



4902P Sn42Bi58Ag1 Low Temperature Solder Paste

MG Chemicals UK Limited

Version No: A-1.01

Safety Data Sheet (Conforms to Regulation (EU) No 2015/830)

Issue Date: 24/05/2019

Revision Date: 17/03/2020

L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

| | |
|-------------------------------|--|
| Product name | 4902P |
| Synonyms | SDS Code: 4902P; 4902P-15G, 4902P-25G |
| Other means of identification | Sn42Bi58Ag1 Low Temperature Solder Paste |

1.2. Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|----------------|
| Relevant identified uses | solder paste |
| Uses advised against | Not Applicable |

1.3. Details of the supplier of the safety data sheet

| Registered company name | MG Chemicals UK Limited | MG Chemicals (Head office) |
|-------------------------|---|--|
| Address | Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom | 9347 - 193 Street Surrey V4N 4E7 British Columbia Canada |
| Telephone | +(44) 1663 362888 | +(1) 800-201-8822 |
| Fax | Not Available | +(1) 800-708-9888 |
| Website | Not Available | www.mgchemicals.com |
| Email | sales@mgchemicals.com | Info@mgchemicals.com |

1.4. Emergency telephone number

| | | |
|-----------------------------------|---------------------------------|---------------|
| Association / Organisation | Verisk 3E (Access code: 335388) | Not Available |
| Emergency telephone numbers | +(44) 20 35147487 | Not Available |
| Other emergency telephone numbers | +(0) 800 680 0425 | Not Available |

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

| | |
|--|--|
| Classification according to regulation (EC) No 1272/2008 [CLP] [1] | H411 - Chronic Aquatic Hazard Category 2, H334 - Respiratory Sensitizer Category 1B, H317 - Skin Sensitizer Category 1 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

2.2. Label elements

| | |
|---------------------|--|
| Hazard pictogram(s) | |
|---------------------|--|

SIGNAL WORD **DANGER**

Hazard statement(s)

| | |
|------|--|
| H411 | Toxic to aquatic life with long lasting effects. |
| H334 | May cause allergy or asthma symptoms or breathing difficulties if inhaled. |
| H317 | May cause an allergic skin reaction. |

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

| | |
|------|-----------------------------|
| P261 | Avoid breathing dust/fumes. |
|------|-----------------------------|

Continued...

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

| | |
|------|--|
| P280 | Wear protective gloves/protective clothing/eye protection/face protection. |
| P284 | [In case of inadequate ventilation] wear respiratory protection. |
| P273 | Avoid release to the environment. |
| P272 | Contaminated work clothing should not be allowed out of the workplace. |

Precautionary statement(s) Response

| | |
|-----------|--|
| P304+P340 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. |
| P342+P311 | If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider. |
| P302+P352 | IF ON SKIN: Wash with plenty of water and soap. |
| P333+P313 | If skin irritation or rash occurs: Get medical advice/attention. |
| P362+P364 | Take off contaminated clothing and wash it before reuse. |
| P391 | Collect spillage. |

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

| | |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

2.3. Other hazards

REACH - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1. Substances

See 'Composition on ingredients' in Section 3.2

3.2. Mixtures

| 1.CAS No 2.EC No 3.Index No 4.REACH No | %[weight] | Name | Classification according to regulation (EC) No 1272/2008 [CLP] |
|--|---|-----------------------------------|--|
| 1.7440-69-9 2.231-177-4 3.Not Available 4.01-2119560575-33-XXXX 01-2120106797-50-XXXX 01-0000019807-59-XXXX | 51 | <u>bismuth</u> | Not Applicable |
| 1.7440-31-5 2.231-141-8 3.Not Available 4.01-2119486474-28-XXXX | 38 | <u>tin *</u> | EUH210 ^[1] |
| 1.8050-09-7 2.232-475-7 3.650-015-00-7 4.01-2119480418-32-XXXX | 3 | <u>rosin-colophony</u> | Skin Sensitizer Category 1; H317 ^[2] |
| 1.505-48-6 2.208-010-9 3.Not Available 4.01-2120140174-68-XXXX | 3 | <u>suberic acid</u> | Skin Corrosion/Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Eye Irritation Category 2; H315, H335, H319 ^[1] |
| 1.7440-22-4 2.231-131-3 3.Not Available 4.01-2119513211-60-XXXX 01-2119555669-21-XXXX | <1 | <u>silver</u> | EUH210 ^[1] |
| 1.110-30-5 2.203-755-6 3.Not Available 4.01-2120086660-54-XXXX | 0.5 | <u>N,N'-ethylenebisstearamide</u> | Skin Corrosion/Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Eye Irritation Category 2; H315, H335, H319 ^[1] |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; * EU IOELVs available | | |

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

| | |
|--------------------|---|
| Eye Contact | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
|--------------------|---|

Continued...

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

| | |
|---------------------|---|
| | <ul style="list-style-type: none"> ▶ DO NOT attempt to remove particles attached to or embedded in eye . ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. |
| Skin Contact | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary. |
| Ingestion | <ul style="list-style-type: none"> ▶ IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. ▶ For advice, contact a Poisons Information Centre or a doctor. ▶ Urgent hospital treatment is likely to be needed. ▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. ▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. ▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. <p>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:</p> <ul style="list-style-type: none"> ▶ INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. <p>NOTE: Wear a protective glove when inducing vomiting by mechanical means.</p> |

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Severe bismuth intoxication may be treated with dimercaptol (BAL in oil). Induction of acidosis by administration of ammonium chloride has been claimed to promote mobilisation of bismuth from tissue depots and increase the rate of urinary excretion.

[Martindale: The Extra Pharmacopoeia]

In mouse models D-penicillamine (Cuprimine M.S. & D) is a useful chelating agent. [Ellenhorn & Barceloux: Medical Toxicology]

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce 'metal fume fever' in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

Continued...

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

- ▶ **DO NOT** use halogenated fire extinguishing agents.

Metal dust fires need to be smothered with sand, inert dry powders.

DO NOT USE WATER, CO2 or FOAM.

- ▶ Use DRY sand, graphite powder, dry sodium chloride based extinguishers, G-1 or Met L-X to smother fire.
- ▶ Confining or smothering material is preferable to applying water as chemical reaction may produce flammable and explosive hydrogen gas.
- ▶ Chemical reaction with CO2 may produce flammable and explosive methane.
- ▶ If impossible to extinguish, withdraw, protect surroundings and allow fire to burn itself out.

5.2. Special hazards arising from the substrate or mixture

| | |
|-----------------------------|---|
| Fire Incompatibility | ▶ Reacts with acids producing flammable / explosive hydrogen (H2) gas |
|-----------------------------|---|

5.3. Advice for firefighters

| | |
|------------------------------|---|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. ▶ Equipment should be thoroughly decontaminated after use. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ DO NOT disturb burning dust. Explosion may result if dust is stirred into a cloud, by providing oxygen to a large surface of hot metal. ▶ DO NOT use water or foam as generation of explosive hydrogen may result. <p>With the exception of the metals that burn in contact with air or water (for example, sodium), masses of combustible metals do not represent unusual fire risks because they have the ability to conduct heat away from hot spots so efficiently that the heat of combustion cannot be maintained - this means that it will require a lot of heat to ignite a mass of combustible metal. Generally, metal fire risks exist when sawdust, machine shavings and other metal 'fines' are present.</p> <p>Metal powders, while generally regarded as non-combustible:</p> <ul style="list-style-type: none"> ▶ May burn when metal is finely divided and energy input is high. ▶ May react explosively with water. ▶ May be ignited by friction, heat, sparks or flame. ▶ May REIGNITE after fire is extinguished. ▶ Will burn with intense heat. <p>Note:</p> <ul style="list-style-type: none"> ▶ Metal dust fires are slow moving but intense and difficult to extinguish. ▶ Containers may explode on heating. ▶ Dusts or fumes may form explosive mixtures with air. ▶ Gases generated in fire may be poisonous, corrosive or irritating. ▶ Hot or burning metals may react violently upon contact with other materials, such as oxidising agents and extinguishing agents used on fires involving ordinary combustibles or flammable liquids. ▶ Temperatures produced by burning metals can be higher than temperatures generated by burning flammable liquids ▶ Some metals can continue to burn in carbon dioxide, nitrogen, water, or steam atmospheres in which ordinary combustibles or flammable liquids would be incapable of burning. |

