

8309 Conformal Coating Stripper—Liquid

P271	Use only outdoors or in a well-ventilated area.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.67-64-1 2.200-662-2 3.606-001-00-8 4.01-2119471330-49-XXXX	50	<u>acetone</u> *	Flammable Liquid Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Eye Irritation Category 2; H225, H336, H319, EUH066 [2]
1.646-06-0 2.211-463-5 3.605-017-00-2 4.01-2119490744-29-XXXX	34	<u>1,3-dioxolane</u>	Flammable Liquid Category 2; H225 [2]
1.109-87-5 2.203-714-2 3.Not Available 4.01-2119664781-31-XXXX[01-2119494721-33-XXXX	16	<u>methylal</u>	Flammable Liquid Category 2, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Eye Irritation Category 2, Specific target organ toxicity - single exposure Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects), Skin Corrosion/Irritation Category 2; H225, H302, H312, H332, H319, H371, H335, H336, H315, EUH019 [1]
Legend:	1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; * EU IOELVs available		

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.

Continued...

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- ▶ Seek medical advice.
- ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

Treat symptomatically.
for lower alkyl ethers:

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ A low-stimulus environment must be maintained.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Anticipate and treat, where necessary, for seizures.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension without signs of hypovolaemia may require vasopressors.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Ethers may produce anion gap acidosis. Hyperventilation and bicarbonate therapy might be indicated.
- ▶ Haemodialysis might be considered in patients with impaired renal function.
- ▶ Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For acute or short term repeated exposures to acetone:

- ▶ Symptoms of acetone exposure approximate ethanol intoxication.
- ▶ About 20% is expired by the lungs and the rest is metabolised. Alveolar air half-life is about 4 hours following two hour inhalation at levels near the Exposure Standard; in overdose, saturable metabolism and limited clearance, prolong the elimination half-life to 25-30 hours.
- ▶ There are no known antidotes and treatment should involve the usual methods of decontamination followed by supportive care.

[Ellenhorn and Barceloux: Medical Toxicology]

Management:

Measurement of serum and urine acetone concentrations may be useful to monitor the severity of ingestion or inhalation.

Inhalation Management:

- ▶ Maintain a clear airway, give humidified oxygen and ventilate if necessary.
- ▶ If respiratory irritation occurs, assess respiratory function and, if necessary, perform chest X-rays to check for chemical pneumonitis.
- ▶ Consider the use of steroids to reduce the inflammatory response.
- ▶ Treat pulmonary oedema with PEEP or CPAP ventilation.

Dermal Management:

- ▶ Remove any remaining contaminated clothing, place in double sealed, clear bags, label and store in secure area away from patients and staff.
- ▶ Irrigate with copious amounts of water.
- ▶ An emollient may be required.

Eye Management:

- ▶ Irrigate thoroughly with running water or saline for 15 minutes.
- ▶ Stain with fluorescein and refer to an ophthalmologist if there is any uptake of the stain.

Oral Management:

- ▶ No **GASTRIC LAVAGE OR EMETIC**
- ▶ Encourage oral fluids.

Systemic Management:

- ▶ Monitor blood glucose and arterial pH.
- ▶ Ventilate if respiratory depression occurs.
- ▶ If patient unconscious, monitor renal function.
- ▶ Symptomatic and supportive care.

The Chemical Incident Management Handbook:

Guy's and St. Thomas' Hospital Trust, 2000

BIOLOGICAL EXPOSURE INDEX

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Sampling Time	Index	Comments
Acetone in urine	End of shift	50 mg/L	NS

NS: Non-specific determinant; also observed after exposure to other material

For acute or short-term repeated exposures to formaldehyde:

INGESTION:

- ▶ Patients present early with severe corrosion of the gastro-intestinal tract and systemic effects.
- ▶ Inflammation and ulceration may progress to strictures.
- ▶ Severe acidosis results from rapid conversion of formaldehyde to formic acid. Coma, hypotension, renal failure and apnoea complicate ingestion.
- ▶ Decontaminate by dilution with milk or water containing ammonium acetate; vomiting should be induced. Follow with gastric lavage using a weak ammonia solution (converts formaldehyde to

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- ‡ relatively inert pentamethylenetetramine)
- ‡ Gastric lavage is warranted only in first 15 minutes following ingestion.

SKIN:

- ‡ Formaldehyde can combine with epidermal protein to produce a hapten-protein couple capable of sensitising T-lymphocytes. Subsequent exposures cause a type IV hypersensitivity reaction (i.e allergic contact dermatitis). [Ellenhorn & Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES**5.1. Extinguishing media**

- ‡ Alcohol stable foam.
- ‡ Dry chemical powder.
- ‡ BCF (where regulations permit).
- ‡ Carbon dioxide.
- ‡ Water spray or fog - Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	‡ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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5.3. Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ‡ Alert Fire Brigade and tell them location and nature of hazard. ‡ May be violently or explosively reactive. ‡ Wear breathing apparatus plus protective gloves in the event of a fire. ‡ Prevent, by any means available, spillage from entering drains or water course. ‡ Consider evacuation (or protect in place). ‡ Fight fire from a safe distance, with adequate cover. ‡ If safe, switch off electrical equipment until vapour fire hazard removed. ‡ Use water delivered as a fine spray to control the fire and cool adjacent area. ‡ Avoid spraying water onto liquid pools. ‡ Do not approach containers suspected to be hot. ‡ Cool fire exposed containers with water spray from a protected location. ‡ If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ‡ Liquid and vapour are highly flammable. ‡ Severe fire hazard when exposed to heat, flame and/or oxidisers. ‡ Vapour may travel a considerable distance to source of ignition. ‡ Heating may cause expansion or decomposition leading to violent rupture of containers. ‡ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include: carbon dioxide (CO₂) other pyrolysis products typical of burning organic material.</p> <p>Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.</p> <p>WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.</p>

