



## 422C-a Silicone Conformal Coating (Aerosol)

### MG Chemicals UK Limited

Version No: A-2.01  
Safety Data Sheet (Conforms to Regulation (EU) No 2020/878)

Issue Date: 12/02/2021  
Revision Date: 22/03/2021  
L.REACH.GBR.EN

#### SECTION 1 Identification of the substance / mixture and of the company / undertaking

##### 1.1. Product Identifier

Product name	422C-a
Synonyms	SDS Code: 422C-Aerosol; 422C-340G, 422C-445ML   UFI:JRQ0-00JC-E007-QKVH
Other means of identification	Silicone Conformal Coating (Aerosol)

##### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Conformal coating
Uses advised against	Not Applicable

##### 1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	<a href="http://www.mgchemicals.com">www.mgchemicals.com</a>
Email	sales@mgchemicals.com	Info@mgchemicals.com

##### 1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)
Emergency telephone numbers	+(44) 20 35147487
Other emergency telephone numbers	+(0) 800 680 0425

#### SECTION 2 Hazards identification

##### 2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments [1]	H336 - Specific target organ toxicity - single exposure Category 3 (narcotic effects), H223+H229 - Aerosols Category 2, H319 - Eye Irritation Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

##### 2.2. Label elements

Hazard pictogram(s)	
Signal word	Warning

##### Hazard statement(s)

H336	May cause drowsiness or dizziness.
H223+H229	Flammable aerosol; Pressurized container: may burst if heated.
H319	Causes serious eye irritation.

##### Supplementary statement(s)

EUH066	Repeated exposure may cause skin dryness or cracking.
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##### Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
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<b>P211</b>	Do not spray on an open flame or other ignition source.
<b>P251</b>	Do not pierce or burn, even after use.
<b>P271</b>	Use only outdoors or in a well-ventilated area.
<b>P261</b>	Avoid breathing gas
<b>P280</b>	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/...

## Precautionary statement(s) Response

<b>P305+P351+P338</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>P312</b>	Call a POISON CENTER/doctor/... if you feel unwell.
<b>P337+P313</b>	If eye irritation persists: Get medical advice/attention.
<b>P304+P340</b>	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

## Precautionary statement(s) Storage

<b>P405</b>	Store locked up.
<b>P410+P412</b>	Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
<b>P403+P233</b>	Store in a well-ventilated place. Keep container tightly closed.

## Precautionary statement(s) Disposal

<b>P501</b>	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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## 2.3. Other hazards

Inhalation, skin contact and/or ingestion may produce health damage\*.

Cumulative effects may result following exposure\*.

May produce discomfort of the respiratory system and skin\*.

Limited evidence of a carcinogenic effect\*.

Possible skin sensitizer\*.

## SECTION 3 Composition / information on ingredients

## 3.1. Substances

See 'Composition on ingredients' in Section 3.2

## 3.2. Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP] and amendments
1.67-64-1 2.200-662-2 3.606-001-00-8 4.01-2119471330-49-XXXX	32	<u>acetone</u> *	Flammable Liquid Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Eye Irritation Category 2; H225, H336, H319, EUH066 [2]
1.115-10-6 2.204-065-8 3.603-019-00-8 4.01-2119472128-37-XXXX	30	<u>dimethyl ether</u> *	Gas under Pressure, Flammable Gas Category 1; H280, H220 [2]
1.123-86-4 2.204-658-1 3.607-025-00-1 4.01-2119485493-29-XXXX	18	<u>n-butyl acetate</u> *	Flammable Liquid Category 3, Specific target organ toxicity - single exposure Category 3 (narcotic effects); H226, H336, EUH066 [2]
1.2530-83-8 2.219-784-2 3. Not Available 4.01-2119513212-58-XXXX	2	<u>gamma-glycidoxypropyltrimethoxysilane</u>	Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 2, Chronic Aquatic Hazard Category 3, Eye Irritation Category 2; H312, H315, H412, H319, EUH205 [1]
<b>Legend:</b>	1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; * EU IOELVs available		

## SECTION 4 First aid measures

## 4.1. Description of first aid measures

<b>Eye Contact</b>	<p>If aerosols come in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold the eyelids apart and flush the eye continuously for at least 15 minutes with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
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<b>Skin Contact</b>	<p>In case of cold burns (frost-bite):</p> <ul style="list-style-type: none"> <li>▶ Move casualty into warmth before thawing the affected part; if feet are affected carry if possible</li> <li>▶ Bathe the affected area immediately in luke-warm water (not more than 35 deg C) for 10 to 15 minutes, immersing if possible and without rubbing</li> <li>▶ <b>DO NOT apply hot water or radiant heat.</b></li> <li>▶ Apply a clean, dry, light dressing of 'fluffed-up' dry gauze bandage</li> <li>▶ If a limb is involved, raise and support this to reduce swelling</li> <li>▶ If an adult is involved and where intense pain occurs provide pain killers such as paracetamol</li> <li>▶ Transport to hospital, or doctor</li> <li>▶ Subsequent blackening of the exposed tissue indicates potential of necrosis, which may require amputation.</li> </ul> <p>If solids or aerosol mists are deposited upon the skin:</p> <ul style="list-style-type: none"> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Remove any adhering solids with industrial skin cleansing cream.</li> <li>▶ <b>DO NOT use solvents.</b></li> <li>▶ Seek medical attention in the event of irritation.</li> </ul>
<b>Inhalation</b>	<p>If aerosols, fumes or combustion products are inhaled:</p> <ul style="list-style-type: none"> <li>▶ Remove to fresh air.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ If breathing is shallow or has stopped, ensure clear airway and apply resuscitation, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Not considered a normal route of entry.</li> <li>▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> </ul>

**4.2 Most important symptoms and effects, both acute and delayed**

See Section 11

**4.3. Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.  
for lower alkyl ethers:

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BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ A low-stimulus environment must be maintained.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Anticipate and treat, where necessary, for seizures.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

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ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension without signs of hypovolaemia may require vasopressors.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

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EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Ethers may produce anion gap acidosis. Hyperventilation and bicarbonate therapy might be indicated.
- ▶ Haemodialysis might be considered in patients with impaired renal function.
- ▶ Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For acute or short term repeated exposures to acetone:

- ▶ Symptoms of acetone exposure approximate ethanol intoxication.
- ▶ About 20% is expired by the lungs and the rest is metabolised. Alveolar air half-life is about 4 hours following two hour inhalation at levels near the Exposure Standard; in overdose, saturable metabolism and limited clearance, prolong the elimination half-life to 25-30 hours.
- ▶ There are no known antidotes and treatment should involve the usual methods of decontamination followed by supportive care.

[Ellenhorn and Barceloux: Medical Toxicology]

Management:

Measurement of serum and urine acetone concentrations may be useful to monitor the severity of ingestion or inhalation.

Inhalation Management:

- ▶ Maintain a clear airway, give humidified oxygen and ventilate if necessary.
- ▶ If respiratory irritation occurs, assess respiratory function and, if necessary, perform chest X-rays to check for chemical pneumonitis.
- ▶ Consider the use of steroids to reduce the inflammatory response.
- ▶ Treat pulmonary oedema with PEEP or CPAP ventilation.

Dermal Management:

- ▶ Remove any remaining contaminated clothing, place in double sealed, clear bags, label and store in secure area away from patients and staff.
- ▶ Irrigate with copious amounts of water.
- ▶ An emollient may be required.

Eye Management:

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- ▶ Irrigate thoroughly with running water or saline for 15 minutes.
- ▶ Stain with fluorescein and refer to an ophthalmologist if there is any uptake of the stain.