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

| | |
|---------------------|--|
| Minor Spills | <p>Environmental hazard - contain spillage.</p> <ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Use dry clean up procedures and avoid generating dust. ▶ Place in a suitable, labelled container for waste disposal. |
| Major Spills | <p>Environmental hazard - contain spillage.</p> <ul style="list-style-type: none"> • Do not use compressed air to remove metal dusts from floors, beams or equipment • Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation. • Use non-sparking handling equipment, tools and natural bristle brushes. • Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations • Cover and reseal partially empty containers. • Do not allow chips, fines or dusts to contact water, particularly in enclosed areas. <p>If molten:</p> <ul style="list-style-type: none"> ▶ Contain the flow using dry sand or salt flux as a dam. ▶ All tooling (e.g., shovels or hand tools) and containers which come in contact with molten metal must be preheated or specially coated, rust free and approved for such use. ▶ Allow the spill to cool before remelting scrap. <p>CARE: Absorbent materials wetted with occluded oil must be moistened with water as they may auto-oxidize, become self heating and ignite. Some oils slowly oxidise when spread in a film and oil on cloths, mops, absorbents may autoxidise and generate heat, smoulder, ignite and burn. In the workplace oily rags should be collected and immersed in water.</p> <p>Moderate hazard.</p> <ul style="list-style-type: none"> ▶ CAUTION: Advise personnel in area. ▶ Alert Emergency Services and tell them location and nature of hazard. ▶ Control personal contact by wearing protective clothing. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Recover product wherever possible. |

Continued...

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

- ▶ **IF DRY:** Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. **IF WET:** Vacuum/shovel up and place in labelled containers for disposal.
- ▶ **ALWAYS:** Wash area down with large amounts of water and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise Emergency Services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

| | |
|--------------------------------------|--|
| Safe handling | <p>For molten metals:</p> <ul style="list-style-type: none"> - Molten metal and water can be an explosive combination. The risk is greatest when there is sufficient molten metal to entrap or seal off water. Water and other forms of contamination on or contained in scrap or remelt ingot are known to have caused explosions in melting operations. While the products may have minimal surface roughness and internal voids, there remains the possibility of moisture contamination or entrapment. If confined, even a few drops can lead to violent explosions. - All tooling, containers, molds and ladles, which come in contact with molten metal must be preheated or specially coated, rust free and approved for such use. - Any surfaces that may contact molten metal (e.g. concrete) should be specially coated - Drops of molten metal in water (e.g. from plasma arc cutting), while not normally an explosion hazard, can generate enough flammable hydrogen gas to present an explosion hazard. Vigorous circulation of the water and removal of the particles minimise the hazard. <p>During melting operations, the following minimum guidelines should be observed:</p> <ul style="list-style-type: none"> - Inspect all materials prior to furnace charging and completely remove surface contamination such as water, ice, snow, deposits of grease and oil or other surface contamination resulting from weather exposure, shipment, or storage. - Store materials in dry, heated areas with any cracks or cavities pointed downwards. - Preheat and dry large objects adequately before charging in to a furnace containing molten metal. This is typically done by the use of a drying oven or homogenising furnace. The dry cycle should bring the metal temperature of the coldest item of the batch to 200 degree C (400 degree F) and then hold at that temperature for 6 hours. <ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ DO NOT allow material to contact humans, exposed food or food utensils. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. |
| Fire and explosion protection | See section 5 |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry area protected from environmental extremes. ▶ Store away from incompatible materials and foodstuff containers. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. <p>For major quantities:</p> <ul style="list-style-type: none"> ▶ Consider storage in banded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams). ▶ Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities. |

7.2. Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|---|
| Suitable container | <ul style="list-style-type: none"> ▶ Bulk bags: Reinforced bags required for dense materials. ▶ CARE: Packing of high density product in light weight metal or plastic packages may result in container collapse with product release ▶ Heavy gauge metal packages / Heavy gauge metal drums |
| Storage incompatibility | <ul style="list-style-type: none"> ▶ Many metals may incandesce, react violently, ignite or react explosively upon addition of concentrated nitric acid. <p>HAZARD:</p> <ul style="list-style-type: none"> ▶ Although anti-oxidants may be present, in the original formulation, these may deplete over time as they come into contact with air. ▶ Rags wet / soaked with unsaturated hydrocarbons / drying oils may auto-oxidise; generate heat and, in-time, smoulder and ignite. This is especially the case where oil-soaked materials are folded, bunched, compressed, or piled together - this allows the heat to accumulate or even accelerate the reaction ▶ Oily cleaning rags should be collected regularly and immersed in water, or spread to dry in safe-place away from direct sunlight or stored, immersed, in solvents in suitably closed containers. <p>Metals exhibit varying degrees of activity. Reaction is reduced in the massive form (sheet, rod, or drop), compared with finely divided forms. The less active metals will not burn in air but:</p> <ul style="list-style-type: none"> ▶ can react exothermically with oxidising acids to form noxious gases. ▶ catalyse polymerisation and other reactions, particularly when finely divided ▶ react with halogenated hydrocarbons (for example, copper dissolves when heated in carbon tetrachloride), sometimes forming explosive compounds. <ul style="list-style-type: none"> ▶ Finely divided metal powders develop pyrophoricity when a critical specific surface area is exceeded; this is ascribed to high heat of oxide formation on exposure to air. ▶ Safe handling is possible in relatively low concentrations of oxygen in an inert gas. ▶ Several pyrophoric metals, stored in glass bottles have ignited when the container is broken on impact. Storage of these materials moist and in metal containers is recommended. ▶ The reaction residues from various metal syntheses (involving vacuum evaporation and co-deposition with a ligand) are often pyrophoric. <p>Factors influencing the pyrophoricity of metals are particle size, presence of moisture, nature of the surface of the particle, heat of formation of the oxide, or</p> |

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

nitride, mass, hydrogen content, stress, purity and presence of oxide, among others.

- ▶ Many metals in elemental form react exothermically with compounds having active hydrogen atoms (such as acids and water) to form flammable hydrogen gas and caustic products.
- ▶ Elemental metals may react with azo/diazo compounds to form explosive products.
- ▶ Some elemental metals form explosive products with halogenated hydrocarbons.

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|--|-----------------|---------------------------------|------------|---------------|---------------|---------------|
| EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs) | tin | Tin and inorganic tin compounds | 2 mg/m3 | Not Available | Not Available | Not Available |
| UK Workplace Exposure Limits (WELs) | rosin-colophony | Rosin-based solder flux fume | 0.05 mg/m3 | 0.15 mg/m3 | Not Available | Sen |
| UK Workplace Exposure Limits (WELs) | silver | Silver, metallic | 0.1 mg/m3 | Not Available | Not Available | Not Available |

EMERGENCY LIMITS

| Ingredient | Material name | TEEL-1 | TEEL-2 | TEEL-3 |
|-----------------|---|-----------|-----------|-------------|
| bismuth | Bismuth | 15 mg/m3 | 170 mg/m3 | 990 mg/m3 |
| tin | Tin | 6 mg/m3 | 67 mg/m3 | 400 mg/m3 |
| rosin-colophony | Rosin core solder decomposition products; (Colophony Gum) | 72 mg/m3 | 790 mg/m3 | 1,500 mg/m3 |
| silver | Silver | 0.3 mg/m3 | 170 mg/m3 | 990 mg/m3 |

| Ingredient | Original IDLH | Revised IDLH |
|----------------------------|---------------|---------------|
| bismuth | Not Available | Not Available |
| tin | Not Available | Not Available |
| rosin-colophony | Not Available | Not Available |
| suberic acid | Not Available | Not Available |
| silver | 10 mg/m3 | Not Available |
| N,N'-ethylenebisstearamide | Not Available | Not Available |

MATERIAL DATA

IFRA Prohibited Fragrance Substance

The International Fragrance Association (IFRA) Standards form the basis for the globally accepted and recognized risk management system for the safe use of fragrance ingredients and are part of the IFRA Code of Practice. This is the self-regulating system of the industry, based on risk assessments carried out by an independent Expert Panel

A TLV-TWA is recommended so as to minimise the risk of stannosis. The STEL (4.0 mg/m3) has been eliminated (since 1986) so that additional toxicological data and industrial hygiene experience may become available to provide a better base for quantifying on a toxicological basis what the STEL should in fact be.