SECTION 6 ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ‡ Remove all ignition sources. ‡ Clean up all spills immediately. ‡ Avoid breathing vapours and contact with skin and eyes. ‡ Control personal contact with the substance, by using protective equipment. ‡ Contain and absorb small quantities with vermiculite or other absorbent material. ‡ Wipe up. ‡ Collect residues in a flammable waste container. 																																																		
Major Spills	<p>Chemical Class: ester and ethers For release onto land: recommended sorbents listed in order of priority.</p> <table border="1"> <thead> <tr> <th>SORBENT TYPE</th> <th>RANK</th> <th>APPLICATION</th> <th>COLLECTION</th> <th>LIMITATIONS</th> </tr> </thead> <tbody> <tr> <td colspan="5">LAND SPILL - SMALL</td> </tr> <tr> <td>cross-linked polymer - particulate</td> <td>1</td> <td>shovel</td> <td>shovel</td> <td>R, W, SS</td> </tr> <tr> <td>cross-linked polymer - pillow</td> <td>1</td> <td>throw</td> <td>pitchfork</td> <td>R, DGC, RT</td> </tr> <tr> <td>sorbent clay - particulate</td> <td>2</td> <td>shovel</td> <td>shovel</td> <td>R,I, P</td> </tr> <tr> <td>wood fiber - particulate</td> <td>3</td> <td>shovel</td> <td>shovel</td> <td>R, W, P, DGC</td> </tr> <tr> <td>wood fiber - pillow</td> <td>3</td> <td>throw</td> <td>pitchfork</td> <td>R, P, DGC, RT</td> </tr> <tr> <td>treated wood fiber - pillow</td> <td>3</td> <td>throw</td> <td>pitchfork</td> <td>DGC, RT</td> </tr> <tr> <td colspan="5">LAND SPILL - MEDIUM</td> </tr> <tr> <td>cross-linked polymer - particulate</td> <td>1</td> <td>blower</td> <td>skiploader</td> <td>R,W, SS</td> </tr> </tbody> </table>	SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS	LAND SPILL - SMALL					cross-linked polymer - particulate	1	shovel	shovel	R, W, SS	cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT	sorbent clay - particulate	2	shovel	shovel	R,I, P	wood fiber - particulate	3	shovel	shovel	R, W, P, DGC	wood fiber - pillow	3	throw	pitchfork	R, P, DGC, RT	treated wood fiber - pillow	3	throw	pitchfork	DGC, RT	LAND SPILL - MEDIUM					cross-linked polymer - particulate	1	blower	skiploader	R,W, SS
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cross-linked polymer - pillow	2	throw	skiploader	R, DGC, RT
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	W, SS, DGC
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC
wood fiber - particulate	4	blower	skiploader	R, W, P, DGC

Legend

DGC: Not effective where ground cover is dense

R: Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT: Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ Consider evacuation (or protect in place).
- ▶ No smoking, naked lights or ignition sources.
- ▶ Increase ventilation.
- ▶ Stop leak if safe to do so.
- ▶ Water spray or fog may be used to disperse /absorb vapour.
- ▶ Contain spill with sand, earth or vermiculite.
- ▶ Use only spark-free shovels and explosion proof equipment.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Absorb remaining product with sand, earth or vermiculite.
- ▶ Collect solid residues and seal in labelled drums for disposal.
- ▶ Wash area and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise emergency services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
 - ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- The tendency of many ethers to form explosive peroxides is well documented. Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe
- ▶ **DO NOT concentrate by evaporation, or evaporate extracts to dryness, as residues may contain explosive peroxides with DETONATION potential.**
 - ▶ Any static discharge is also a source of hazard.
 - ▶ Before any distillation process remove trace peroxides by shaking with excess 5% aqueous ferrous sulfate solution or by percolation through a column of activated alumina.
 - ▶ Distillation results in uninhibited ether distillate with considerably increased hazard because of risk of peroxide formation on storage.
 - ▶ Add inhibitor to any distillate as required.
 - ▶ When solvents have been freed from peroxides by percolation through columns of activated alumina, the absorbed peroxides must promptly be desorbed by treatment with polar solvents such as methanol or water, which should then be disposed of safely.
- Contains low boiling substance:**
- Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.
- ▶ Check for bulging containers.
 - ▶ Vent periodically
 - ▶ Always release caps or seals slowly to ensure slow dissipation of vapours
- The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example.
- Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.
- ▶ A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date.
 - ▶ The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add an opening date.
 - ▶ Unopened containers received from the supplier should be safe to store for 18 months.
 - ▶ Opened containers should not be stored for more than 12 months.
 - ▶ Avoid all personal contact, including inhalation.
 - ▶ Wear protective clothing when risk of exposure occurs.
 - ▶ Use in a well-ventilated area.
 - ▶ Prevent concentration in hollows and sumps.
 - ▶ **DO NOT enter confined spaces until atmosphere has been checked.**
 - ▶ Avoid smoking, naked lights, heat or ignition sources.
 - ▶ When handling, **DO NOT eat, drink or smoke.**
 - ▶ Vapour may ignite on pumping or pouring due to static electricity.
 - ▶ **DO NOT use plastic buckets.**
 - ▶ Earth and secure metal containers when dispensing or pouring product.
 - ▶ Use spark-free tools when handling.
 - ▶ Avoid contact with incompatible materials.
 - ▶ Keep containers securely sealed.
 - ▶ Avoid physical damage to containers.
 - ▶ Always wash hands with soap and water after handling.