## Oral Management:

- ▶ No **GASTRIC LAVAGE OR EMETIC**
- ▶ Encourage oral fluids.

## Systemic Management:

- ▶ Monitor blood glucose and arterial pH.
- ▶ Ventilate if respiratory depression occurs.
- ▶ If patient unconscious, monitor renal function.
- ▶ Symptomatic and supportive care.

## The Chemical Incident Management Handbook:

Guy's and St. Thomas' Hospital Trust, 2000

## BIOLOGICAL EXPOSURE INDEX

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Sampling Time	Index	Comments
Acetone in urine	End of shift	50 mg/L	NS

NS: Non-specific determinant; also observed after exposure to other material

## SECTION 5 Firefighting measures

## 5.1. Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

**SMALL FIRE:**

- ▶ Water spray, dry chemical or CO2

**LARGE FIRE:**

- ▶ Water spray or fog.

## 5.2. Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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## 5.3. Advice for firefighters

<b>Fire Fighting</b>	<p>-----</p> <p>GENERAL</p> <p>-----</p> <ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Fight fire from a safe distance, with adequate cover.</li> <li>▶ If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ <b>DO NOT approach cylinders suspected to be hot.</b></li> <li>▶ Cool fire exposed cylinders with water spray from a protected location.</li> <li>▶ If safe to do so, remove cylinders from path of fire.</li> <li>▶ Equipment should be thoroughly decontaminated after use.</li> </ul> <p>-----</p> <p>FIRE FIGHTING PROCEDURES:</p> <p>-----</p> <ul style="list-style-type: none"> <li>▶ Excessive pressures may develop in a gas cylinder exposed in a fire; this may result in explosion.</li> <li>▶ Cylinders with pressure relief devices may release their contents as a result of fire and the released gas may constitute a further source of hazard for the fire-fighter.</li> <li>▶ Cylinders without pressure-relief valves have no provision for controlled release and are therefore more likely to explode if exposed to fire.</li> </ul> <p>-----</p> <p>FIRE FIGHTING REQUIREMENTS:</p> <p>-----</p> <ul style="list-style-type: none"> <li>▶ Positive pressure, self-contained breathing apparatus is required for fire-fighting of hazardous materials.</li> <li>▶ Full structural fire-fighting (bunker) gear is the minimum acceptable attire.</li> <li>▶ The need for proximity, entry and special protective clothing should be determined for each incident, by a competent fire-fighting safety professional.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Containers may explode when heated - Ruptured cylinders may rocket</li> <li>▶ May burn but does not ignite easily.</li> <li>▶ Fire exposed cylinders may vent contents through pressure relief devices thereby increasing vapour concentration..</li> <li>▶ Fire may produce irritating, poisonous or corrosive gases.</li> <li>▶ Runoff may create fire or explosion hazard.</li> <li>▶ May decompose explosively when heated or involved in fire.</li> <li>▶ Contact with gas may cause burns, severe injury and/ or frostbite.</li> <li>▶ <b>POISONOUS: MAY BE FATAL IF INHALED, SWALLOWED OR ABSORBED THROUGH SKIN</b></li> </ul> <p>Decomposition may produce toxic fumes of:</p> <p>carbon monoxide (CO)</p> <p>carbon dioxide (CO2)</p> <p>other pyrolysis products typical of burning organic material.</p> <p><b>Contains low boiling substance:</b> Closed containers may rupture due to pressure buildup under fire conditions.</p> <ul style="list-style-type: none"> <li>▶ Vented gas is more dense than air and may collect in pits, basements.</li> </ul> <p><b>WARNING: Aerosol containers may present pressure related hazards.</b></p>

## SECTION 6 Accidental release measures

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## 6.1. Personal precautions, protective equipment and emergency procedures

See section 8

## 6.2. Environmental precautions

See section 12

## 6.3. Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Wear protective clothing, impervious gloves and safety glasses.</li> <li>▶ Shut off all possible sources of ignition and increase ventilation.</li> <li>▶ Wipe up.</li> <li>▶ If safe, damaged cans should be placed in a container outdoors, away from all ignition sources, until pressure has dissipated.</li> <li>▶ Undamaged cans should be gathered and stowed safely.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of all unprotected personnel and move upwind.</li> <li>▶ Alert Emergency Authority and advise them of the location and nature of hazard.</li> <li>▶ Wear full body clothing with breathing apparatus.</li> <li>▶ Prevent by any means available, spillage from entering drains and water-courses.</li> <li>▶ Consider evacuation.</li> <li>▶ Increase ventilation.</li> <li>▶ No smoking or naked lights within area.</li> <li>▶ Stop leak only if safe to do so.</li> <li>▶ Water spray or fog may be used to disperse vapour.</li> <li>▶ <b>DO NOT enter confined space where gas may have collected.</b></li> <li>▶ Keep area clear until gas has dispersed.</li> <li>▶ Remove leaking cylinders to a safe place.</li> <li>▶ Fit vent pipes. Release pressure under safe, controlled conditions</li> <li>▶ Burn issuing gas at vent pipes.</li> <li>▶ <b>DO NOT exert excessive pressure on valve; DO NOT attempt to operate damaged valve.</b></li> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Water spray or fog may be used to disperse / absorb vapour.</li> <li>▶ Absorb or cover spill with sand, earth, inert materials or vermiculite.</li> <li>▶ If safe, damaged cans should be placed in a container outdoors, away from ignition sources, until pressure has dissipated.</li> <li>▶ Undamaged cans should be gathered and stowed safely.</li> <li>▶ Collect residues and seal in labelled drums for disposal.</li> </ul>

## 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

## 7.1. Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights or ignition sources.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>▶ <b>DO NOT incinerate or puncture aerosol cans.</b></li> <li>▶ <b>DO NOT spray directly on humans, exposed food or food utensils.</b></li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul>
<b>Fire and explosion protection</b>	See section 5
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Cylinders should be stored in a purpose-built compound with good ventilation, preferably in the open.</li> <li>▶ Such compounds should be sited and built in accordance with statutory requirements.</li> <li>▶ The storage compound should be kept clear and access restricted to authorised personnel only.</li> <li>▶ Cylinders stored in the open should be protected against rust and extremes of weather.</li> <li>▶ Cylinders in storage should be properly secured to prevent toppling or rolling.</li> <li>▶ Cylinder valves should be closed when not in use.</li> <li>▶ Where cylinders are fitted with valve protection this should be in place and properly secured.</li> <li>▶ Gas cylinders should be segregated according to the requirements of the Dangerous Goods Act.</li> <li>▶ Preferably store full and empty cylinders separately.</li> <li>▶ Check storage areas for hazardous concentrations of gases prior to entry.</li> <li>▶ Full cylinders should be arranged so that the oldest stock is used first.</li> <li>▶ Cylinders in storage should be checked periodically for general condition and leakage.</li> <li>▶ Protect cylinders against physical damage. Move and store cylinders correctly as instructed for their manual handling.</li> </ul>

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**NOTE:** A 'G' size cylinder is usually too heavy for an inexperienced operator to raise or lower.