8.2. Exposure controls

| | |
|---|--|
| <p>8.2.1. Appropriate engineering controls</p> | <p>Care: Atmospheres in bulk storages and even apparently empty tanks may be hazardous by oxygen depletion. Atmosphere must be checked before entry.</p> <p>Requirements of State Authorities concerning conditions for tank entry must be met. Particularly with regard to training of crews for tank entry; work permits; sampling of atmosphere; provision of rescue harness and protective gear as needed</p> <p>Metal dusts must be collected at the source of generation as they are potentially explosive.</p> <ul style="list-style-type: none"> ▶ Avoid ignition sources. ▶ Good housekeeping practices must be maintained. ▶ Dust accumulation on the floor, ledges and beams can present a risk of ignition, flame propagation and secondary explosions. ▶ Do not use compressed air to remove settled materials from floors, beams or equipment ▶ Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation. ▶ Use non-sparking handling equipment, tools and natural bristle brushes. Cover and reseal partially empty containers. Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations. ▶ Do not allow chips, fines or dusts to contact water, particularly in enclosed areas. ▶ Metal spraying and blasting should, where possible, be conducted in separate rooms. This minimises the risk of supplying oxygen, in the form of metal oxides, to potentially reactive finely divided metals such as aluminium, zinc, magnesium or titanium. ▶ Work-shops designed for metal spraying should possess smooth walls and a minimum of obstructions, such as ledges, on which dust accumulation is possible. ▶ Wet scrubbers are preferable to dry dust collectors. ▶ Bag or filter-type collectors should be sited outside the workrooms and be fitted with explosion relief doors. ▶ Cyclones should be protected against entry of moisture as reactive metal dusts are capable of spontaneous combustion in humid or partially wetted |
|---|--|

Continued...

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

- ▶ states.
- ▶ Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec.
- ▶ Local ventilation and vacuum systems must be designed to handle explosive dusts. Dry vacuum and electrostatic precipitators must not be used, unless specifically approved for use with flammable/ explosive dusts.

Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

| | |
|--|------------------------------|
| Type of Contaminant: | Air Speed: |
| welding, brazing fumes (released at relatively low velocity into moderately still air) | 0.5-1.0 m/s (100-200 f/min.) |

Within each range the appropriate value depends on:

| Lower end of the range | Upper end of the range |
|--|----------------------------------|
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity |
| 3: Intermittent, low production. | 3: High production, heavy use |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only |

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2.5 m/s (200-500 f/min.) for extraction of gases discharged 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

8.2.2. Personal protection



Eye and face protection

- ▶ Safety glasses with side shields.
- ▶ Chemical goggles.
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

NOTE:

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

- ▶ Protective gloves eg. Leather gloves or gloves with Leather facing

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

| | |
|-------------------------|--|
| | Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present. <ul style="list-style-type: none"> ▶ polychloroprene. ▶ nitrile rubber. ▶ butyl rubber. ▶ fluoroacautchouc. ▶ polyvinyl chloride. Gloves should be examined for wear and/ or degradation constantly. |
| Body protection | See Other protection below |
| Other protection | <ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C. apron. ▶ Barrier cream. ▶ Skin cleansing cream. ▶ Eye wash unit. |

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|------------------------|
| up to 10 x ES | P1 Air-line* | - | PAPR-P1 |
| up to 50 x ES | Air-line** | P2 | PAPR-P2 |
| up to 100 x ES | - | P3 Air-line* | - |
| 100+ x ES | - | Air-line** | PAPR-P3 |

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- ▶ The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- ▶ Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- ▶ Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- ▶ Use approved positive flow mask if significant quantities of dust becomes airborne.
- ▶ Try to avoid creating dust conditions.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties**

| | | | |
|---|-----------------|--|----------------|
| Appearance | Metallic Grey | | |
| Physical state | Solid | Relative density (Water = 1) | 8.6 |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Available | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | 219 | Viscosity (cSt) | Not Available |
| Initial boiling point and boiling range (°C) | 138 | Molecular weight (g/mol) | Not Available |
| Flash point (°C) | Not Available | Taste | Not Available |
| Evaporation rate | Not Available | Explosive properties | Not Available |
| Flammability | Not Available | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Applicable |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water | Partly miscible | pH as a solution (1%) | Not Available |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

| | |
|---|--|
| 10.1.Reactivity | See section 7.2 |
| 10.2. Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| 10.3. Possibility of hazardous reactions | See section 7.2 |
| 10.4. Conditions to avoid | See section 7.2 |
| 10.5. Incompatible materials | See section 7.2 |
| 10.6. Hazardous decomposition products | See section 5.3 |

SECTION 11 TOXICOLOGICAL INFORMATION**11.1. Information on toxicological effects**

| | |
|---------------------|---|
| Inhaled | <p>The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Not normally a hazard due to non-volatile nature of product</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in 'metal fume fever'. Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops rapidly, but is quickly lost. All symptoms usually subside within 24-36 hours following removal from exposure.</p> |
| Ingestion | <p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>As tin salts (stannous and stannic) are generally poorly absorbed from the gastrointestinal tract. Ingestion of food contaminated with tin may cause transient gastrointestinal disturbances such as nausea, vomiting, diarrhea, fever and headache.</p> <p>Parenteral administration provides a substantial description of tin toxicology. Systemic tin is highly toxic producing diarrhoea, muscle paralysis, twitching and neurological damage.</p> <p>By mouth most tin salts are relatively non-toxic. A number of tin 'food' poisonings, producing vomiting, nausea and diarrhoea, have occurred after ingestion of fruit juices etc. with tin levels above 1400 ppm. This appears to be due to gastric irritation resulting from the activity and astringency of tin compounds, rather than systemic toxicity. Severe growth retardation occurs in rats with dietary stannous salts at levels exceeding 0.3%.</p> <p>Owing to limited gastro-intestinal absorption, administration of insoluble bismuth compounds by mouth does not usually give rise to acute toxic effects. They are excreted in the faeces. Stomatitis (ulceration of mouth parts) may result following ingestion.</p> <p>Absorbed bismuth salts permeate the body fluids and tissues and are excreted mainly in the urine but some bismuth is retained in tissues. It is deposited in the metaphyses of young bones and can pass the placenta into the foetus.</p> <p>Effects of acute bismuth intoxication are gastro-intestinal disturbance, anorexia, headache, malaise, skin reactions, discolouration of mucous membranes and mild jaundice. Albuminuria (albumin in the urine) is an indication of kidney damage. Bismuth may cause a reverse encephalopathy (brain disease) that takes 2 to 10 weeks to reverse spontaneously.</p> <p>Terpenes and their oxygen-containing counterparts, the terpenoids, produce a variety of physiological effects. Pine oil monoterpenes, for example, produce a haemorrhagic gastritis characterised by stomach pain and bleeding and vomiting. Systemic effects of pine oils include weakness and central nervous depression, excitement, loss of balance, headache, with hypothermia and respiratory failure.</p> <p>Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>Not normally a hazard due to physical form of product.</p> <p>Considered an unlikely route of entry in commercial/industrial environments</p> |
| Skin Contact | <p>Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>It is likely that older pine oils become irritants from the build up of peroxides of delta-3-carene and limonene etc.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> |
| Eye | <p>Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals.</p> <p>Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p> |
| Chronic | <p>Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.</p> <p>Rosin (colophony) has caused allergic contact dermatitis in solderers using resin flux-cored solders, can be a sensitiser for strings players, and has caused dermatitis after use in adhesive tapes [NIOSH/TEC]. It is found in many products that commonly come in contact with the skin, including cosmetics, sunscreens, veterinary medications, adhesives, sealants, polishes, paints and oils. Industrial use of rosins (both natural and modified) is common and they are found in such products as printing inks, cutting fluids, corrosion inhibitors and surface coatings. High-quality gloss paper may also be coated with rosin or its derivatives.</p> <p>The main component of rosin is abietic acid, which by itself is non-sensitising.</p> <p>Several allergens have been isolated from rosin; these include 15-hydroperoxyabietic acid (15-HPA) and 15-hydroperoxydehydroabietic acid (15-HPDA), a peroxide of dehydroabietic acid. In animal allergic-challenge testing, these two substances are cross-reactive despite differences in molecular weight and unsaturation. Both substances react via a radical mechanism generating structurally similar molecules which give rise to antigens producing the allergic reaction.</p> <p><i>Gafvert et al: Arch Dermatol Res 284; 1992; pp 409-413</i></p> <p>For a better understanding of the mechanisms of contact allergic reactions, the patterns of cross-reactivity between different resin acid oxidation products were studied.</p> <p>The 13,14(a)-epoxide and the 13,14(b)-epoxide of abietic acid and 15-HPDA are contact allergens in experimental studies. The b-epoxide of abietic acid has been detected in gum rosins.</p> <p>Cross reactivity has been observed between the a- and b- epoxides and also between the epoxides and 15-HPA (and also between 15-HPDA and 15-HPA). This can be explained if 15-HPA forms an epoxide which then reacts with skin protein to generate the complete antigen. Cross-reactivity between the two</p> |