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by high substrate concentrations and high pH (greater than 1 wt% NaOH).

Ethers

- may react violently with strong oxidising agents and acids.
 - can act as bases.- they form salts with strong acids and addition complexes with Lewis acids; the complex between diethyl ether and boron trifluoride is an example.
 - are generally stable to water under neutral conditions and ambient temperatures.
 - are hydrolysed by heating in the presence of halogen acids, particularly hydrogen iodide
 - are relatively inert in other reactions, which typically involve the breaking of the carbon-oxygen bond
- ▶ The tendency of many ethers to form explosive peroxides is well documented.
- ▶ Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe.
- ▶ When solvents have been freed from peroxides (by percolation through a column of activated alumina for example), the absorbed peroxides must promptly be desorbed by treatment with the polar solvents methanol or water, which should be discarded safely.

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	acetone	Acetone	500 ppm / 1210 mg/m ³	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	acetone	Acetone	500 ppm / 1210 mg/m ³	3620 mg/m ³ / 1500 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	methylal	Dimethoxymethane	1000 ppm / 3160 mg/m ³	3950 mg/m ³ / 1250 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
acetone	Acetone	Not Available	Not Available	Not Available
1,3-dioxolane	Dioxolane, 1,3-	60 ppm	190 ppm	1,000 ppm
methylal	Methylal; (Dimethoxymethane)	230 ppm	2500 ppm	15000 ppm

Ingredient	Original IDLH	Revised IDLH
acetone	2,500 ppm	Not Available
1,3-dioxolane	Not Available	Not Available
methylal	2,200 ppm	Not Available

MATERIAL DATA

Odour Threshold Value: 3.6 ppm (detection), 699 ppm (recognition)

Saturation vapour concentration: 237000 ppm @ 20 C

NOTE: Detector tubes measuring in excess of 40 ppm, are available.

Exposure at or below the recommended TLV-TWA is thought to protect the worker against mild irritation associated with brief exposures and the bioaccumulation, chronic irritation of the respiratory tract and headaches associated with long-term acetone exposures. The NIOSH REL-TWA is substantially lower and has taken into account slight irritation experienced by volunteer subjects at 300 ppm. Mild irritation to acclimatised workers begins at about 750 ppm - unacclimatised subjects will experience irritation at about 350-500 ppm but acclimatisation can occur rapidly. Disagreement between the peak bodies is based largely on the view by ACGIH that widespread use of acetone, without evidence of significant adverse health effects at higher concentrations, allows acceptance of a higher limit.

Half-life of acetone in blood is 3 hours which means that no adjustment for shift-length has to be made with reference to the standard 8 hour/day, 40 hours per week because body clearance occurs within any shift with low potential for accumulation.

A STEL has been established to prevent excursions of acetone vapours that could cause depression of the central nervous system.

Odour Safety Factor(OSF)

OSF=38 (ACETONE)

For methylal

The TLV-TWA is protective against eyes and mucous membrane irritation and against central nervous system depression.

Odour Safety Factor (OSF)

OSF=0.042 (test 1234-01)

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

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For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

8.2.2. Personal protection



Eye and face protection

- ▶ Safety glasses with side shields.
- ▶ Chemical goggles.
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

- ▶ Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

Body protection

See Other protection below

Other protection

- ▶ Overalls.
- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- ▶ Eyewash unit.
- ▶ Ensure there is ready access to a safety shower.
- ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
BUTYL	A
BUTYL/NEOPRENE	A
PE/EVAL/PE	A
PVDC/PE/PVDC	A
SARANEX-23 2-PLY	B
TEFLON	B

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	Air-line*	AX-2	AX-PAPR-2 ^
up to 20 x ES	-	AX-3	-
20+ x ES	-	Air-line**	-

* - Continuous-flow; ** - Continuous-flow or positive pressure demand

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO =

Continued...

8309 Conformal Coating Stripper—Liquid

CPE	C
HYPALON	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NITRILE	C
NITRILE+PVC	C
PVA	C
PVC	C
SARANEX-23	C
VITON/NEOPRENE	C

Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Colorless		
Physical state	Liquid	Relative density (Water = 1)	0.89
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	250
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	<20.5
Initial boiling point and boiling range (°C)	42	Molecular weight (g/mol)	Not Available
Flash point (°C)	-30	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	16.5	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	2.7	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	2.21	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	>2.01	VOC g/L	Not Available

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1. Reactivity	See section 7.2
10.2. Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

Continued...