## 7.2. Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> <li>▶ Aerosol dispenser.</li> <li>▶ Check that containers are clearly labelled.</li> </ul>
Storage incompatibility	<p>n-Butyl acetate:</p> <ul style="list-style-type: none"> <li>▶ reacts with water on standing to form acetic acid and n-butyl alcohol</li> <li>▶ reacts violently with strong oxidisers and potassium tert-butoxide</li> <li>▶ is incompatible with caustics, strong acids and nitrates</li> <li>▶ dissolves rubber, many plastics, resins and some coatings</li> </ul> <p>Dimethyl ether:</p> <ul style="list-style-type: none"> <li>▶ is a peroxidisable gas</li> <li>▶ may be heat and shock sensitive</li> <li>▶ is able to form unstable peroxides on prolonged exposure to air</li> <li>▶ reacts violently with oxidisers, aluminium hydride, lithium aluminium hydride</li> <li>▶ is incompatible with strong acids, metal salts</li> <li>▶ Contact with water liberates highly flammable gases</li> </ul> <p>Acetone:</p> <ul style="list-style-type: none"> <li>▶ may react violently with chloroform, activated charcoal, aliphatic amines, bromine, bromine trifluoride, chlorotriazine, chromic(IV) acid, chromic(VI) acid, chromium trioxide, chromyl chloride, hexachloromelamine, iodine heptafluoride, iodoform, liquid oxygen, nitrosyl chloride, nitrosyl perchlorate, nityl perchlorate, perchloromelamine, peroxomonosulfuric acid, platinum, potassium tert-butoxide, strong acids, sulfur dichloride, trichloromelamine, xenon tetrafluoride</li> <li>▶ reacts violently with bromoform and chloroform in the presence of alkalis or in contact with alkaline surfaces.</li> <li>▶ may form unstable and explosive peroxides in contact with strong oxidisers, fluorine, hydrogen peroxide (90%), sodium perchlorate, 2-methyl-1,3-butadiene</li> <li>▶ can increase the explosive sensitivity of nitromethane on contact flow or agitation may generate electrostatic charges due to low conductivity</li> <li>▶ dissolves or attacks most rubber, resins, and plastics (polyethylenes, polyester, vinyl ester, PVC, Neoprene, Viton)</li> </ul> <p>Ketones in this group:</p> <ul style="list-style-type: none"> <li>▶ are reactive with many acids and bases liberating heat and flammable gases (e.g., H<sub>2</sub>).</li> <li>▶ react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H<sub>2</sub>) and heat.</li> <li>▶ are incompatible with isocyanates, aldehydes, cyanides, peroxides, and anhydrides.</li> <li>▶ react violently with aldehydes, HNO<sub>3</sub> (nitric acid), HNO<sub>3</sub> + H<sub>2</sub>O<sub>2</sub> (mixture of nitric acid and hydrogen peroxide), and HClO<sub>4</sub> (perchloric acid).</li> <li>▶ may react with hydrogen peroxide to form unstable peroxides; many are heat- and shock-sensitive explosives.</li> </ul> <p>A significant property of most ketones is that the hydrogen atoms on the carbons next to the carbonyl group are relatively acidic when compared to hydrogen atoms in typical hydrocarbons. Under strongly basic conditions these hydrogen atoms may be abstracted to form an enolate anion. This property allows ketones, especially methyl ketones, to participate in condensation reactions with other ketones and aldehydes. This type of condensation reaction is favoured by high substrate concentrations and high pH (greater than 1 wt% NaOH).</p> <ul style="list-style-type: none"> <li>▶ Esters react with acids to liberate heat along with alcohols and acids.</li> <li>▶ Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products.</li> <li>▶ Heat is also generated by the interaction of esters with caustic solutions.</li> <li>▶ Flammable hydrogen is generated by mixing esters with alkali metals and hydrides.</li> <li>▶ Esters may be incompatible with aliphatic amines and nitrates.</li> </ul> <p>Ethers</p> <ul style="list-style-type: none"> <li>· may react violently with strong oxidising agents and acids.</li> <li>· can act as bases.- they form salts with strong acids and addition complexes with Lewis acids; the complex between diethyl ether and boron trifluoride is an example.</li> <li>· are generally stable to water under neutral conditions and ambient temperatures.</li> <li>· are hydrolysed by heating in the presence of halogen acids, particularly hydrogen iodide</li> <li>· are relatively inert in other reactions, which typically involve the breaking of the carbon-oxygen bond</li> <li>▶ The tendency of many ethers to form explosive peroxides is well documented.</li> <li>▶ Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe.</li> <li>▶ When solvents have been freed from peroxides (by percolation through a column of activated alumina for example), the absorbed peroxides must promptly be desorbed by treatment with the polar solvents methanol or water, which should be discarded safely.</li> <li>▶ Compressed gases may contain a large amount of kinetic energy over and above that potentially available from the energy of reaction produced by the gas in chemical reaction with other substances</li> </ul>

## 7.3. Specific end use(s)

See section 1.2

## SECTION 8 Exposure controls / personal protection

## 8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
acetone	Dermal 186 mg/kg bw/day (Systemic, Chronic) Inhalation 1 210 mg/m <sup>3</sup> (Systemic, Chronic) Inhalation 2 420 mg/m <sup>3</sup> (Local, Acute) <i>Dermal 62 mg/kg bw/day (Systemic, Chronic) *</i> <i>Inhalation 200 mg/m<sup>3</sup> (Systemic, Chronic) *</i> <i>Oral 62 mg/kg bw/day (Systemic, Chronic) *</i>	10.6 mg/L (Water (Fresh)) 1.06 mg/L (Water - Intermittent release) 21 mg/L (Water (Marine)) 30.4 mg/kg sediment dw (Sediment (Fresh Water)) 3.04 mg/kg sediment dw (Sediment (Marine)) 29.5 mg/kg soil dw (Soil) 100 mg/L (STP)
dimethyl ether	Inhalation 1 894 mg/m <sup>3</sup> (Systemic, Chronic) <i>Inhalation 471 mg/m<sup>3</sup> (Systemic, Chronic) *</i>	0.155 mg/L (Water (Fresh)) 0.016 mg/L (Water - Intermittent release) 1.549 mg/L (Water (Marine)) 0.681 mg/kg sediment dw (Sediment (Fresh Water)) 0.069 mg/kg sediment dw (Sediment (Marine)) 0.045 mg/kg soil dw (Soil) 160 mg/L (STP)

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## 422C-a Silicone Conformal Coating (Aerosol)

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
n-butyl acetate	Dermal 7 mg/kg bw/day (Systemic, Chronic) Inhalation 48 mg/m <sup>3</sup> (Systemic, Chronic) Inhalation 300 mg/m <sup>3</sup> (Local, Chronic) Dermal 11 mg/kg bw/day (Systemic, Acute) Inhalation 600 mg/m <sup>3</sup> (Systemic, Acute) Inhalation 600 mg/m <sup>3</sup> (Local, Acute) <i>Dermal 3.4 mg/kg bw/day (Systemic, Chronic) *</i> <i>Inhalation 12 mg/m<sup>3</sup> (Systemic, Chronic) *</i> <i>Oral 2 mg/kg bw/day (Systemic, Chronic) *</i> <i>Inhalation 35.7 mg/m<sup>3</sup> (Local, Chronic) *</i> <i>Dermal 6 mg/kg bw/day (Systemic, Acute) *</i> <i>Inhalation 300 mg/m<sup>3</sup> (Systemic, Acute) *</i> <i>Oral 2 mg/kg bw/day (Systemic, Acute) *</i> <i>Inhalation 300 mg/m<sup>3</sup> (Local, Acute) *</i>	0.18 mg/L (Water (Fresh)) 0.018 mg/L (Water - Intermittent release) 0.36 mg/L (Water (Marine)) 0.981 mg/kg sediment dw (Sediment (Fresh Water)) 0.098 mg/kg sediment dw (Sediment (Marine)) 0.09 mg/kg soil dw (Soil) 35.6 mg/L (STP)
gamma-glycidoxypropyltrimethoxysilane	Dermal 10 mg/kg bw/day (Systemic, Chronic) Inhalation 70.5 mg/m <sup>3</sup> (Systemic, Chronic) <i>Dermal 5 mg/kg bw/day (Systemic, Chronic) *</i> <i>Inhalation 17 mg/m<sup>3</sup> (Systemic, Chronic) *</i> <i>Oral 5 mg/kg bw/day (Systemic, Chronic) *</i> <i>Inhalation 26 400 mg/m<sup>3</sup> (Systemic, Acute) *</i>	0.45 mg/L (Water (Fresh)) 0.045 mg/L (Water - Intermittent release) 0.45 mg/L (Water (Marine)) 1.6 mg/kg sediment dw (Sediment (Fresh Water)) 0.16 mg/kg sediment dw (Sediment (Marine)) 0.063 mg/kg soil dw (Soil) 8.2 mg/L (STP)