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

hydroperoxides might be preceded by the formation of similar alkoxy radicals which further react with skin protein. Cross-reactivity patterns of resin oxidation products indicate that 15-HPA may react with skin proteins either as a radical or as an epoxide, thus generating different antigens.
Gafvert et al. Chemical Research in Toxicology; 1994; pp 260-266

Esterification of rosin, with polyalcohols for example, reduces allergenic activity although some individuals still are allergic to the polyester. Reduced or diminished reaction to glycerol- and pentaerythritol- esterified rosins, is probably due to the formation of larger molecules (with reduced bioavailability). Methyl ester of rosins, however, have molecular weights of similar magnitude to the parent rosin and when both are tested in sensitised patients, there is little difference in reactivity.
Shao et al. Contact Dermatitis 28; 1993; pp 229-234

Patch tests conducted using methyl resinates produced a lower level of response than similar tests on the same resin allergic individuals, conducted with glycerol, pentaerythritol and propylene glycol esters of rosin. It was not possible to determine whether those individuals who were methyl resin positive were cross-sensitised or were reacting to a non-specific irritant effect
Private Communication

The main compound formed in glycerol-modified rosins is glyceryl triabietate; lesser amounts of the monoabietate and diabietate are also formed. Whilst the triabietate elicits no or low allergenic activity, the monoabietate has been identified as a contact allergen. Some individuals react to glycerol-modified rosins: both unmodified abietic acid and the monoabietate have been identified in these modified rosins.
Gafvert et al. Contact Dermatitis; 31 1994; pp 11-17

Rosin modified with fumaric acid or maleic anhydride is often used in paper size. A major product of the paper size in the modification of the rosin is fumaropimaric acid (FPA) which is formed by Diels-Alder addition of fumaric acid to levopimaric acid (l-abietic anhydride), another of the major components of rosin. The allergenic activity of isomers of FPA, tested in guinea pigs is low but maybe present. After prolonged heating, however, FPA is converted to maleopimaric acid (MPA). MPA has been shown to be a potent allergen in previous studies. MPA also forms when abietic acid and fumaric acid are heated together at 220 deg. C and is present in commercially available fumaric acid-modified rosins. Free abietic acid has also been detected in these modified rosins. Fumaric acid-modified rosins were shown to elicit positive test results in guinea pigs sensitised to MPA.
Gafvert et al. Nordic Pulp and Paper Research Journal 10: 1995; 139-144

Symptoms of chronic bismuth toxicity in humans consist of decreased appetite, weakness, rheumatic pain, diarrhoea, fever, foul breath, gingivitis and dermatitis. A blue line of the gums, the 'bismuth line', may persist for years after exposure has ceased. Jaundice and conjunctival haemorrhage are rare, but have been reported. Bismuth neuropathy (kidney damage), with proteinuria may occur. The kidney is the site of highest concentration with liver concentrations being significantly lower. Renal failure may be reversible if treated early but anuria and death have occurred.

Essential oils and isolates derived from the Pinacea family, including Pinus and Abies genera, should only be used when the level of peroxides is kept to the lowest practicable level, for instance by adding antioxidants at the time of production. Such products should have a peroxide value of less than 10 millimoles peroxide per liter. Based on the published literature mentioning sensitising properties when containing peroxides (Food and Chemical Toxicology 11,1053(1973); 16,843(1978); 16,853(1978)).

| | | |
|--|---|--|
| 4902P Sn42Bi58Ag1 Low Temperature Solder Paste | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| bismuth | TOXICITY | IRRITATION |
| | Oral (rat) LD50: 5000 mg/kg ^[2] | Not Available |
| tin | TOXICITY | IRRITATION |
| | dermal (rat) LD50: >2000 mg/kg ^[1] | Eye: no adverse effect observed (not irritating) ^[1] |
| | Oral (rat) LD50: >2000 mg/kg ^[1] | Skin: no adverse effect observed (not irritating) ^[1] |
| rosin-colophony | TOXICITY | IRRITATION |
| | dermal (rat) LD50: >2000 mg/kg ^[1] | Eye: no adverse effect observed (not irritating) ^[1] |
| | Oral (rat) LD50: >1000 mg/kg ^[1] | Skin: no adverse effect observed (not irritating) ^[1] |
| suberic acid | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| silver | TOXICITY | IRRITATION |
| | dermal (rat) LD50: >2000 mg/kg ^[1] | Eye: no adverse effect observed (not irritating) ^[1] |
| | Inhalation (rat) LC50: >5.16 mg/l4 h ^[1] | Skin: no adverse effect observed (not irritating) ^[1] |
| | Oral (rat) LD50: >2000 mg/kg ^[2] | |
| N,N'-ethylenebisstearamide | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: >2000 mg/kg ^[2] | Non-irritant |
| | Oral (rat) LD50: >2000 mg/kg ^[1] | Skin (rabbit) patch in PEG400 |
| | | Slight irritant |

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

SUBERIC ACID

For dibasic acids (C7-14)
 (as represented by Corfree M1* (a mixture of dibasic acids, CAS 72162-23-3), sebacic acid (CAS 111-20-6), dodecanedioic acid (DDDA, CAS 693-23-2), undecanedioic acid (CAS 1852-04-6).

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

Acute toxicity: Acute toxicity data indicate that the chemicals exhibit similar acute toxicity. Acute oral toxicity LD50s of > 5000 mg/kg and > 3000 mg/kg have been measured for Corfree M1 and DDDA, respectively. These values represent the highest levels tested in their respective acute oral studies. Dermal LD50s for both chemicals were above the highest levels tested, 2000 mg/kg and 6000 mg/kg respectively for Corfree M1 and DDDA. Corfree M1 appears to be more irritating to the skin and eye than DDDA. In addition, DDDA is not a dermal sensitiser.

Repeat dose, reproductive and developmental toxicity: DDDA was tested in a combined repeat dose/reproductive developmental screening test in rats. Dose levels of 100, 500, and 1000 mg/kg were tested. No mortality was observed at any dose level. DDDA did not significantly affect overall body weight, body weight gains, food consumption, or food efficiency in male or female rats which received DDDA via gavage for approximately 50 days. Male rats in the 500 and 1000 mg/kg groups had decreased lymphocyte counts. These were not considered adverse effects of the test substance since no morphological alterations were observed in the spleen, there were no decreases in thymus weights, and normal serum globulin concentrations were present. There were no gross or microscopic changes noted that were attributable to the test substance. Some transient cases of hypoactivity were observed shortly after dosing in the 500 and 1000 mg/kg males and the 1000 mg/kg females. There were no significant differences with respect to reproductive performance in male or female rats. The no-observed-adverse effect level (NOAEL) for the repeat dose, developmental, and reproductive toxicity sections of the study was 1000 mg/kg.

Genotoxicity: Genetic toxicity data are similar between the chemicals. Neither Corfree M1 nor DDDA were mutagenic in the bacterial reverse mutation assay using *Salmonella typhimurium*. No data were available on the clastogenicity of Corfree M1; however, DDDA did not induce micronuclei in an in vivo mouse micronucleus test.

For Fatty Nitrogen Derived (FND) Amides (including several high molecular weight alkyl amino acid amides)
The chemicals in the Fatty Nitrogen Derived (FND) Amides of surfactants are similar to the class in general as to physical/chemical properties, environmental fate and toxicity. Human exposure to these chemicals is substantially documented.

The Fatty nitrogen-derived amides (FND amides) comprise four categories:
Subcategory I: Substituted Amides
Subcategory II: Fatty Acid Reaction Products with Amino Compounds (Note: Subcategory II chemicals, in many cases, contain Subcategory I chemicals as major components)
Subcategory III: Imidazole Derivatives
Subcategory IV: FND Amphoterics

Acute Toxicity: The low acute oral toxicity of the FND Amides is well established across all Subcategories by the available data. The limited acute toxicity of these chemicals is also confirmed by four acute dermal and two acute inhalation studies.

Repeated Dose and Reproductive Toxicity: Two subchronic toxicity studies demonstrating low toxicity are available for Subcategory I chemicals. In addition, a 5-day repeated dose study for a third chemical confirmed the minimal toxicity of these chemicals. Since the Subcategory I chemicals are major components of many Subcategory II chemicals, and based on the low repeat-dose toxicity of the amino compounds (e.g. diethanolamine, triethanolamine) used for producing the Subcategory II derivatives, the Subcategory I repeat-dose toxicity studies adequately support Subcategory II.