8309 Conformal Coating Stripper—Liquid

11.1. Information on toxicological effects

Inhaled	<p>The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Inhalation of acetals may produce a transitory ether-like anaesthesia.</p> <p>Ethers produce narcosis following inhalation.</p> <p>Inhalation of lower alkyl ethers may result in central nervous system depression or stimulation, intoxication, headache, dizziness, weakness, blurred vision, seizures and possible coma. Cardiovascular involvement may produce hypotension, bradycardia and cardiovascular collapse, whilst respiratory symptoms might include irritation of nose and throat, cough, laryngeal spasm, pharyngitis, irregular respiration, depression, pulmonary oedema and respiratory arrest. Nausea, vomiting and salivation might also indicate overexposure.</p> <p>Convulsions, respiratory distress or paralysis, asphyxia, pneumonitis, and unconsciousness are all serious manifestations of poisoning. Fatalities have been reported. Kidney and liver damage with interstitial cystitis may result from massive exposures.</p> <p>Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination</p> <p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.</p> <p>The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p> <p>Guinea pigs to very high levels of methylal vapour for 2 to 6 hours showed extensive bronchopneumonia and moderate to severe fatty degeneration of the liver and kidney, and in some cases, moderate fatty degeneration of the myocardium. Liver and kidney injury may follow high exposures</p>
Ingestion	<p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Ingestion of alkyl ethers may produce symptoms similar to those produced following inhalation.</p> <p>At sufficiently high doses the material may be nephrotoxic (i.e. poisonous to the kidney).</p> <p>Extremely large oral doses of methylal may produce gastrointestinal disturbances and central nervous system depression.</p> <p>Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.</p> <p>Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).</p>
Skin Contact	<p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Alkyl ethers may defat and dehydrate the skin producing dermatoses. Absorption may produce headache, dizziness, and central nervous system depression.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>The material may produce mild skin irritation; limited evidence or practical experience suggests, that the material either:</p> <ul style="list-style-type: none"> ▶ produces mild inflammation of the skin in a substantial number of individuals following direct contact, and/or ▶ produces significant, but mild, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period. <p>Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (non allergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p>
Eye	<p>Eye contact with alkyl ethers (vapours or liquid) may produce irritation, redness and lachrymation.</p> <p>The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area.</p> <p>Evidence exists, or practical experience predicts, that the material may cause severe eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Eye contact may cause significant inflammation with pain. Corneal injury may occur; permanent impairment of vision may result unless treatment is prompt and adequate. Repeated or prolonged exposure to irritants may cause inflammation characterised by a temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p> <p>The liquid may produce eye discomfort and is capable of causing temporary impairment of vision and/or transient eye inflammation, ulceration</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.</p> <p>Chronic exposure to alkyl ethers may result in loss of appetite, excessive thirst, fatigue, and weight loss</p>

8309 Conformal Coating Stripper—Liquid	TOXICITY	IRRITATION
	Not Available	Not Available
acetone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: =20 mg/kg ^[2]	Eye (human): 500 ppm - irritant
	Inhalation (rat) LC50: 100.2 mg/l/8hr ^[2]	Eye (rabbit): 20mg/24hr -moderate
	Oral (rat) LD50: 1800-7300 mg/kg ^[2]	Eye (rabbit): 3.95 mg - SEVERE
		Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit): 500 mg/24hr - mild
		Skin (rabbit):395mg (open) - mild
	Skin: no adverse effect observed (not irritating) ^[1]	

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1,3-dioxolane	TOXICITY	IRRITATION
	dermal (rat) LD50: 15000 mg/kg ^[2]	Eye (rabbit): 0.75 mg (open) -
	Inhalation (rat) LC50: 20.65 mg/l/4h ^[2]	Eye: adverse effect observed (irritating) ^[1]
	Oral (rat) LD50: >2000 mg/kg ^[1]	Skin (rabbit): 530 mg (open)-mild
		Skin: no adverse effect observed (not irritating) ^[1]
methylal	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]
	Inhalation (rat) LC50: 2996.577 mg/l/4h ^[2]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (rat) LD50: 6653 mg/kg ^[2]	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

