L	2
	EC50	48	Crustacea	5.18mg/L	2
	NOEC	72	Algae or other aquatic plants	1.25mg/L	2

isopropanol	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	9-640mg/L	2
	EC50	48	Crustacea	12500mg/L	5
	EC50	96	Algae or other aquatic plants	993.232mg/L	3
	NOEC	5760	Fish	0.02mg/L	4

n-butanol	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	1-376mg/L	2
	EC50	48	Crustacea	1-328mg/L	2
	EC50	96	Algae or other aquatic plants	225mg/L	2
	BCF	24	Fish	921mg/L	4
	NOEC	504	Crustacea	4.1mg/L	2

triethylenetetramine	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	180mg/L	1
	EC50	48	Crustacea	31.1mg/L	1
	NOEC	72	Algae or other aquatic plants	<2.5mg/L	1

**Legend:** *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For methyl ethyl ketone:

log Kow : 0.26-0.69

log Koc : 0.69

Koc : 34

Half-life (hr) air : 2.3

Half-life (hr) H<sub>2</sub>O surface water : 72-288

Henry's atm m<sup>3</sup>/mol: 1.05E-05

BOD 5 : 1.5-2.24, 46%

COD : 2.2-2.31, 100%

ThOD : 2.44

BCF : 1

**Environmental fate:**

**TERRESTRIAL FATE:** Measured Koc values of 29 and 34 were obtained for methyl ethyl ketone in silt loams. Methyl ethyl ketone is expected to have very high mobility in soil. Volatilisation of methyl ethyl ketone from dry soil surfaces is expected based upon an experimental vapor pressure of 91 mm Hg at 25 deg C. Volatilization from moist soil surfaces is also expected given the measured Henry's Law constant of 4.7x10<sup>-5</sup> atm-cu m/mole. The volatilisation half-life of methyl ethyl ketone from silt and sandy loams was measured as 4.9 days. Methyl ethyl ketone is expected to biodegrade under both aerobic and anaerobic conditions as indicated by numerous screening tests.

**AQUATIC FATE:** Based on Koc values, methyl ethyl ketone is not expected to adsorb to suspended solids and sediment in water. Methyl ethyl ketone is expected to volatilise from water surfaces based on the measured Henry's Law constant. Estimated half-lives for a model river and model lake are 19 and 197, hours respectively. Biodegradation of this compound is expected based upon numerous screening tests. An estimated BCF value of 1 based on an experimental log Kow of 0.29, suggests that bioconcentration in aquatic organisms is low.

Continued...

## 843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)

ATMOSPHERIC FATE: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere, methyl ethyl ketone, which has an experimental vapor pressure of 91 mm Hg at 25 deg C, will exist solely as a vapor in the ambient atmosphere. Vapour-phase methyl ethyl ketone is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 14 days. Methyl ethyl ketone is also expected to undergo photodecomposition in the atmosphere by natural sunlight. Photochemical degradation of methyl ethyl ketone by natural sunlight is expected to occur at approximately 1/5 the rate of degradation by photochemically produced hydroxyl radicals.

**Ecotoxicity:**

Fish LC50 (24 h): bluegill sunfish (*Lepomis macrochirus*) 1690-5640 mg/l; guppy (*Lebistes reticulatus*) 5700 mg/l; goldfish (*Carassius auratus*) >5000 mg/l

Fish LC50 (96 h): fathead minnow (*Pimephales promelas*) 3200 mg/l; bluegill sunfish (*Lepomis macrochirus*) 4467 mg/l; mosquito fish (*Gambusia affinis*) 5600 mg/l

Daphnia magna LC50 (48 h): <520-1382 mg/l

Daphnia magna LC50 (24 h): 8890 mg/l

Brine shrimp (*Artemia salina*) LC50 (24 h): 1950 mg/l

**DO NOT discharge into sewer or waterways.**

**12.2. Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
isopropanol	LOW (Half-life = 14 days)	LOW (Half-life = 3 days)
n-butanol	LOW (Half-life = 54 days)	LOW (Half-life = 3.65 days)
triethylenetetramine	LOW	LOW

**12.3. Bioaccumulative potential**

Ingredient	Bioaccumulation
methyl ethyl ketone	LOW (LogKOW = 0.29)
isopropanol	LOW (LogKOW = 0.05)
n-butanol	LOW (BCF = 0.64)
triethylenetetramine	LOW (LogKOW = -2.6464)

**12.4. Mobility in soil**

Ingredient	Mobility
methyl ethyl ketone	MEDIUM (KOC = 3.827)
isopropanol	HIGH (KOC = 1.06)
n-butanol	MEDIUM (KOC = 2.443)
triethylenetetramine	LOW (KOC = 309.9)