\* Values for General Population

## Occupational Exposure Limits (OEL)

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	acetone	Acetone	500 ppm / 1210 mg/m <sup>3</sup>	3620 mg/m <sup>3</sup> / 1500 ppm	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	acetone	Acetone	500 ppm / 1210 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	dimethyl ether	Dimethyl ether	400 ppm / 766 mg/m <sup>3</sup>	958 mg/m <sup>3</sup> / 500 ppm	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	dimethyl ether	Dimethyl ether	1000 ppm / 1920 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	n-butyl acetate	Butyl acetate	150 ppm / 724 mg/m <sup>3</sup>	966 mg/m <sup>3</sup> / 200 ppm	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	n-butyl acetate	n-Butyl acetate	50 ppm / 241 mg/m <sup>3</sup>	723 mg/m <sup>3</sup> / 150 ppm	Not Available	Not Available

## Emergency Limits

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
acetone	Acetone	Not Available	Not Available	Not Available
dimethyl ether	Methyl ether; (Dimethyl ether)	3,000 ppm	3800* ppm	7200* ppm
n-butyl acetate	Butyl acetate, n-	Not Available	Not Available	Not Available
gamma-glycidoxypropyltrimethoxysilane	Glycidoxypropyltrimethoxysilane; (3-(2,3-Epoxypropoxy) propyltrimethoxysilane)	9.3 mg/m <sup>3</sup>	100 mg/m <sup>3</sup>	230 mg/m <sup>3</sup>

Ingredient	Original IDLH	Revised IDLH
acetone	2,500 ppm	Not Available
dimethyl ether	Not Available	Not Available
n-butyl acetate	1,700 ppm	Not Available
gamma-glycidoxypropyltrimethoxysilane	Not Available	Not Available

## Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
gamma-glycidoxypropyltrimethoxysilane	E	≤ 0.1 ppm

**Notes:** Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

## MATERIAL DATA

for dimethyl ether:

The no-effect-level for dimethyl ether is somewhere between 2000 ppm (rabbits) and 50,000 ppm (humans) with possible cardiac sensitisation occurring around 200,000 ppm (dogs). The AIHA has adopted a safety factor of 100 in respect to the 50,000 ppm level in its recommendation for a workplace environmental exposure level (WEEL) which is thought to protect against both narcotic and sensitising effects. This level is consistent with the TLV-TWA of 400 ppm for diethyl ether and should be easily achievable using current technologies. The use of the traditionally allowable excursion of 1.25 to the level of 6.25 ppm is felt to be more than adequate as an upper safe limit of exposure.

Human data:

50,000 ppm (12 mins): Feelings of mild intoxication.

Continued...

**422C-a Silicone Conformal Coating (Aerosol)**

75,000 ppm (12 mins): As above plus slight lack of attenuation.  
 82,000 ppm (12 mins): Some incoordination, slight blurring of vision  
 (30 mins): As above plus analgesia of the face and rushing of blood to the face.  
 100,000 ppm (10-20 mins): Narcotic symptoms; (64 mins): Sickness (assumed to be nausea)  
 144,000 ppm (36 mins): Unconsciousness

Odour Threshold Value: 3.6 ppm (detection), 699 ppm (recognition)  
 Saturation vapour concentration: 237000 ppm @ 20 C

NOTE: Detector tubes measuring in excess of 40 ppm, are available.

Exposure at or below the recommended TLV-TWA is thought to protect the worker against mild irritation associated with brief exposures and the bioaccumulation, chronic irritation of the respiratory tract and headaches associated with long-term acetone exposures. The NIOSH REL-TWA is substantially lower and has taken into account slight irritation experienced by volunteer subjects at 300 ppm. Mild irritation to acclimatised workers begins at about 750 ppm - unacclimatised subjects will experience irritation at about 350-500 ppm but acclimatisation can occur rapidly. Disagreement between the peak bodies is based largely on the view by ACGIH that widespread use of acetone, without evidence of significant adverse health effects at higher concentrations, allows acceptance of a higher limit.

Half-life of acetone in blood is 3 hours which means that no adjustment for shift-length has to be made with reference to the standard 8 hour/day, 40 hours per week because body clearance occurs within any shift with low potential for accumulation.

A STEL has been established to prevent excursions of acetone vapours that could cause depression of the central nervous system.

Odour Safety Factor(OSF)

OSF=38 (ACETONE)

For n-butyl acetate


Odour Threshold Value: 0.0063 ppm (detection), 0.038-12 ppm (recognition)

Exposure at or below the recommended TLV-TWA is thought to prevent significant irritation of the eyes and respiratory passages as well as narcotic effects. In light of the lack of substantive evidence regarding teratogenicity and a review of acute oral data a STEL is considered inappropriate.

Odour Safety Factor(OSF)

OSF=3.8E2 (n-BUTYL ACETATE)

**8.2. Exposure controls**

<p><b>8.2.1. Appropriate engineering controls</b></p>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:                  Process controls which involve changing the way a job activity or process is done to reduce the risk.                  Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.                  Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>General exhaust is adequate under normal conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection.                  Provide adequate ventilation in warehouse or closed storage areas.                  Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="391 1198 1439 1299"> <tr> <td>Type of Contaminant:</td> <td>Speed:</td> </tr> <tr> <td>aerosols, (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="391 1355 1093 1523"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Type of Contaminant:	Speed:	aerosols, (released at low velocity into zone of active generation)	0.5-1 m/s	direct spray, spray painting in shallow booths, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
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<p><b>8.2.2. Personal protection</b></p>																	
<p><b>Eye and face protection</b></p>	<ul style="list-style-type: none"> <li>▶ Chemical goggles.</li> <li>▶ Full face shield may be required for supplementary but never for primary protection of eyes.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>																
<p><b>Skin protection</b></p>	<p>See Hand protection below</p>																



## 422C-a Silicone Conformal Coating (Aerosol)

<b>Hands/feet protection</b>	<p>For esters:</p> <ul style="list-style-type: none"> <li>▶ Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials.</li> <li>▶ No special equipment needed when handling small quantities.</li> <li>▶ <b>OTHERWISE:</b></li> <li>▶ For potentially moderate exposures:</li> <li>▶ Wear general protective gloves, eg. light weight rubber gloves.</li> <li>▶ For potentially heavy exposures:</li> <li>▶ Wear chemical protective gloves, eg. PVC. and safety footwear.</li> <li>▶ Insulated gloves:</li> </ul> <p>NOTE: Insulated gloves should be loose fitting so that may be removed quickly if liquid is spilled upon them. Insulated gloves are not made to permit hands to be placed in the liquid; they provide only short-term protection from accidental contact with the liquid.</p>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<p>No special equipment needed when handling small quantities.</p> <p><b>OTHERWISE:</b></p> <ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ Skin cleansing cream.</li> <li>▶ Eyewash unit.</li> <li>▶ Do not spray on hot surfaces.</li> </ul>

## Recommended material(s)

## GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**'Forsberg Clothing Performance Index'**.

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

422C-a Silicone Conformal Coating (Aerosol)

Material	CPI
BUTYL	C
BUTYL/NEOPRENE	C
CPE	C
HYPALON	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
SARANEX-23	C
SARANEX-23 2-PLY	C
TEFLON	C
VITON/BUTYL	C
VITON/NEOPRENE	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	AX-AUS / Class 1-		AX-PAPR-AUS / Class 1
up to 25 x ES	Air-line*	AX-2	AX-PAPR-2
up to 50 x ES	-	AX-3	-
50+ x ES	-	Air-line**	-

\* - Continuous-flow; \*\* - Continuous-flow or positive pressure demand

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

## 8.2.3. Environmental exposure controls

See section 12

## SECTION 9 Physical and chemical properties

## 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Colourless		
<b>Physical state</b>	Liquified Gas	<b>Relative density (Water = 1)</b>	0.88

Continued...