Two subchronic toxicity studies in Subcategory III confirmed the low order of repeat dose toxicity for the FND Amides Imidazole derivatives. For Subcategory IV, two subchronic toxicity studies for one of the chemicals indicated a low order of repeat-dose toxicity for the FND amphoteric salts similar to that seen in the other categories.

Genetic Toxicity in vitro: Based on the lack of effect of one or more chemicals in each subcategory, adequate data for mutagenic activity as measured by the *Salmonella* reverse mutation assay exist for all of the subcategories.

Developmental Toxicity: A developmental toxicity study in Subcategory I and in Subcategory IV and a third study for a chemical in Subcategory III are available. The studies indicate these chemicals are not developmental toxicants, as expected based on their structures, molecular weights, physical properties and knowledge of similar chemicals. As above for repeat-dose toxicity, the data for Subcategory I are adequate to support Subcategory II.

In evaluating potential toxicity of the FND Amides chemicals, it is also useful to review the available data for the related FND Cationic and FND Amines Category chemicals. Acute oral toxicity studies (approximately 80 studies for 40 chemicals in the three categories) provide LD50 values from approximately 400 to 10,000 mg/kg with no apparent organ specific toxicity. Similarly, repeated dose toxicity studies (approximately 35 studies for 15 chemicals) provide NOAELs between 10 and 100 mg/kg/day for rats and slightly lower for dogs. More than 60 genetic toxicity studies (in vitro bacterial and mammalian cells as well as in vivo studies) indicated no mutagenic activity among more than 30 chemicals tested. For reproductive evaluations, 14 studies evaluated reproductive endpoints and/or reproductive organs for 11 chemicals, and 15 studies evaluated developmental toxicity for 13 chemicals indicating no reproductive or developmental effects for the FND group as a whole.

Some typical applications of FND Amides are:
masonry cement additive; curing agent for epoxy resins; closed hydrocarbon systems in oil field production, refineries and chemical plants; and slip and antiblocking additives for polymers.

The safety of the FND Amides to humans is recognised by the U.S. FDA, which has approved stearamide, oleamide and/or erucamide for adhesives; coatings for articles in food contact; coatings for polyolefin films; defoaming agents for manufacture of paper and paperboard; animal glue (defoamer in food packaging); in EVA copolymers for food packaging; lubricants for manufacture of metallic food packaging; irradiation of prepared foods; release agents in manufacture of food packaging materials, food contact surface of paper and paperboard; cellophane in food packaging; closure sealing gaskets; and release agents in polymeric resins and petroleum wax. The low order of toxicity indicates that the use of FND Amides does not pose a significant hazard to human health.

The differences in chain length, degree of saturation of the carbon chains, source of the natural oils, or addition of an amino group in the chain would not be expected to have an impact on the toxicity profile. This conclusion is supported by a number of studies in the FND family of chemicals (amines, cationics, and amides as separate categories) that show no differences in the length or degree of saturation of the alkyl substituents and is also supported by the limited toxicity of these long-chain substituted chemicals.

Fatty acid amides (FAA) are ubiquitous in household and commercial environments. The most common of these are based on coconut oil fatty acids alkanolamides. These are the most widely studied in terms of human exposure.

Fatty acid diethanolamides (C8-C18) are classified by Comité Européen des Agents de Surface et de leurs Intermediaires Organiques (CESIO) as Irritating (Xi) with the risk phrases R38 (Irritating to skin) and R41 (Risk of serious damage to eyes). Fatty acid monoethanolamides are classified as Irritant (Xi) with the risk phrases R41

Several studies of the sensitization potential of cocoamide diethanolamide (DEA) indicate that this FAA induces occupational allergic contact dermatitis and a number of reports on skin allergy patch testing of cocoamide DEA have been published. These tests indicate that allergy to cocoamide DEA is becoming more common.

Alkanolamides are manufactured by condensation of diethanolamine and the methylester of long chain fatty acids. Several alkanolamides (especially secondary alkanolamides) are susceptible to nitrosamine formation which constitutes a potential health problem. Nitrosamine contamination is possible either from pre-existing contamination of the diethanolamine used to manufacture cocoamide DEA, or from nitrosamine formation by nitrosating agents in formulations containing cocoamide DEA. According to the Cosmetic Directive (2000) cocoamide DEA must not be used in products with nitrosating agents because of the risk of formation of N-nitrosamines. The maximum content allowed in cosmetics is 5% fatty acid dialkanolamides, and the maximum content of N-nitrosodialkanolamines is 50 mg/kg. The preservative 2-bromo-2-nitropropane-1,3-diol is a known nitrosating agent for secondary and tertiary amines or amides. Model assays have indicated that 2-bromo-2-nitropropane-1,3-diol may lead to the N-nitrosation of diethanolamine forming the carcinogenic compound, N-nitrosodiethanolamine which is a potent liver carcinogen in rats (IARC 1978).

Several FAAs have been tested in short-term genotoxicity assays. No indication of any potential to cause genetic damage was seen Lauramide DEA was tested in mutagenicity assays and did not show mutagenic activity in *Salmonella typhimurium* strains or in hamster embryo cells. Cocoamide DEA was not mutagenic in strains of *Salmonella typhimurium* when tested with or without metabolic activation

Environmental and Health Assessment of Substances in Household Detergents and Cosmetic Detergent Products, Environment Project, 615, 2001. Miljøministeriet (Danish Environmental Protection Agency)

N,N'-ETHYLENEBISSTEARAMIDE

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

| | |
|---|--|
| 4902P Sn42Bi58Ag1 Low Temperature Solder Paste & ROSIN-COLOPHONY | The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. |
| TIN & SUBERIC ACID | No significant acute toxicological data identified in literature search. |
| SUBERIC ACID & N,N'-ETHYLENEBISSTEARAMIDE | Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production. |

| | | | |
|--|---|---------------------------------|---|
| Acute Toxicity | ✗ | Carcinogenicity | ✗ |
| Skin Irritation/Corrosion | ✗ | Reproductivity | ✗ |
| Serious Eye Damage/Irritation | ✗ | STOT - Single Exposure | ✗ |
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | ✗ |
| Mutagenicity | ✗ | Aspiration Hazard | ✗ |

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

| | | | | | |
|---|-----------------|---------------------------|-------------------------------|-----------------|---------------|
| 4902P Sn42Bi58Ag1 Low Temperature Solder Paste | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | Not Available | Not Available | Not Available | Not Available | Not Available |
| bismuth | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | >100mg/L | 2 |
| | EC50 | 48 | Crustacea | >1.26mg/L | 2 |
| | EC50 | 72 | Algae or other aquatic plants | >1.26mg/L | 2 |
| | NOEC | 72 | Algae or other aquatic plants | 1mg/L | 2 |
| tin | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | >0.0124mg/L | 2 |
| | EC50 | 48 | Crustacea | 0.00018mg/L | 5 |
| | EC50 | 72 | Algae or other aquatic plants | 0.009-0.846mg/L | 2 |
| | NOEC | 72 | Algae or other aquatic plants | 0.001-mg/L | 2 |
| rosin-colophony | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | 0.144mg/L | 3 |
| | EC50 | 48 | Crustacea | >2-mg/L | 2 |
| | EC50 | 96 | Algae or other aquatic plants | 0.031mg/L | 2 |
| | NOEC | 96 | Algae or other aquatic plants | 0.013mg/L | 2 |
| suberic acid | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | 1116.205mg/L | 3 |
| | EC50 | 96 | Algae or other aquatic plants | 4327.071mg/L | 3 |
| silver | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | >0.001-0.93mg/L | 2 |
| | EC50 | 48 | Crustacea | 0.00024mg/L | 4 |
| | EC50 | 72 | Algae or other aquatic plants | 0.000016mg/L | 2 |
| | BCF | 336 | Crustacea | 0.02mg/L | 4 |
| | NOEC | 72 | Algae or other aquatic plants | 0.000003mg/L | 2 |

Continued...

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

| | |
|----------------|---|
| Legend: | Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data |
|----------------|---|

On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and/or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and/or delayed, to the structure and/or functioning of natural ecosystems.

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. Environmental processes (such as oxidation and the presence of acids or bases) may transform insoluble metals to more soluble ionic forms. Microbiological processes may also transform insoluble metals to more soluble forms. Such ionic species may bind to dissolved ligands or sorb to solid particles in aquatic or aqueous media. A significant proportion of dissolved/sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms.

When released to dry soil most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/or surface water ecosystems when soaked by rain or melt ice. Environmental processes may also be important in changing solubilities.

Even though many metals show few toxic effects at physiological pHs, transformation may introduce new or magnified effects.