1,3-DIOXOLANE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. Bacterial cell mutagen
METHYLAL	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.</p> <p>No significant acute toxicological data identified in literature search.</p> <p>Formaldehyde generators (releasers) are often used as preservatives (antimicrobials, biocides, microbiocides). Formaldehyde may be generated following hydrolysis. The most widely used antimicrobial compounds function by releasing formaldehyde once inside the microbe cell. Some release detectable levels of formaldehyde into the air space, above working solutions, especially when pH has dropped.</p> <p>Many countries are placing regulatory pressure on suppliers and users to replace formaldehyde generators.</p> <p>Formaldehyde generators are a diverse group of chemicals that can be recognised by a small, easily detachable formaldehyde moiety, prepared by reacting an amino alcohol with formaldehyde ('formaldehyde-condensates').</p> <p>There is concern that when formaldehyde-releasing preservatives are present in a formulation that also includes amines, such as triethanolamine (TEA), diethanolamine (DEA), or monoethanolamine (MEA), nitrosamines can be formed.; nitrosamines are carcinogenic substances that can potentially penetrate skin.</p> <p>One widely-discussed hypothesis states that formaldehyde-condensate biocides, such as triazines and oxazolidines, may cause an imbalance in the microbial flora of in-use metalworking fluids (MWFs).The hypothesis further asserts that this putative microbial imbalance favours the proliferation of certain nontuberculosis mycobacteria (NTM) in MWFs and that the subsequent inhalation of NTM-containing aerosols can cause hypersensitivity pneumonitis (HP), also known as extrinsic allergic alveolitis, in a small percentage of susceptible workers. Symptoms of HP include flu-like illness accompanied by chronic dyspnea, i.e., difficult or laboured respiration</p> <p>According to Annex VI of the Cosmetic Directive 76/768/EC, the maximum authorised concentration of free formaldehyde is 0.2% (2000 ppm). In addition, the provisions of Annex VI state that,</p> <p><i>All finished products containing formaldehyde or substances in this Annex and which release formaldehyde must be labelled with the warning 'contains formaldehyde' where the concentration of formaldehyde in the finished product exceeds 0.05%.</i></p> <p>Formaldehyde-releasing preservatives have the ability to release formaldehyde in very small amounts over time. The use of formaldehyde-releasing preservatives ensures that the actual level of free formaldehyde in the products is always very low but at the same time sufficient to ensure absence of microbial growth. The formaldehyde reacts most rapidly with organic and inorganic anions, amino and sulfide groups and electron-rich groups to disrupt metabolic processes, eventually causing death of the organism.</p> <p>The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis.</p> <p>Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.</p>
8309 Conformal Coating Stripper—Liquid & METHYLAL	<p>For acetals:</p> <p>Acute toxicity: Aliphatic acetals have been reported to have little acute toxicity after oral administration, with LD50 values \geq 4300 mg/kg bw. . In a study designed to evaluate the narcotic effects of acetals, no effects were reported in rabbits given a single oral dose of 1800 mg/kg bw. In the same study, 1,1-dimethoxyethane at a single oral dose of 2700 mg/kg bw was reported to have no effect in three of four rabbits; the fourth showed semi-erectness or staggering.</p> <p>In general, aliphatic acetals undergo acid-catalysed hydrolysis to their component aldehydes and alcohols. They are hydrolysed within 1-5 h in simulated gastric fluid in vitro and to a lesser extent in simulated intestinal fluid. Indirect evidence from a study in which rabbits were given aliphatic acetals in aqueous suspension by stomach tube indicated that rapid hydrolysis occurs in the stomach. The acetals formed from the reaction of alkyl-substituted pentanal and methanol, ethanol, and isopropyl alcohol are metabolised to the corresponding alcohols and acids in rat liver homogenate by an oxidative mechanism involving cytochrome P450 enzymes. It is anticipated that aliphatic acetals would undergo similar metabolism in humans to the corresponding alcohols and acids. There are insufficient data to exclude the possibility that significant amounts of the parent acetals reach the general circulation.;</p> <p>On the basis of their recognized or presumed metabolic fate, the component alcohols and aldehydes fall into one of three structural classes: (1) linear, aliphatic, primary, saturated and unsaturated alcohols, and aldehydes; (2) <i>alpha,beta</i>-unsaturated aldehydes; and (3) branched-chain aliphatic aldehydes. The metabolic detoxication of linear, aliphatic, primary alcohols and aldehydes in vivo occurs primarily by oxidation of the alcohol to the corresponding aldehyde, with subsequent oxidation of the aldehyde to the corresponding carboxylic acid. The acid can serve as a substrate for fatty acid oxidation pathways and the citric acid cycle. In general, <i>alpha,beta</i>-unsaturated aldehydes are metabolised by oxidation to the corresponding carboxylic acid, which may then participate in the fatty acid pathway. The aldehyde may be conjugated with glutathione in a Michael-type addition. Branched-chain aliphatic aldehydes have been reported to be oxidized primarily to more polar metabolites, which are excreted mainly in the urine. A mixture of diacids and hydroxyacids resulting from <i>omega</i>-oxidation, reduction, and hydration of the alkene function and oxidation of the aldehyde function are the principal urinary metabolites of branched aldehydes. It is anticipated that the alcohol and aldehyde products of aliphatic acetal hydrolysis would undergo similar metabolism in humans.</p> <p>Although few studies on the absorption, distribution, and elimination of aliphatic acyclic acetals have been reported, the metabolism of the component alcohols and aldehydes has been investigated. These studies are considered relevant to the safety evaluation of orally administered acetals that are</p>