## 422C-a Silicone Conformal Coating (Aerosol)

<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	>200
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	56	<b>Molecular weight (g/mol)</b>	Not Available
<b>Flash point (°C)</b>	-17	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	<1 BuAC = 1	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	HIGHLY FLAMMABLE.	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	9.4	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	2	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	<2.01	<b>VOC g/L</b>	Not Available

## 9.2. Other information

Not Available

## SECTION 10 Stability and reactivity

<b>10.1. Reactivity</b>	See section 7.2
<b>10.2. Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Elevated temperatures.</li> <li>▶ Presence of open flame.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>10.3. Possibility of hazardous reactions</b>	See section 7.2
<b>10.4. Conditions to avoid</b>	See section 7.2
<b>10.5. Incompatible materials</b>	See section 7.2
<b>10.6. Hazardous decomposition products</b>	See section 5.3

## SECTION 11 Toxicological information

## 11.1. Information on toxicological effects

<b>Inhaled</b>	<p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Strong evidence exists that exposure to the material may produce serious irreversible damage (other than carcinogenesis, mutagenesis and teratogenesis) following a single exposure by inhalation. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>The main effects of simple aliphatic esters are narcosis and irritation and anaesthesia at higher concentrations. These effects become greater as the molecular weights and boiling points increase. Central nervous system depression, headache, drowsiness, dizziness, coma and neurobehavioral changes may also be symptomatic of overexposure. Respiratory tract involvement may produce mucous membrane irritation, dyspnea, and tachypnea, pharyngitis, bronchitis, pneumonitis and, in massive exposures, pulmonary oedema (which may be delayed). Gastrointestinal effects include nausea, vomiting, diarrhoea and abdominal cramps. Liver and kidney damage may result from massive exposures.</p> <p>Common, generalised symptoms associated with toxic gas inhalation include:</p> <ul style="list-style-type: none"> <li>▶ central nervous system effects such as depression, headache, confusion, dizziness, progressive stupor, coma and seizures;</li> <li>▶ respiratory system complications may include acute pulmonary oedema, dyspnoea, stridor, tachypnoea, bronchospasm, wheezing and other reactive airway symptoms, and respiratory arrest;</li> <li>▶ cardiovascular effects may include cardiovascular collapse, arrhythmias and cardiac arrest;</li> <li>▶ gastrointestinal effects may also be present and may include mucous membrane irritation, nausea and vomiting (sometimes bloody), and abdominal pain.</li> </ul> <p>Ethers produce narcosis following inhalation. Inhalation of lower alkyl ethers may result in central nervous system depression or stimulation, intoxication, headache, dizziness, weakness, blurred vision, seizures and possible coma. Cardiovascular involvement may produce hypotension, bradycardia and cardiovascular collapse, whilst respiratory symptoms might include irritation of nose and throat, cough, laryngeal spasm, pharyngitis, irregular respiration, depression, pulmonary oedema and respiratory arrest. Nausea, vomiting and salivation might also indicate overexposure. Convulsions, respiratory distress or paralysis, asphyxia, pneumonitis, and unconsciousness are all serious manifestations of poisoning. Fatalities have been reported. Kidney and liver damage with interstitial cystitis may result from massive exposures.</p>
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## 422C-a Silicone Conformal Coating (Aerosol)

	<p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.</p> <p>The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p> <p><b>WARNING: Intentional misuse by concentrating/inhaling contents may be lethal.</b></p> <p>Systemic effects of acetone inhalation exposure include central nervous system depression, light-headedness, incoherent speech, ataxia, stupor, hypotension, tachycardia, metabolic acidosis, hyperglycaemia and ketosis. Rarely, convulsions and tubular necrosis may be evident. Other symptoms of exposure may include restlessness, headache, vomiting, low blood-pressure and rapid and irregular pulse, eye and throat irritation, weakness of the legs and dizziness. Inhalation of high concentrations may produce dryness of the mouth and throat, nausea, uncoordinated movement, loss of coordinated speech, drowsiness and, in severe cases, coma. Inhalation of acetone vapours over long periods causes irritation of the respiratory tract, coughing and headache. Rats exposed to 52200 ppm vapour for 1 hour showed clear signs of narcosis; fatalities occurred at 126600 ppm.</p> <p>Exposure to ketone vapours may produce nose, throat and mucous membrane irritation. High concentrations of vapour may produce central nervous system depression characterised by headache, vertigo, loss of coordination, narcosis and cardiorespiratory failure. Some ketones produce neurological disorders (polyneuropathy) characterised by bilateral symmetrical paresthesia and muscle weakness primarily in the legs and arms.</p> <p>The primary physiological effect which follows exposure to diethyl ether is acute narcosis.</p> <p>Inhalation at about 7.5%, in air, produces mild intoxication in about 12 minutes. Longer exposures and exposure to higher concentrations produces incoordination, blurring of vision, headache, dizziness and unconsciousness (20% produces unconsciousness in about 20 minutes). Heavy exposures may be lethal and deaths occur due to depression of the respiratory system. Dimethyl ether is a weak cardiac sensitizer in dogs.</p>
Ingestion	<p>Strong evidence exists that exposure to the material may produce serious irreversible damage (other than carcinogenesis, mutagenesis and teratogenesis) following a single exposure by swallowing.</p> <p>Ingestion of alkyl ethers may produce symptoms similar to those produced following inhalation.</p> <p>Not normally a hazard due to physical form of product.</p> <p>Considered an unlikely route of entry in commercial/industrial environments</p> <p>Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.</p> <p>Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p>
Skin Contact	<p>Strong evidence exists that exposure to the material may produce serious irreversible damage (other than carcinogenesis, mutagenesis and teratogenesis) following a single exposure by skin contact.</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Spray mist may produce discomfort</p> <p>Alkyl ethers may defat and dehydrate the skin producing dermatoses. Absorption may produce headache, dizziness, and central nervous system depression.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Vapourising liquid causes rapid cooling and contact may cause cold burns, frostbite, even through normal gloves. Frozen skin tissues are painless and appear waxy and yellow. Signs and symptoms of frost-bite may include 'pins and needles', paleness followed by numbness, a hardening and stiffening of the skin, a progression of colour changes in the affected area, (first white, then mottled and blue and eventually black; on recovery, red, hot, painful and blistered).</p> <p>The material may produce mild skin irritation; limited evidence or practical experience suggests, that the material either:</p> <ul style="list-style-type: none"> <li>▶ produces mild inflammation of the skin in a substantial number of individuals following direct contact, and/or</li> <li>▶ produces significant, but mild, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period.</li> </ul> <p>Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (non allergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p>
Eye	<p>Direct contact with the eye may not cause irritation because of the extreme volatility of the gas; however concentrated atmospheres may produce irritation after brief exposures..</p> <p>Eye contact with alkyl ethers (vapours or liquid) may produce irritation, redness and lachrymation.</p> <p>Evidence exists, or practical experience predicts, that the material may cause severe eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Eye contact may cause significant inflammation with pain. Corneal injury may occur; permanent impairment of vision may result unless treatment is prompt and adequate. Repeated or prolonged exposure to irritants may cause inflammation characterised by a temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p> <p>The liquid may produce eye discomfort and is capable of causing temporary impairment of vision and/or transient eye inflammation, ulceration</p>
Chronic	<p>Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.</p> <p>There is sufficient evidence to provide a strong presumption that human exposure to the material may result in impaired fertility on the basis of: - clear evidence in animal studies of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects but which is not a secondary non-specific consequence of other toxic effects.</p> <p>Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.</p> <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>Principal route of occupational exposure to the gas is by inhalation.</p> <p>Chronic exposure to alkyl ethers may result in loss of appetite, excessive thirst, fatigue, and weight loss</p> <p>On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Workers exposed to 700 ppm acetone for 3 hours/day for 7-15 years showed inflammation of the respiratory tract, stomach and duodenum, attacks of giddiness and loss of strength. Exposure to acetone may enhance liver toxicity of chlorinated solvents.</p>