A metal ion is considered infinitely persistent because it cannot degrade further.

The current state of science does not allow for an unambiguous interpretation of various measures of bioaccumulation.

The counter-ion may also create health and environmental concerns once isolated from the metal. Under normal physiological conditions the counter-ion may be essentially insoluble and may not be bioavailable.

Environmental processes may enhance bioavailability.

Monomethyltin chloride, thioglycolate esters, and tall oil ester reaction product

Monomethyltin trichloride (MMTC, CAS RN: 993-16-8), monomethyltin tris[2-ethylhexylmercaptoacetate (MMT (EHTG); MMT (2-EHMA)), CAS RN: 57583-34-3), monomethyltin tris[isooctylmercaptoacetate (MMT(IOTG), CAS RN: 54849-38-6), CAS RN: 57583-34-3) and methyltin reverse ester tallate reaction product (TERP, CAS RNs: 201687-58-3, 201687-57-2, 68442-12-6, 151436-98-5) are considered as a single category of compounds for the purpose of an environmental assessment.

All share a MMTC as a building block.

Environmental fate:

MMT(IOTG), MMT(EHTG), and TERP are sparingly soluble in water (0.6-10.7 mg/L). In water, these monomethyltin compounds undergo rapid degradation by hydrolysis. Although there is no stability data for MMT(EHTG)/(IOTG) or TERP, data for other organotin [DOTC, DBTL and DBT(EHTG)] indicate that the monomethyltin compounds are expected to hydrolyze within minutes to hours in water. The thioester ligands on MMT(EHTG)/(IOTG) will be rapidly displaced to form mono-methyltin hydroxide which eventually precipitates as the oxide. It is also possible that the labile ligands can be displaced by other anions in the medium. The displaced thioester ligands, EHTG/IOTG, can also undergo further hydrolysis of the ester linkage to form thioglycolic acid and ethylhexanol or isooctanol, respectively.

MMTC is a solid at room temperature and melts at 43 deg C, boils at 171 deg C, has a calculated vapour pressure of 1.7 hPa at 25 deg C, and is soluble in water (1038 g/L at 20 deg C). The measured log Kow is -0.9 and MMTC is not readily biodegradable. Atmospheric degradation occurs by photochemical induced hydroxyl radicals, with a half-life of 15.7 days. A Henry's Law constant of 3.83×10^{-7} atm-m³/mol predicts MMTC will volatilize from surface water (t_{1/2} = 99 days and 3 years for model river and lake, respectively). If released to the environment, MMTC is expected to partition primarily into water (54%) and soil (43%).

In water, MMTC undergoes rapid degradation by hydrolysis and is expected to hydrolyze within minutes. It is expected that the chlorines in MMTC will be displaced to form mono-methyltin hydroxide which eventually precipitates as the oxide (the alkyltin moiety (MMT) was hydrolytically stable at pH 4, 7, and 9 (t_{1/2} > 1 year at 25 deg C)).

TERP is a liquid at room temperature, boils at 216 deg C, and has a calculated vapour pressure of 0.2 hPa at 25 deg C. TERP is slightly soluble in water (4.4 mg/L), highly hydrophobic (log Kow = 25.5), has low potential for bioaccumulation (log BCF = 2.0), and is readily biodegradable. It is degraded atmospherically by hydroxyl radicals and ozone, with a half-life of 0.5 hours. If released to the environment, TERP is predicted to partition primarily to sediment (99%).

MMT(EHTG) is a liquid at room temperature and has a freezing point of -85 to -65 deg C, decomposes at 260 deg C has a derived vapour pressure of 0.02 hPa at 25 deg C, a calculated log Kow of 10.98, is slightly soluble in water (1.8-6 mg/L), and is readily biodegradable. MMT(EHTG) is also degraded atmospherically, with a half-life of 6.3 hours. A Henry's Law constant of 3.18×10^{-4} atm-m³/mol predicts MMT(EHTG) will volatilize from surface water (t_{1/2} = 8 hours and 11 days for a model river and lake, respectively). If released to the environment, MMT(EHTG) is expected to partition primarily into sediment (71%) and soil (25%).

Bioavailability:

The considerable difference in the structures of the labile ligands causes differences in water solubility between the alkyltin chloride and thioesters affecting their respective bioavailabilities and distribution in the environment. Furthermore, MMT(EHTG) and MMT(IOTG) will degrade in aqueous solution such that organisms will be exposed to the parent material and their different degradation products. MMTC is not an appropriate surrogate for the thioesters or TERP for the ecotoxicity and environmental fate endpoints.

Ecotoxicity:

In the ecotoxicity tests the organisms were most likely exposed to parent substance as well as hydrolysis/degradation products.

MMTC was not acutely toxic to zebra fish (*Brachydanio rerio*) (96-h LC₅₀ > 102 mg/L) or *Daphnia magna* (48-h EC₅₀ > 101 mg/L). MMTC inhibited the growth (72-h EC₅₀ = 0.03 mg/L) and biomass (72-h EC₅₀ = 0.02 mg/L) of the green alga *Scenedesmus subspicatus* (NOEC = 0.007 mg/L). MMTC was not acutely toxic to earthworms at nominal concentrations up to 1000 mg/kg. TERP was not acutely toxic to rainbow trout (*Oncorhynchus mykiss*) (96-hr LC₅₀ > 4.4 mg/L), inhibited *D. magna* survival and mobility (48-h EC₅₀ = 0.27 mg/L), and inhibited growth of the freshwater green alga *Pseudokirchneriella subcapitata* was (72-h EC₅₀ = 0.64 mg/L; NOEC = 0.28 mg/L).

MMT(EHTG) was not acutely toxic to *B. rerio* (LC₅₀ > 6 mg/L; NOEC = 3.6 mg/L) and did not inhibit the growth of *S. subspicatus* (72-h EC₅₀ > 1.84 mg/L; NOEC = 0.6 mg/L). The 21-d EC₅₀ for reproduction in a chronic *Daphnia magna* study was > 0.134 mg/L (NOEC = 0.134 mg/L).

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered.

| Source of unsaturated substances | Unsaturated substances (Reactive Emissions) | Major Stable Products produced following reaction with ozone. |
|--|--|---|
| Occupants (exhaled breath, ski oils, personal care products) | Isoprene, nitric oxide, squalene, unsaturated sterols, oleic acid and other unsaturated fatty acids, unsaturated oxidation products | Methacrolein, methyl vinyl ketone, nitrogen dioxide, acetone, 6MHQ, geranyl acetone, 4OPA, formaldehyde, nonanol, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid. |
| Soft woods, wood flooring, including cypress, cedar and silver fir boards, houseplants | Isoprene, limonene, alpha-pinene, other terpenes and sesquiterpenes | Formaldehyde, 4-AMC, pinolaldehyde, pinic acid, pinonic acid, formic acid, methacrolein, methyl vinyl ketone, SOAs including ultrafine particles |
| Carpets and carpet backing | 4-Phenylcyclohexene, 4-vinylcyclohexene, styrene, 2-ethylhexyl acrylate, unsaturated fatty acids and esters | Formaldehyde, acetaldehyde, benzaldehyde, hexanal, nonanal, 2-nonenal |
| Linoleum and paints/polishes containing linseed oil | Linoleic acid, linolenic acid | Propanal, hexanal, nonanal, 2-heptenal, 2-nonenal, 2-decanal, 1-pentene-3-one, propionic acid, n-butyric acid |
| Latex paint | Residual monomers | Formaldehyde |
| Certain cleaning products, polishes, waxes, air fresheners | Limonene, alpha-pinene, terpinolene, alpha-terpineol, linalool, linalyl acetate and other terpenoids, longifolene and other sesquiterpenes | Formaldehyde, acetaldehyde, glycoaldehyde, formic acid, acetic acid, hydrogen and organic peroxides, acetone, benzaldehyde, 4-hydroxy-4-methyl-5-hexen-1-ol, 5-ethenyl-dihydro-5-methyl-2(3H)-furanone, 4-AMC, SOAs including ultrafine particles |
| Natural rubber adhesive | Isoprene, terpenes | Formaldehyde, methacrolein, methyl vinyl ketone |
| Photocopier toner, printed paper, styrene polymers | Styrene | Formaldehyde, benzaldehyde |
| Environmental tobacco smoke | Styrene, acrolein, nicotine | Formaldehyde, benzaldehyde, hexanal, glyoxal, N-methylformamide, nicotinaldehyde, cotinine |
| Soiled clothing, fabrics, bedding | Squalene, unsaturated sterols, oleic acid and other saturated fatty acids | Acetone, geranyl acetone, 6MHO, 4OPA, formaldehyde, nonanal, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid |

Continued...