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	expected to be hydrolysed in the acid environment of the stomach.
8309 Conformal Coating Stripper—Liquid & 1,3-DIOXOLANE	<p>for dioxolane: Dioxolane demonstrates a low order of acute toxicity to mammals by the oral, inhalation and dermal routes. Genotoxicity has been evaluated using multiple <i>in vitro</i> and <i>in vivo</i> experimental procedures covering both mutation and chromosome aberration. The weight of evidence indicates lack of significant genotoxic properties. Reliable repeat-dose studies have been conducted by the oral and inhalation routes and a high-reliability 13-week inhalation study is available. The blood forming system was found to be the most sensitive target organ with a clear 13-week NOAEL of 300 ppm by inhalation. Reproductive toxicity has been evaluated in one-generation drinking water and inhalation studies. Adverse reproductive effects are absent at dosage levels below maternally toxic doses.</p> <p>Developmental toxicity results are available indicating that dioxolane is not a specific developmental toxin. Subchronic administration of dioxolane produced effects similar to those reported in the repeated-dose studies. The most sensitive target organ in the subchronic inhalation study was the blood forming system, manifest as reduction in WBCs and platelets and changes in spleen weight appear in rats. The inhalation NOEL for these effects was found to be 300 ppm for females and 1000 ppm for males in a 13-week study. The seven-month gavage study indicated low toxicity for the test material. The potential for neurotoxicity, suggested by the perceived neuromuscular effects at the high-dose level, was investigated by measurement of blood cholinesterase activity at the end of the exposure period. The statistically significant reduction in cholinesterase at the high dose was not supported by the lower dose, which showed higher activity than control. In addition, the correlation between blood cholinesterase and acetylcholinesterase in the neuronal receptor is weak and the magnitude of the observed depression is not convincing, especially in light of the length of exposure. No other indication of neurotoxicity, other than transient solvent depression of the CNS, has been reported for dioxolane and there is insufficient evidence to suggest neurotoxic potential based on these data.</p>
8309 Conformal Coating Stripper—Liquid & ACETONE	<p>for acetone: The acute toxicity of acetone is low. Acetone is not a skin irritant or sensitiser but is a defatting agent to the skin. Acetone is an eye irritant. The subchronic toxicity of acetone has been examined in mice and rats that were administered acetone in the drinking water and again in rats treated by oral gavage. Acetone-induced increases in relative kidney weight changes were observed in male and female rats used in the oral 13-week study. Acetone treatment caused increases in the relative liver weight in male and female rats that were not associated with histopathologic effects and the effects may have been associated with microsomal enzyme induction. Haematologic effects consistent with macrocytic anaemia were also noted in male rats along with hyperpigmentation in the spleen. The most notable findings in the mice were increased liver and decreased spleen weights. Overall, the no-observed-effect-levels in the drinking water study were 1% for male rats (900 mg/kg/d) and male mice (2258 mg/kg/d), 2% for female mice (5945 mg/kg/d), and 5% for female rats (3100 mg/kg/d). For developmental effects, a statistically significant reduction in foetal weight, and a slight, but statistically significant increase in the percent incidence of later resorptions were seen in mice at 15,665 mg/m³ and in rats at 26,100 mg/m³. The no-observable-effect level for developmental toxicity was determined to be 5220 mg/m³ for both rats and mice. Teratogenic effects were not observed in rats and mice tested at 26,110 and 15,665 mg/m³, respectively. Lifetime dermal carcinogenicity studies in mice treated with up to 0.2 mL of acetone did not reveal any increase in organ tumor incidence relative to untreated control animals. The scientific literature contains many different studies that have measured either the neurobehavioural performance or neurophysiological response of humans exposed to acetone. Effect levels ranging from about 600 to greater than 2375 mg/m³ have been reported. Neurobehavioral studies with acetone-exposed employees have recently shown that 8-hr exposures in excess of 2375 mg/m³ were not associated with any dose-related changes in response time, vigilance, or digit span scores. Clinical case studies, controlled human volunteer studies, animal research, and occupational field evaluations all indicate that the NOAEL for this effect is 2375 mg/m³ or greater.</p>
ACETONE & 1,3-DIOXOLANE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

Acute Toxicity	✘	Carcinogenicity	✘
Skin Irritation/Corrosion	✘	Reproductivity	✘
Serious Eye Damage/Irritation	✔	STOT - Single Exposure	✔
Respiratory or Skin sensitisation	✘	STOT - Repeated Exposure	✘
Mutagenicity	✘	Aspiration Hazard	✘

Legend: ✘ – Data either not available or does not fill the criteria for classification
✔ – Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

8309 Conformal Coating Stripper—Liquid	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
acetone	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	5-540mg/L	2
	EC50	48	Crustacea	>100mg/L	4
	EC50	96	Algae or other aquatic plants	20.565mg/L	4
	NOEC	240	Crustacea	1-866mg/L	2
1,3-dioxolane	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>60.9mg/L	2
	EC50	48	Crustacea	>772mg/L	2
	EC50	72	Algae or other aquatic plants	>877mg/L	2
	NOEC	Not Available	Crustacea	197.4mg/L	2
methylal	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>1-mg/L	2
	EC50	48	Crustacea	>1-200mg/L	2

Continued...

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EC50	72	Algae or other aquatic plants	9-120mg/L	2
NOEC	24	Crustacea	>1-mg/L	2

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

for dioxolane:

The physicochemical properties of dioxolane are well defined. High water solubility and moderate volatility are defining characteristics. Environmental fate data are available from a combination of experimental and modeling data. Dioxolane is not readily biodegradable, is stable in water for over a year in the pH 4 to 9 range and has an estimated photodegradation half-life in air in the range of 10 to 30 hours. Predicted values for fugacity have been calculated with the MacKay model, which indicate an initial primary distribution in water; however, experience shows that in open systems it rapidly volatilises to air where it will be destroyed by photooxidation. Fish, daphnia and green algae are only acutely affected by dioxolane at concentration levels greater than several hundred ppm. Most ethers are very resistant to hydrolysis, and the rate of cleavage of the carbon-oxygen bond by abiotic processes is expected to be insignificant.