**12.5. Results of PBT and vPvB assessment**

	P	B	T
Relevant available data	Not Applicable	Not Applicable	Not Applicable
PBT Criteria fulfilled?	Not Applicable	Not Applicable	Not Applicable

**12.6. Other adverse effects**

No data available

**SECTION 13 DISPOSAL CONSIDERATIONS****13.1. Waste treatment methods**

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> Otherwise: <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul>
	<b>Waste treatment options</b>
<b>Sewage disposal options</b>	Not Available

**SECTION 14 TRANSPORT INFORMATION****Labels Required**

## 843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)



Limited quantity: 843ER-250ML, 843ER-800ML, 843ER-3.25L kits

## Land transport (ADR)

14.1. UN number	1139
14.2. UN proper shipping name	Not Applicable
14.3. Transport hazard class(es)	Class : 3 Subrisk : Not Applicable
14.4. Packing group	II
14.5. Environmental hazard	Environmentally hazardous
14.6. Special precautions for user	Hazard identification (Kemler) : 33 Classification code : F1 Hazard Label : 3 Special provisions : 640C; 640D Limited quantity : 5 L

## Air transport (ICAO-IATA / DGR)

14.1. UN number	1139
14.2. UN proper shipping name	Coating solution (includes surface treatments or coatings used for industrial or other purposes such as vehicle undercoating, drum or barrel lining)
14.3. Transport hazard class(es)	ICAO/IATA Class : 3 ICAO / IATA Subrisk : Not Applicable ERG Code : 3L
14.4. Packing group	II
14.5. Environmental hazard	Environmentally hazardous
14.6. Special precautions for user	Special provisions : A3 Cargo Only Packing Instructions : 364 Cargo Only Maximum Qty / Pack : 60 L Passenger and Cargo Packing Instructions : 353 Passenger and Cargo Maximum Qty / Pack : 5 L Passenger and Cargo Limited Quantity Packing Instructions : Y341 Passenger and Cargo Limited Maximum Qty / Pack : 1 L

## Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1139
14.2. UN proper shipping name	COATING SOLUTION (includes surface treatments or coatings used for industrial or other purposes such as vehicle under-coating, drum or barrel lining)
14.3. Transport hazard class(es)	IMDG Class : 3 IMDG Subrisk : Not Applicable
14.4. Packing group	II
14.5. Environmental hazard	Marine Pollutant
14.6. Special precautions for user	EMS Number : F-E , S-E Special provisions : Not Applicable Limited Quantities : 5 L

## Inland waterways transport (ADN)

14.1. UN number	1139
14.2. UN proper shipping name	COATING SOLUTION (includes surface treatments or coatings used for industrial or other purposes such as vehicle under coating, drum or barrel lining) (vapour pressure at 50°C more than 110 kPa); COATING SOLUTION (includes surface treatments or coatings used for industrial or other purposes such as vehicle under coating, drum or barrel lining) (vapour pressure at 50°C not more than 110 kPa)
14.3. Transport hazard class(es)	3 : Not Applicable
14.4. Packing group	II
14.5. Environmental hazard	Environmentally hazardous

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14.6. Special precautions for user	Classification code	F1
	Special provisions	640C 640D
	Limited quantity	5 L
	Equipment required	PP, EX, A
	Fire cones number	1

## 14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## SECTION 15 REGULATORY INFORMATION

## 15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

## METHYL ETHYL KETONE(78-93-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
Europe EC Inventory	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
Europe European Agreement concerning the International Carriage of Dangerous Goods by Road - ADR 2017 (Russian)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (French)
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (German)
Europe European Customs Inventory of Chemical Substances ECICS (Czech)	GESAMP/EHS Composite List - GESAMP Hazard Profiles
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)	IMO IBC Code Chapter 17: Summary of minimum requirements
Europe Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Norwegian)	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
Europe Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Portuguese)	International Air Transport Association (IATA) Dangerous Goods Regulations
Europe Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)	International Maritime Dangerous Goods Requirements (IMDG Code)
Europe Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2015, German)	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
Europe Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)	UK Workplace Exposure Limits (WELs)
Europe Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2019, French)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)
Europe Agreement concerning the International Carriage of Dangerous Goods by Road (ADR-S 2019, Swedish)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
Europe Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)
Europe Customs Inventory of Chemical Substances ECICS (English)	

## C18 FATTY ACID DIMERS/ POLYETHYLENEPOLYAMINE POLYAMIDES(68410-23-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification