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

| | | |
|--|--|---|
| Soiled particle filters | Unsaturated fatty acids from plant waxes, leaf litter, and other vegetative debris; soot; diesel particles | Formaldehyde, nonanal, and other aldehydes; azelaic acid; nonanoic acid; 9-oxo-nonanoic acid and other oxo-acids; compounds with mixed functional groups (=O, -OH, and -COOH) |
| Ventilation ducts and duct liners | Unsaturated fatty acids and esters, unsaturated oils, neoprene | C5 to C10 aldehydes |
| 'Urban grime' | Polycyclic aromatic hydrocarbons | Oxidized polycyclic aromatic hydrocarbons |
| Perfumes, colognes, essential oils (e.g. lavender, eucalyptus, tea tree) | Limonene, alpha-pinene, linalool, linalyl acetate, terpinene-4-ol, gamma-terpinene | Formaldehyde, 4-AMC, acetone, 4-hydroxy-4-methyl-5-hexen-1-ol, 5-ethenyl-dihydro-5-methyl-2(3H) furanone, SOAs including ultrafine particles |
| Overall home emissions | Limonene, alpha-pinene, styrene | Formaldehyde, 4-AMC, pinonaldehyde, acetone, pinic acid, pinonic acid, formic acid, benzaldehyde, SOAs including ultrafine particles |

Abbreviations: 4-AMC, 4-acetyl-1-methylcyclohexene; 6MHQ, 6-methyl-5-heptene-2-one, 4OPA, 4-oxopentanal, SOA, Secondary Organic Aerosols

Reference: Charles J Weschler, Environmental Health Perspectives, Vol 114, October 2006

Tin may exist in either divalent (Sn²⁺) or tetravalent (Sn⁴⁺) cationic (positively charged) ions under environmental conditions. Tin(II) dominates in reduced (oxygen-poor) water, and will readily precipitate as a sulfide (SnS) or as a hydroxide (Sn(OH)₂) in alkaline water. Tin(IV) readily hydrolyses, and can precipitate as a hydroxide. The solubility product of Sn(OH)₄ has been measured at approximately 10 exp(-56) g/L at 25 °C. In general, tin(IV) would be expected to be the only stable ionic species in the weathering cycle.

Tin in water may partition to soils and sediments. Cations such as Sn²⁺ and Sn⁴⁺ will generally be adsorbed by soils to some extent, which reduces their mobility. Tin is generally regarded as being relatively immobile in the environment. However, tin may be transported in water if it partitions to suspended sediments, but the significance of this mechanism has not been studied in detail. Transfer coefficients for tin in a soil-plant system were reported to be 0.01-0.1.

A bioconcentration factor (BCF) relates the concentration of a chemical in plants and animals to the concentration of the chemical in the medium in which they live. It was estimated that the BCFs of inorganic tin were 100, 1,000, and 3,000 for marine and freshwater plants, invertebrates, and fish, respectively. Marine algae can bioconcentrate tin(IV) ion by a factor of 1,900.

Inorganic tin cannot be degraded in the environment, but may undergo oxidation-reduction, ligand exchange, and precipitation reactions. It has been established that inorganic tin can be transformed into organometallic forms by microbial methylation. Inorganic tin may also be converted to stannane (H₄Sn) in extremely anaerobic (oxygen-poor) conditions by macroalgae.

Bismuth is often marketed as an environmentally friendly alternative to the traditional, more toxic heavy metals. Under the present level of exposure and emission to the environment, no adverse effects of bismuth have been observed on humans and animals. According to a Swedish study, no biological functions of bismuth are known.

Bismuth occurs in fresh and sea water as hydroxides (Bi(OH)₂⁺ and Bi(OH)₃0). In the aquatic environment bismuth is associated with particulate matter with a high retention time in the aquatic environment. Bismuth can be methylated in the environment. In this form, bismuth has high lipophilicity and it can bioaccumulate in lipid-rich environments. If plants take up the metal, it can be partly or completely deactivated by complexation with phytochelation. Deactivation of enzymes, which are affected by metals, is thereby avoided. The fact that this mechanism of defence is active with bismuth (and other metals, e.g. Cd²⁺ and Pb²⁺) indicates that the metal can affect biological functions. The metal has high affinity to particles (comparable with lead metal affinity).

Only limited information regarding the environmental toxicology of bismuth and bismuth compounds is available. Bismuth nitrate has high acute toxicity in the aquatic environment and EC50 has been determined to 0.66 mg/L in a four day test using *Tubifex tubifex* as test organism. According to this result, the compound should be classified as very toxic to aquatic organisms. The available data on environmental fate of bismuth is not sufficient to conclude on its ability to bioaccumulate. In the marine environment, bismuth is typically associated with particulate matter.

Due to the potential for bioaccumulation bismuth might cause adverse environmental and health effects.

for rosins:

Environmental fate:

Resin (rosin) acids, a class of wood extractives, are potential toxic constituents in many pulp and paper mill effluents. The rosin acid components are principally (~70%) composed of the abietic-type (e.g., abietic, dehydroabietic, neoabietic acids) and pimaric-type carboxylic acids (simplified chemical formulas C₂₀H₃₀O₂ or C₁₉H₂₉COOH). Commercially, the manufacture of wood pulp grade chemical cellulose using the Kraft chemical pulping processes releases these resin acid constituents from rosin. Laboratory and field studies evaluating pulp mill waste streams confirm that the wood-derived resin acids will readily biodegrade under both aerobic and anaerobic conditions in water and sediments, although the rate of degradation appears quite variable depending on site conditions.

In water, the complete biodegradation of abietic acid was shown to occur within a 7 day period. Resin acids in both river waters and sediment associated with a pulp mill were measured, and results indicated variable amounts of degradation of abietic, isopimaric, and pimaric acids, among others. Variations in the water column distributions reflected both degradation of the more labile resin acids and redistribution of the resin acids between aqueous, colloid and sediment phases. Resin acids (RA) and their aromatised derivative retene can be long-lasting sources to expose benthic biota. Dredging or other human actions can liberate these potential toxicants, even from deep sediments, to an aqueous phase with harmful consequences to aquatic species.

Ecotoxicity:

Fish 96 h 100-200 mg/l

Daphnia magna EC50 (48 h) 238-479 mg/l

Algae EC50 (72 h): *Selenastrum capricornutum* 185-217 mg/l

DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|----------------------------|-------------------------|------------------|
| rosin-colophony | HIGH | HIGH |
| suberic acid | LOW | LOW |
| N,N'-ethylenebisstearamide | HIGH | HIGH |

12.3. Bioaccumulative potential

| Ingredient | Bioaccumulation |
|----------------------------|------------------------|
| rosin-colophony | HIGH (LogKOW = 6.4607) |
| suberic acid | LOW (LogKOW = 1.2101) |
| N,N'-ethylenebisstearamide | LOW (BCF = 6.2) |

12.4. Mobility in soil

| Ingredient | Mobility |
|----------------------------|------------------------|
| rosin-colophony | LOW (KOC = 21990) |
| suberic acid | LOW (KOC = 73.06) |
| N,N'-ethylenebisstearamide | LOW (KOC = 5754000000) |

12.5. Results of PBT and vPvB assessment

| | P | B | T |
|-------------------------|----------------|----------------|----------------|
| Relevant available data | Not Applicable | Not Applicable | Not Applicable |
| PBT Criteria fulfilled? | Not Applicable | Not Applicable | Not Applicable |

12.6. Other adverse effects

No data available

Continued...