Direct photolysis will not be an important removal process since aliphatic ethers do not absorb light at wavelengths >290 nm

For ketones:

Ketones, unless they are alpha, beta-unsaturated ketones, can be considered as narcosis or baseline toxicity compounds

Hydrolysis may also involve the addition of water to ketones to yield ketals under mild acid conditions. However, this addition of water is thermodynamically favorable only for low molecular weight ketones. This addition is an equilibrium reaction that is reversible upon a change of water concentration and the reaction ultimately leads to no permanent change in the structure of the ketone substrate. The higher molecular weight ketones do not form stable ketals. Therefore, the ketones are stable to water under ambient environmental conditions

Another possible reaction of ketones in water involves the enolic hydrogen on the carbons bonded to the carbonyl function. Under conditions of high pH (pH greater than 10), the enolic proton is abstracted by base (OH-) forming a carbanion intermediate that may react with other organic substrates (e.g., ketones, esters, aldehydes) containing a center for nucleophilic attack. The reactions, commonly recognized as condensation reactions, produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavorable.

Based on its reactions in air, it seems likely that ketones undergo photolysis in water. It is probable that ketones will be biodegraded to an appreciable degree by micro-organisms in soil and water.

They are unlikely to bioconcentrate or biomagnify.

for acetone:

log Kow: -0.24

Half-life (hr) air: 312-1896

Half-life (hr) H₂O surface water: 20

Henry's atm m³/mol: 3.67E-05

BOD 5: 0.31-1.76, 46-55%

COD: 1.12-2.07

ThOD: 2.2

BCF: 0.69

Environmental fate:

Acetone preferentially locates in the air compartment when released to the environment. A substantial amount of acetone can also be found in water, which is consistent with the high water to air partition coefficient and its small, but detectable, presence in rain water, sea water, and lake water samples. Very little acetone is expected to reside in soil, biota, or suspended solids. This is entirely consistent with the physical and chemical properties of acetone and with measurements showing a low propensity for soil absorption and a high preference for moving through the soil and into the ground water

In air, acetone is lost by photolysis and reaction with photochemically produced hydroxyl radicals; the estimated half-life of these combined processes is about 22 days. The relatively long half-life allows acetone to be transported long distances from its emission source.

Acetone is highly soluble and slightly persistent in water, with a half-life of about 20 hours; it is minimally toxic to aquatic life.

Acetone released to soil volatilises although some may leach into the ground where it rapidly biodegrades.

Acetone does not concentrate in the food chain.

Acetone meets the OECD definition of readily biodegradable which requires that the biological oxygen demand (BOD) is at least 70% of the theoretical oxygen demand (THOD) within the 28-day test period

Drinking Water Standard: none available.

Soil Guidelines: none available.

Air Quality Standards: none available.

Ecotoxicity:

Testing shows that acetone exhibits a low order of toxicity

Fish LC50: brook trout 6070 mg/l; fathead minnow 15000 mg/l

Bird LC0 (5 day): Japanese quail, ring-neck pheasant 40,000 mg/l

Daphnia magna LC50 (48 h): 15800 mg/l; NOEC 8500 mg/l

Aquatic invertebrate 2100 - 16700 mg/l

Aquatic plant NOEC: 5400-7500 mg/l

Daphnia magna chronic NOEC 1660 mg/l

Acetone vapors were shown to be relatively toxic to two types insects and their eggs. The time to 50% lethality (LT50) was found to be 51.2 hr and 67.9 hr when the flour beetle (*Tribolium confusum*) and the flour moth (*Ephesia kuehniella*) were exposed to an airborne acetone concentration of 61.5 mg/m³. The LT50 values for the eggs were 30-50% lower than for the adult. The direct application of acetone liquid to the body of the insects or surface of the eggs did not, however, cause any mortality.

The ability of acetone to inhibit cell multiplication has been examined in a wide variety of microorganisms. The results have generally indicated mild to minimal toxicity with NOECs greater than 1700 mg/L for exposures lasting from 6 hr to 4 days. Longer exposure periods of 7 to 8 days with bacteria produced mixed results; but overall the data indicate a low degree of toxicity for acetone.

The only exception to these findings were the results obtained with the flagellated protozoa (*Entosiphon sulcatum*) which yielded a 3-day NOEC of 28 mg/L.

DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
acetone	LOW (Half-life = 14 days)	MEDIUM (Half-life = 116.25 days)
1,3-dioxolane	LOW	LOW
methylal	LOW	LOW

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
acetone	LOW (BCF = 0.69)
1,3-dioxolane	LOW (LogKOW = -0.37)
methylal	LOW (LogKOW = 0)

12.4. Mobility in soil

Continued...