## ISOPROPANOL(67-63-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS



## 843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways  
 Europe EC Inventory  
 Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD  
 Europe European Agreement concerning the International Carriage of Dangerous Goods by Road - ADR 2017 (Russian)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Norwegian)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Portuguese)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2015, German)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2019, French)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR-S 2019, Swedish)  
 European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification  
 European Customs Inventory of Chemical Substances ECICS (English)  
 European Trade Union Confederation (ETUC) Priority List for REACH Authorisation  
 European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)  
 European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31  
 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

**N-BUTANOL(71-36-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways  
 EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances  
 Europe EC Inventory  
 Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD  
 Europe European Agreement concerning the International Carriage of Dangerous Goods by Road - ADR 2017 (Russian)  
 Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)  
 Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)  
 Europe European Customs Inventory of Chemical Substances ECICS (Czech)  
 Europe European Customs Inventory of Chemical Substances ECICS (Romanian)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Norwegian)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Portuguese)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2015, German)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2019, French)  
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR-S 2019, Swedish)  
 European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification  
 European Customs Inventory of Chemical Substances ECICS (English)  
 European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format  
 European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)  
 European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (French)  
 European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (German)  
 GESAMP/EHS Composite List - GESAMP Hazard Profiles  
 IMO IBC Code Chapter 18: List of products to which the Code does not apply  
 IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances  
 IMO Provisional Categorization of Liquid Substances - List 2: Pollutant only mixtures containing at least 99% by weight of components already assessed by IMO  
 IMO Provisional Categorization of Liquid Substances - List 3: (Trade-named) mixtures containing at least 99% by weight of components already assessed by IMO, presenting safety hazards  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs  
 International Air Transport Association (IATA) Dangerous Goods Regulations  
 International Maritime Dangerous Goods Requirements (IMDG Code)  
 Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)  
 UK Workplace Exposure Limits (WELs)  
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)  
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)  
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)  
 European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31  
 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI  
 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format  
 European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)  
 European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (French)  
 European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (German)  
 GESAMP/EHS Composite List - GESAMP Hazard Profiles  
 IMO IBC Code Chapter 17: Summary of minimum requirements  
 IMO IBC Code Chapter 18: List of products to which the Code does not apply  
 IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances  
 International Air Transport Association (IATA) Dangerous Goods Regulations  
 International Maritime Dangerous Goods Requirements (IMDG Code)  
 Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)  
 UK Workplace Exposure Limits (WELs)  
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)  
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)  
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)

**TRIETHYLENETETRAMINE(112-24-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

## 843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
Europe EC Inventory	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
Europe European Agreement concerning the International Carriage of Dangerous Goods by Road - ADR 2017 (Russian)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Norwegian)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (French)
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Portuguese)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (German)
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)	GESAMP/EHS Composite List - GESAMP Hazard Profiles
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2015, German)	IMO IBC Code Chapter 17: Summary of minimum requirements
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2019, French)	International Air Transport Association (IATA) Dangerous Goods Regulations
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR-S 2019, Swedish)	International Maritime Dangerous Goods Requirements (IMDG Code)
European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
European Customs Inventory of Chemical Substances ECICS (English)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31	

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2015/830; Regulation (EC) No 1272/2008 as updated through ATPs.

## 15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

## National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (n-butanol; C18 fatty acid dimers/ polyethylenepolyamine polyamides; isopropanol; triethylenetetramine; methyl ethyl ketone)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (C18 fatty acid dimers/ polyethylenepolyamine polyamides)
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
<b>Legend:</b>	Yes = All ingredients are on the inventory No = Not determined or one or more ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

## SECTION 16 OTHER INFORMATION

<b>Revision Date</b>	18/03/2019
<b>Initial Date</b>	05/01/2016

## Full text Risk and Hazard codes

<b>H226</b>	Flammable liquid and vapour.
<b>H302</b>	Harmful if swallowed.
<b>H312</b>	Harmful in contact with skin.
<b>H314</b>	Causes severe skin burns and eye damage.
<b>H319</b>	Causes serious eye irritation.
<b>H335</b>	May cause respiratory irritation.
<b>H412</b>	Harmful to aquatic life with long lasting effects.

## Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

Continued...

**843ER-B Silver Coated Copper Epoxy Conductive Coating (Part B)**

EN 13832 Footwear protecting against chemicals  
EN 133 Respiratory protective devices

**Definitions and abbreviations**

PC—TWA: Permissible Concentration-Time Weighted Average  
PC—STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit.  
IDLH: Immediately Dangerous to Life or Health Concentrations  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index

**Reason For Change**

A-1.00 - Format changes to section 1, 2, 14, 15, and 16 as well as starting a new versioning system.