## 422C-a Silicone Conformal Coating (Aerosol)

422C-a Silicone Conformal Coating (Aerosol)	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
acetone	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >7.426 mg/kg <sup>[1]</sup>	Eye (human): 500 ppm - irritant
	Inhalation(Mouse) LC50; 44 mg/L4hrs <sup>[2]</sup>	Eye (rabbit): 20mg/24hr -moderate
	Oral(Mouse) LD50; 0.003 mg/kg <sup>[2]</sup>	Eye (rabbit): 3.95 mg - SEVERE
		Eye: adverse effect observed (irritating) <sup>[1]</sup>
		Skin (rabbit): 500 mg/24hr - mild
		Skin (rabbit):395mg (open) - mild
	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>	
dimethyl ether	<b>TOXICITY</b>	<b>IRRITATION</b>
	Inhalation(Rat) LC50; >20000 ppm4hrs <sup>[1]</sup>	Not Available
n-butyl acetate	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >14100 mg/kg <sup>[2]</sup>	Eye ( human): 300 mg
	Inhalation(Rat) LC50; =0.74 mg/L4hrs <sup>[2]</sup>	Eye (rabbit): 20 mg (open)-SEVERE
	Oral(Mouse) LD50; 0.006 mg/kg <sup>[2]</sup>	Eye (rabbit): 20 mg/24h - moderate
		Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
		Skin (rabbit): 500 mg/24h-moderate
	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>	
gamma-glycidoxypropyltrimethoxysilane	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 4.248 mg/kg <sup>[1]</sup>	Not Available
	Inhalation(Rat) LC50; >5.3 mg/L4hrs <sup>[2]</sup>	
	Oral(Rat) LD50; 0.007 mg/kg <sup>[2]</sup>	
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

422C-a Silicone Conformal Coating (Aerosol)	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.
ACETONE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
N-BUTYL ACETATE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
GAMMA-GLYCIDOXYPROPYLTRIMETHOXYSILANE	For alkoxyxilanes: Low molecular weight alkoxyxilanes (including alkyl orthosilicates) are a known concern for lung toxicity, due to inhalation of vapours or aerosols causing irreversible lung damage at low doses. Alkoxyxilane groups that rapidly hydrolyse when in contact with water, result in metabolites that may only cause mild skin irritation. Although there appears to be signs of irritation under different test conditions, based on the available information, the alkoxyxilanes cannot be readily classified as a skin irritant. The trimethoxyxilane group of chemicals have previously been associated with occupational eye irritation in exposed workers who experienced severe inflammation of the cornea . Based on the collective information, these substances are likely to be severe irritants to the eyes. Methoxyxilanes are generally reported to possess higher reactivity and toxicity compared to ethoxyxilanes; some methoxyxilanes appear to be carcinogenic .In the US, alkoxyxilanes with alkoxy groups greater than C2 are classified as moderate concern. Based on available information on methoxyxilanes, the possibility that this family causes skin sensitisation cannot be ruled out. Amine-functional methoxyxilanes have previously been implicated as a cause of occupational contact dermatitis, often as a result of repeated skin exposure with workers involved in the manufacture or use of the resins containing the chemical during fibreglass production.