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

| | |
|------------------------------|---|
| Product / Packaging disposal | <ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill. ▶ Recycle containers if possible, or dispose of in an authorised landfill. |
| Waste treatment options | Not Available |
| Sewage disposal options | Not Available |

SECTION 14 TRANSPORT INFORMATION

Labels Required

| | |
|--|---|
| | <p>For 4902P-15G, 4902P-25G NOT REGULATED by Ground ADR Special Provision 375 NOT REGULATED by Air IATA Special Provision A197 NOT REGULATED by Sea IMDG per 2.10.2.7 NOT REGULATED by ADN Special Provision 274 (The provision of 3.1.2.8 apply)</p> |
|--|---|

Land transport (ADR)

| | | | | | | | | | | | |
|------------------------------------|---|--------------------------------|----|---------------------|----------------|--------------|---|--------------------|-----------------|------------------|------|
| 14.1. UN number | 3077 | | | | | | | | | | |
| 14.2. UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains silver) | | | | | | | | | | |
| 14.3. Transport hazard class(es) | <table border="0"> <tr> <td>Class</td> <td>9</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table> | Class | 9 | Subrisk | Not Applicable | | | | | | |
| Class | 9 | | | | | | | | | | |
| Subrisk | Not Applicable | | | | | | | | | | |
| 14.4. Packing group | III | | | | | | | | | | |
| 14.5. Environmental hazard | Environmentally hazardous | | | | | | | | | | |
| 14.6. Special precautions for user | <table border="0"> <tr> <td>Hazard identification (Kemler)</td> <td>90</td> </tr> <tr> <td>Classification code</td> <td>M7</td> </tr> <tr> <td>Hazard Label</td> <td>9</td> </tr> <tr> <td>Special provisions</td> <td>274 335 375 601</td> </tr> <tr> <td>Limited quantity</td> <td>5 kg</td> </tr> </table> | Hazard identification (Kemler) | 90 | Classification code | M7 | Hazard Label | 9 | Special provisions | 274 335 375 601 | Limited quantity | 5 kg |
| Hazard identification (Kemler) | 90 | | | | | | | | | | |
| Classification code | M7 | | | | | | | | | | |
| Hazard Label | 9 | | | | | | | | | | |
| Special provisions | 274 335 375 601 | | | | | | | | | | |
| Limited quantity | 5 kg | | | | | | | | | | |

Air transport (ICAO-IATA / DGR)

| | | | | | | | | | | | | | | | |
|---|--|--------------------|--------------------|---------------------------------|----------------|-------------------------------|--------|--|-----|--|--------|---|------|--|---------|
| 14.1. UN number | 3077 | | | | | | | | | | | | | | |
| 14.2. UN proper shipping name | Environmentally hazardous substance, solid, n.o.s. * (contains silver) | | | | | | | | | | | | | | |
| 14.3. Transport hazard class(es) | <table border="0"> <tr> <td>ICAO/IATA Class</td> <td>9</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>9L</td> </tr> </table> | ICAO/IATA Class | 9 | ICAO / IATA Subrisk | Not Applicable | ERG Code | 9L | | | | | | | | |
| ICAO/IATA Class | 9 | | | | | | | | | | | | | | |
| ICAO / IATA Subrisk | Not Applicable | | | | | | | | | | | | | | |
| ERG Code | 9L | | | | | | | | | | | | | | |
| 14.4. Packing group | III | | | | | | | | | | | | | | |
| 14.5. Environmental hazard | Environmentally hazardous | | | | | | | | | | | | | | |
| 14.6. Special precautions for user | <table border="0"> <tr> <td>Special provisions</td> <td>A97 A158 A179 A197</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td>956</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td>400 kg</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td>956</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td>400 kg</td> </tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td> <td>Y956</td> </tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td> <td>30 kg G</td> </tr> </table> | Special provisions | A97 A158 A179 A197 | Cargo Only Packing Instructions | 956 | Cargo Only Maximum Qty / Pack | 400 kg | Passenger and Cargo Packing Instructions | 956 | Passenger and Cargo Maximum Qty / Pack | 400 kg | Passenger and Cargo Limited Quantity Packing Instructions | Y956 | Passenger and Cargo Limited Maximum Qty / Pack | 30 kg G |
| Special provisions | A97 A158 A179 A197 | | | | | | | | | | | | | | |
| Cargo Only Packing Instructions | 956 | | | | | | | | | | | | | | |
| Cargo Only Maximum Qty / Pack | 400 kg | | | | | | | | | | | | | | |
| Passenger and Cargo Packing Instructions | 956 | | | | | | | | | | | | | | |
| Passenger and Cargo Maximum Qty / Pack | 400 kg | | | | | | | | | | | | | | |
| Passenger and Cargo Limited Quantity Packing Instructions | Y956 | | | | | | | | | | | | | | |
| Passenger and Cargo Limited Maximum Qty / Pack | 30 kg G | | | | | | | | | | | | | | |

Sea transport (IMDG-Code / GGVSee)

| | |
|-------------------------------|--|
| 14.1. UN number | 3077 |
| 14.2. UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains silver) |

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

| | | |
|------------------------------------|--------------------|---------------------|
| 14.3. Transport hazard class(es) | IMDG Class | 9 |
| | IMDG Subrisk | Not Applicable |
| 14.4. Packing group | III | |
| 14.5. Environmental hazard | Marine Pollutant | |
| 14.6. Special precautions for user | EMS Number | F-A , S-F |
| | Special provisions | 274 335 966 967 969 |
| | Limited Quantities | 5 kg |

Inland waterways transport (ADN)

| | | |
|------------------------------------|--|--------------------|
| 14.1. UN number | 3077 | |
| 14.2. UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains silver) | |
| 14.3. Transport hazard class(es) | 9 Not Applicable | |
| 14.4. Packing group | III | |
| 14.5. Environmental hazard | Environmentally hazardous | |
| 14.6. Special precautions for user | Classification code | M7 |
| | Special provisions | 274; 335; 375; 601 |
| | Limited quantity | 5 kg |
| | Equipment required | PP, A*** |
| | Fire cones number | 0 |

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

BISMUTH(7440-69-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Europe EC Inventory

Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD

European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

TIN(7440-31-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)

Europe EC Inventory

Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD

Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)

Europe European Customs Inventory of Chemical Substances ECICS (Czech)

Europe European Customs Inventory of Chemical Substances ECICS (Romanian)

European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification

European Customs Inventory of Chemical Substances ECICS (English)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

ROSIN-COLOPHONY(8050-09-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Europe EC Inventory

Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD

European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format

GESAMP/EHS Composite List - GESAMP Hazard Profiles

IMO IBC Code Chapter 17: Summary of minimum requirements

IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk

UK Workplace Exposure Limits (WELs)

SUBERIC ACID(505-48-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Europe EC Inventory

Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD

European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

GESAMP/EHS Composite List - GESAMP Hazard Profiles

IMO IBC Code Chapter 17: Summary of minimum requirements

IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk

SILVER(7440-22-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

Europe EC Inventory

Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD

European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

UK Workplace Exposure Limits (WELs)

N,N'-ETHYLENEBISSTEARAMIDE(110-30-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Continued...

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

| | |
|--|---|
| Europe EC Inventory | European Customs Inventory of Chemical Substances ECICS (English) |
| Europe European Customs Inventory of Chemical Substances - ECICS (Slovak) | European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English) |
| Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian) | GESAMP/EHS Composite List - GESAMP Hazard Profiles |
| Europe European Customs Inventory of Chemical Substances ECICS (Czech) | IMO IBC Code Chapter 17: Summary of minimum requirements |
| Europe European Customs Inventory of Chemical Substances ECICS (Romanian) | IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk |
| European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification | |

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2015/830; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

| National Inventory | Status |
|-------------------------------|--|
| Australia - AICS | Yes |
| Canada - DSL | Yes |
| Canada - NDSL | No (bismuth; rosin-colophony; suberic acid; tin; silver; N,N'-ethylenebisstearamide) |
| China - IECSC | Yes |
| Europe - EINEC / ELINCS / NLP | Yes |
| Japan - ENCS | No (bismuth; rosin-colophony; tin; silver) |
| Korea - KECI | Yes |
| New Zealand - NZIoC | Yes |
| Philippines - PICCS | Yes |
| USA - TSCA | Yes |
| Taiwan - TCSI | Yes |
| Mexico - INSQ | No (suberic acid) |
| Vietnam - NCI | Yes |
| Russia - ARIPS | No (suberic acid) |
| Thailand - TECI | No (bismuth; rosin-colophony) |
| Legend: | Yes = All declared ingredients are on the inventory No = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

SECTION 16 OTHER INFORMATION

| | |
|----------------------|------------|
| Revision Date | 17/03/2020 |
| Initial Date | 28/11/2016 |

Full text Risk and Hazard codes

| | |
|-------------|-----------------------------------|
| H315 | Causes skin irritation. |
| H319 | Causes serious eye irritation. |
| H335 | May cause respiratory irritation. |

SDS Version Summary

| Version | Issue Date | Sections Updated |
|-----------|------------|--|
| 3.9.1.1.1 | 24/05/2019 | Acute Health (swallowed), Appearance, Chronic Health, Engineering Control, Exposure Standard, Ingredients, Physical Properties, Spills (major), Synonyms |

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

4902P Sn42Bi58Ag1 Low Temperature Solder Paste

OSF: Odour Safety Factor
NOAEL: No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

Reason For Change

A-1.01 - Update to the emergency phone number information.