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Ingredient	Mobility
acetone	HIGH (KOC = 1.981)
1,3-dioxolane	HIGH (KOC = 1)
methylal	HIGH (KOC = 1)

12.5. Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Applicable	Not Applicable	Not Applicable
PBT Criteria fulfilled?	Not Applicable	Not Applicable	Not Applicable

12.6. Other adverse effects

No data available


SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 TRANSPORT INFORMATION

Labels Required

		Limited Quantity: 8309-850ML
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Land transport (ADR)

14.1. UN number	1993										
14.2. UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains methylal, acetone and 1,3-dioxolane)										
14.3. Transport hazard class(es)	<table border="0"> <tr> <td>Class</td> <td>3</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	3	Subrisk	Not Applicable						
Class	3										
Subrisk	Not Applicable										
14.4. Packing group	II										
14.5. Environmental hazard	Not Applicable										
14.6. Special precautions for user	<table border="0"> <tr> <td>Hazard identification (Kemler)</td> <td>33</td> </tr> <tr> <td>Classification code</td> <td>F1</td> </tr> <tr> <td>Hazard Label</td> <td>3</td> </tr> <tr> <td>Special provisions</td> <td>274 601 640C; 274 601 640D</td> </tr> <tr> <td>Limited quantity</td> <td>1 L</td> </tr> </table>	Hazard identification (Kemler)	33	Classification code	F1	Hazard Label	3	Special provisions	274 601 640C; 274 601 640D	Limited quantity	1 L
Hazard identification (Kemler)	33										
Classification code	F1										
Hazard Label	3										
Special provisions	274 601 640C; 274 601 640D										
Limited quantity	1 L										

Air transport (ICAO-IATA / DGR)

14.1. UN number	1993						
14.2. UN proper shipping name	Flammable liquid, n.o.s. * (contains methylal, acetone and 1,3-dioxolane)						
14.3. Transport hazard class(es)	<table border="0"> <tr> <td>ICAO/IATA Class</td> <td>3</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>3H</td> </tr> </table>	ICAO/IATA Class	3	ICAO / IATA Subrisk	Not Applicable	ERG Code	3H
ICAO/IATA Class	3						
ICAO / IATA Subrisk	Not Applicable						
ERG Code	3H						
14.4. Packing group	II						
14.5. Environmental hazard	Not Applicable						
14.6. Special precautions for user	<table border="0"> <tr> <td>Special provisions</td> <td>A3</td> </tr> </table>	Special provisions	A3				
Special provisions	A3						

Continued...

8309 Conformal Coating Stripper—Liquid

Cargo Only Packing Instructions	364
Cargo Only Maximum Qty / Pack	60 L
Passenger and Cargo Packing Instructions	353
Passenger and Cargo Maximum Qty / Pack	5 L
Passenger and Cargo Limited Quantity Packing Instructions	Y341
Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1993
14.2. UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains methylal, acetone and 1,3-dioxolane)
14.3. Transport hazard class(es)	IMDG Class : 3 IMDG Subrisk : Not Applicable
14.4. Packing group	II
14.5. Environmental hazard	Not Applicable
14.6. Special precautions for user	EMS Number : F-E , S-E Special provisions : 274 Limited Quantities : 1 L

Inland waterways transport (ADN)

14.1. UN number	1993
14.2. UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains methylal, acetone and 1,3-dioxolane)
14.3. Transport hazard class(es)	3 : Not Applicable
14.4. Packing group	II
14.5. Environmental hazard	Not Applicable
14.6. Special precautions for user	Classification code : F1 Special provisions : 274; 601; 640C 274; 601; 640D Limited quantity : 1 L Equipment required : PP, EX, A Fire cones number : 1

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

ACETONE(67-64-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
Europe EC Inventory	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)	GESAMP/EHS Composite List - GESAMP Hazard Profiles
Europe European Customs Inventory of Chemical Substances ECICS (Czech)	IMO IBC Code Chapter 17: Summary of minimum requirements
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)	IMO IBC Code Chapter 18: List of products to which the Code does not apply
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)	IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)	International Air Transport Association (IATA) Dangerous Goods Regulations
European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification	International Maritime Dangerous Goods Requirements (IMDG Code)
European Customs Inventory of Chemical Substances ECICS (English)	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation	UK Workplace Exposure Limits (WELs)
	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)

1,3-DIOXOLANE(646-06-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Continued...

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ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	European Customs Inventory of Chemical Substances ECICS (English)
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
Europe EC Inventory	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
Europe European Customs Inventory of Chemical Substances ECICS (Czech)	GESAMP/EHS Composite List - GESAMP Hazard Profiles
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)	IMO IBC Code Chapter 17: Summary of minimum requirements
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)	International Air Transport Association (IATA) Dangerous Goods Regulations
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)	International Maritime Dangerous Goods Requirements (IMDG Code)
European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)

METHYLAL(109-87-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
Europe EC Inventory	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)	GESAMP/EHS Composite List - GESAMP Hazard Profiles
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)	IMO IBC Code Chapter 17: Summary of minimum requirements
Europe European Customs Inventory of Chemical Substances ECICS (Czech)	International Air Transport Association (IATA) Dangerous Goods Regulations
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)	International Maritime Dangerous Goods Requirements (IMDG Code)
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)	UK Workplace Exposure Limits (WELs)
European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
European Customs Inventory of Chemical Substances ECICS (English)	

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2015/830; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AICS	No (1,3-dioxolane)
Canada - DSL	Yes
Canada - NDSL	No (acetone; 1,3-dioxolane; methylal)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Thailand - TECI	Yes
Legend:	Yes = All declared ingredients are on the inventory No = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	/03/2020
Initial Date	20/06/2017

Full text Risk and Hazard codes

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.

Continued...

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H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H371	May cause damage to organs.

SDS Version Summary

Version	Issue Date	Sections Updated
3.4.1.1.1	07/05/2019	Appearance, Classification, Physical Properties

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average

PC – STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

Reason for Change

A-1.01 - Update to the emergency phone number information.