## 422C-a Silicone Conformal Coating (Aerosol)

	<p>For gamma-glycidopropyltrimethoxysilane (GPTMS)</p> <p>GPTMS is subject to rapid hydrolysis, and the observed toxicity is expected to be due primarily to methanol and silanetriols. GPTMS has been tested for acute toxicity by the oral, dermal, and inhalation routes of exposure.</p> <p>Reported acute oral LD50s in rats range from 7010 to 16900 mg/kg bw and &gt; 5 ml/kg bw to 22.6 ml/kg bw. The dermal LD50s are 6800 mg/kg bw and 4.0 ml/kg bw. The 4-hour inhalation LC50 was greater than 2.7 mg/L in one study and greater than 5.3 mg/L in another study. GPTMS is mildly irritating to the skin and eyes and is not a known skin sensitizer in humans or in animals.</p> <p>Following inhalation exposures of rats to target aerosol concentrations of 0, 75, 225 and 750 mg/m<sup>3</sup> (actual concentrations were 0, 77, 226, 707 mg/m<sup>3</sup> (males) and 0, 73, 226, 734 mg/m<sup>3</sup> (females)), GPTMS in 9 repeated exposures administered over two weeks, 6 animals in the high dose group died or were sacrificed from three to five days after initiation of the study. These animals had signs of inanition but no acute tissue toxicity. At both the mid and high doses, rats exhibited some clinical signs including a dose-related decrease in body weight. Under the conditions of this study, the No Observed Adverse Effect Concentration is 225 mg/m<sup>3</sup>. Repeated exposure of rats by gavage to GPTMS doses of 40, 400 and 1000 mg/kg bw/day for 5 days/week for 4 weeks resulted in no test substance-related organ weights effects or gross or microscopic pathological changes. Under the conditions of this study, the NOAEL for the test substance was found to be 1000 mg/kg bw/day.</p> <p><b>Genotoxicity:</b> GPTMS did not induce chromosomal damage in mouse bone marrow cells by gavage at doses of 500, 1670 and 5000 mg/kg bw/day, or when administered by intraperitoneal (i.p.) injection at 1600 mg/kg bw/day. However, chromosomal damage was induced in mouse bone marrow cells when administered by i.p. in water at doses of 500, 1000 and 2000 mg/kg bw/day. GPTMS induced gene mutations in bacteria. GPTMS induced gene mutations in mouse lymphoma L1578Y TK cells but did not induce forward mutations in CHO cells. GPTMS induced SCE in vitro. There are no in vivo gene mutation data.</p> <p><b>Carcinogenicity:</b> GPTMS was not considered tumourigenic when applied to the clipped skin of mice (25 ul dose of 25% GPTMS in acetone) three times per week for approximately 78 weeks. Note that there was only one dose level, and this dose was relatively low.</p> <p><b>Reproductive toxicity:</b> In a one-generation reproduction toxicity study in rats, no reproductive effects were observed at any of the doses tested (250, 500, or 1000 mg/kg bw/day). At 1000 mg/kg bw/day, treatment with GPTMS resulted in the following signs in parental animals: discomfort after dosing (noted for females from early/mid gestation onwards), decreased body weight gain (males), increased mean relative liver and kidney weights (noted for males and females), and histopathological effects on livers and kidneys (males). Based on these data, a NOAEL for parental animals was established at 500 mg/kg bw/day. A NOAEL for reproductive effects was established at 1000 mg/kg bw/day.</p> <p><b>Developmental toxicity:</b> Three developmental studies have been conducted using GPTMS. In a rabbit study, the maternal NOAEL was 200 mg/kg bw/day and the developmental NOAEL was 400 mg/kg bw/day (the highest dose tested). In a rat study, the NOAELs for both maternal and developmental toxicity were also at the highest dose tested (1000 mg/kg bw/day). In another rat study, developmental effects were observed at the maternally toxic dose of 3000 mg/kg bw/day (again, the highest dose tested). Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.</p> <p>for 1,2-butylene oxide (ethyloxirane):</p> <p>Ethyloxirane increased the incidence of tumours of the respiratory system in male and female rats exposed via inhalation.</p> <p>Significant increases in nasal papillary adenomas and combined alveolar/bronchiolar adenomas and carcinomas were observed in male rats exposed to 1200 mg/m<sup>3</sup> ethyloxirane via inhalation for 103 weeks. There was also a significant positive trend in the incidence of combined alveolar/bronchiolar adenomas and carcinomas. Nasal papillary adenomas were also observed in 2/50 high-dose female rats with none occurring in control or low-dose animals. In mice exposed chronically via inhalation, one male mouse developed a squamous cell papilloma in the nasal cavity (300 mg/m<sup>3</sup>) but other tumours were not observed. Tumours were not observed in mice exposed chronically via dermal exposure. When trichloroethylene containing 0.8% ethyloxirane was administered orally to mice for up to 35 weeks, followed by 0.4% from weeks 40 to 69, squamous-cell carcinomas of the forestomach occurred in 3/49 males (p=0.029, age-adjusted) and 1/48 females at week 106. Trichloroethylene administered alone did not induce these tumours and they were not observed in control animals. Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as carcinogenic</p>		
<p>422C-a Silicone Conformal Coating (Aerosol) &amp; N-BUTYL ACETATE</p>	<p>Generally, linear and branched-chain alkyl esters are hydrolysed to their component alcohols and carboxylic acids in the intestinal tract, blood and most tissues throughout the body. Following hydrolysis the component alcohols and carboxylic acids are metabolized</p> <p>Oral acute toxicity studies have been reported for 51 of the 67 esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids. The very low oral acute toxicity of this group of esters is demonstrated by oral LD50 values greater than 1850 mg/kg bw</p> <p>Genotoxicity studies have been performed in vitro using the following esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids: methyl acetate, butyl acetate, butyl stearate and the structurally related isoamyl formate and demonstrates that these substances are not genotoxic.</p> <p>The JEFCA Committee concluded that the substances in this group would not present safety concerns at the current levels of intake the esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids are generally used as flavouring substances up to average maximum levels of 200 mg/kg. Higher levels of use (up to 3000 mg/kg) are permitted in food categories such as chewing gum and hard candy. In Europe the upper use levels for these flavouring substances are generally 1 to 30 mg/kg foods and in special food categories like candy and alcoholic beverages up to 300 mg/kg foods</p> <p><b>International Program on Chemical Safety: the Joint FAO/WHO Expert Committee on Food Additives (JECFA)</b></p> <p><b>Esters of Aliphatic acyclic primary alcohols with aliphatic linear saturated carboxylic acids.; 1998</b></p>		
<p>422C-a Silicone Conformal Coating (Aerosol) &amp; ACETONE</p>	<p>for acetone:</p> <p>The acute toxicity of acetone is low. Acetone is not a skin irritant or sensitizer but is a defatting agent to the skin. Acetone is an eye irritant. The subchronic toxicity of acetone has been examined in mice and rats that were administered acetone in the drinking water and again in rats treated by oral gavage. Acetone-induced increases in relative kidney weight changes were observed in male and female rats used in the oral 13-week study. Acetone treatment caused increases in the relative liver weight in male and female rats that were not associated with histopathologic effects and the effects may have been associated with microsomal enzyme induction. Haematologic effects consistent with macrocytic anaemia were also noted in male rats along with hyperpigmentation in the spleen. The most notable findings in the mice were increased liver and decreased spleen weights. Overall, the no-observed-effect-levels in the drinking water study were 1% for male rats (900 mg/kg/d) and male mice (2258 mg/kg/d), 2% for female mice (5945 mg/kg/d), and 5% for female rats (3100 mg/kg/d). For developmental effects, a statistically significant reduction in foetal weight, and a slight, but statistically significant increase in the percent incidence of later resorptions were seen in mice at 15,665 mg/m<sup>3</sup> and in rats at 26,100 mg/m<sup>3</sup>. The no-observable-effect level for developmental toxicity was determined to be 5220 mg/m<sup>3</sup> for both rats and mice. Teratogenic effects were not observed in rats and mice tested at 26,110 and 15,665 mg/m<sup>3</sup>, respectively. Lifetime dermal carcinogenicity studies in mice treated with up to 0.2 mL of acetone did not reveal any increase in organ tumor incidence relative to untreated control animals.</p> <p>The scientific literature contains many different studies that have measured either the neurobehavioural performance or neurophysiological response of humans exposed to acetone. Effect levels ranging from about 600 to greater than 2375 mg/m<sup>3</sup> have been reported. Neurobehavioral studies with acetone-exposed employees have recently shown that 8-hr exposures in excess of 2375 mg/m<sup>3</sup> were not associated with any dose-related changes in response time, vigilance, or digit span scores. Clinical case studies, controlled human volunteer studies, animal research, and occupational field evaluations all indicate that the NOAEL for this effect is 2375 mg/m<sup>3</sup> or greater.</p>		
<p>Acute Toxicity</p>	<p>✘</p>	<p>Carcinogenicity</p>	<p>✘</p>
<p>Skin Irritation/Corrosion</p>	<p>✘</p>	<p>Reproductivity</p>	<p>✘</p>

## 422C-a Silicone Conformal Coating (Aerosol)

Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

## 12.1. Toxicity

422C-a Silicone Conformal Coating (Aerosol)	Endpoint	Test Duration (hr)	Species	Value	Source
		Not Available	Not Available	Not Available	Not Available

acetone	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	>100mg/L	4
	EC50	48	Crustacea	6098.4mg/L	5
	EC50	96	Algae or other aquatic plants	-9.873-27.684mg/L	4
	NOEC	96	Not Available	<0.000000005- =mg/L	4

dimethyl ether	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	1783.04mg/L	2
	EC50	48	Crustacea	>4400.0mg/L	2
	EC50	96	Algae or other aquatic plants	154.917mg/L	2
	NOEC	48	Crustacea	>4000mg/L	1

n-butyl acetate	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	-17-19mg/L	4
	EC50	48	Crustacea	32mg/L	2
	EC50	72	Algae or other aquatic plants	246mg/L	2
	EC0	192	Algae or other aquatic plants	=21mg/L	1
	NOEC	504	Crustacea	23.2mg/L	2

gamma-glycidoxypropyltrimethoxysilane	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	4.9mg/L	2
	EC50	48	Crustacea	473mg/L	2
	EC50	96	Algae or other aquatic plants	250mg/L	2
	EC10	168	Algae or other aquatic plants	40mg/L	2
	NOEC	96	Fish	1.5mg/L	2

**Legend:** Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms.

Most ethers are very resistant to hydrolysis, and the rate of cleavage of the carbon-oxygen bond by abiotic processes is expected to be insignificant.

Direct photolysis will not be an important removal process since aliphatic ethers do not absorb light at wavelengths >290 nm

For ketones:

Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds

Hydrolysis may also involve the addition of water to ketones to yield ketals under mild acid conditions. However, this addition of water is thermodynamically favorable only for low molecular weight ketones. This addition is an equilibrium reaction that is reversible upon a change of water concentration and the reaction ultimately leads to no permanent change in the structure of the ketone substrate. The higher molecular weight ketones do not form stable ketals. Therefore, the ketones are stable to water under ambient environmental conditions. Another possible reaction of ketones in water involves the enolic hydrogen on the carbons bonded to the carbonyl function. Under conditions of high pH (pH greater than 10), the enolic proton is abstracted by base (OH-) forming a carbanion intermediate that may react with other organic substrates (e.g., ketones, esters, aldehydes) containing a center for nucleophilic attack. The reactions, commonly recognized as condensation reactions, produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavorable.

Based on its reactions in air, it seems likely that ketones undergo photolysis in water. It is probable that ketones will be biodegraded to an appreciable degree by micro-organisms in soil and water. They are unlikely to bioconcentrate or biomagnify.

**DO NOT discharge into sewer or waterways.**

for acetone:

log Kow: -0.24

Half-life (hr) air: 312-1896

Half-life (hr) H2O surface water: 20

Henry's atm m<sup>3</sup>/mol: 3.67E-05

BOD 5: 0.31-1.76,46-55%

COD: 1.12-2.07

ThOD: 2.2

BCF: 0.69

**Environmental fate:**

Continued...

## 422C-a Silicone Conformal Coating (Aerosol)

Acetone preferentially locates in the air compartment when released to the environment. A substantial amount of acetone can also be found in water, which is consistent with the high water to air partition coefficient and its small, but detectable, presence in rain water, sea water, and lake water samples. Very little acetone is expected to reside in soil, biota, or suspended solids. This is entirely consistent with the physical and chemical properties of acetone and with measurements showing a low propensity for soil absorption and a high preference for moving through the soil and into the ground water

In air, acetone is lost by photolysis and reaction with photochemically produced hydroxyl radicals; the estimated half-life of these combined processes is about 22 days. The relatively long half-life allows acetone to be transported long distances from its emission source.

Acetone is highly soluble and slightly persistent in water, with a half-life of about 20 hours; it is minimally toxic to aquatic life.

Acetone released to soil volatilises although some may leach into the ground where it rapidly biodegrades.

Acetone does not concentrate in the food chain.

Acetone meets the OECD definition of readily biodegradable which requires that the biological oxygen demand (BOD) is at least 70% of the theoretical oxygen demand (THOD) within the 28-day test period

Drinking Water Standard: none available.

Soil Guidelines: none available.

Air Quality Standards: none available.

**Ecotoxicity:**

Testing shows that acetone exhibits a low order of toxicity

Fish LC50: brook trout 6070 mg/l; fathead minnow 15000 mg/l

Bird LC0 (5 day): Japanese quail, ring-neck pheasant 40,000 mg/l

Daphnia magna LC50 (48 h): 15800 mg/l; NOEC 8500 mg/l

Aquatic invertebrate 2100 - 16700 mg/l

Aquatic plant NOEC: 5400-7500 mg/l

Daphnia magna chronic NOEC 1660 mg/l

Acetone vapors were shown to be relatively toxic to two types insects and their eggs. The time to 50% lethality (LT50) was found to be 51.2 hr and 67.9 hr when the flour beetle (*Tribolium confusum*) and the flour moth (*Ephestia kuehniella*) were exposed to an airborne acetone concentration of 61.5 mg/m<sup>3</sup>. The LT50 values for the eggs were 30-50% lower than for the adult. The direct application of acetone liquid to the body of the insects or surface of the eggs did not, however, cause any mortality.

The ability of acetone to inhibit cell multiplication has been examined in a wide variety of microorganisms. The results have generally indicated mild to minimal toxicity with NOECs greater than 1700 mg/L for exposures lasting from 6 hr to 4 days. Longer exposure periods of 7 to 8 days with bacteria produced mixed results; but overall the data indicate a low degree of toxicity for acetone. The only exception to these findings were the results obtained with the flagellated protozoa (*Entosiphon sulcatum*) which yielded a 3-day NOEC of 28 mg/L.

For n-butyl acetate:

Half-life (hr) air : 144

Half-life (hr) H<sub>2</sub>O surface water : 178-27156

Henry's atm m<sup>3</sup>/mol: 3.20E-04

BOD 5 if unstated: 0.15-1.02,7%

COD : 78%

ThOD : 2.207

BCF : 4-14

**Environmental Fate:**

**TERRESTRIAL FATE:** An estimated Koc value of 200 determined from a measured log Kow of 1.78 indicates that n-butyl acetate is expected to have moderate mobility in soil.

Volatilisation of n-butyl acetate is expected from moist soil surfaces given its Henry's Law constant of 2.8x10<sup>-4</sup> atm-cu m/mole. Volatilisation from dry soil surfaces is expected based on a measured vapor pressure of 11.5 mm Hg. Using a standard BOD dilution technique and a sewage inoculum, theoretical BODs of 56 % to 86 % were observed during 5-20 day incubation periods, which suggests that n-butyl acetate may biodegrade in soil.

**AQUATIC FATE:** An estimated Koc value indicates that n-butyl acetate is not expected to adsorb to suspended solids and sediment in water. Butyl acetate is expected to volatilise from water surfaces based on a Henry's Law constant of 2.8x10<sup>-4</sup> atm-cu m/mole. Estimated half-lives for a model river and model lake are 7 and 127, hours respectively. An estimated BCF value of 10 based on the log Kow, suggests that bioconcentration in aquatic organisms is low. Using a filtered sewage seed, 5-day and 20-day theoretical BODs of 58 % and 83 % were measured in freshwater dilution tests; 5-day and 20-day theoretical BODs of 40 % and 61 % were measured in salt water. A 5-day theoretical BOD of 56.8 % and 51.8 % were measured for n-butyl acetate in distilled water and seawater, respectively. Hydrolysis may be an important environmental fate for this compound based upon experimentally determined hydrolysis half-lives of 114 and 11 days at pH 8 and 9 respectively.

**ATMOSPHERIC FATE:** According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere, n-butyl acetate, which has a vapour pressure of 11.5 mm Hg at 25 deg C, is expected to exist solely as a vapor in the ambient atmosphere. Vapour-phase n-butyl acetate is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 4 days

**Environmental fate:**

Fish LC50 (96 h, 23 C): island silverside (*Menidia beryllina*) 185 ppm (static bioassay in synthetic seawater, mild aeration applied after 24 h); bluegill sunfish (*Lepomis macrochirus*) 100 ppm (static bioassay in fresh water, mild aeration applied after 24 h)

Fish EC50 (96 h): fathead minnow (*Pimephales promelas*) 18 mg/l (affected fish lost equilibrium prior to death)

Daphnia LC50 (48 h): 44 ppm

Algal LC50 (96 h): *Scenedesmus* 320 ppm

**12.2. Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
acetone	LOW (Half-life = 14 days)	MEDIUM (Half-life = 116.25 days)
dimethyl ether	LOW	LOW
n-butyl acetate	LOW	LOW
gamma-glycidoxypropyltrimethoxysilane	HIGH	HIGH

**12.3. Bioaccumulative potential**

Ingredient	Bioaccumulation
acetone	LOW (BCF = 0.69)
dimethyl ether	LOW (LogKOW = 0.1)
n-butyl acetate	LOW (BCF = 14)
gamma-glycidoxypropyltrimethoxysilane	LOW (LogKOW = -0.9152)

**12.4. Mobility in soil**

Ingredient	Mobility
acetone	HIGH (KOC = 1.981)
dimethyl ether	HIGH (KOC = 1.292)

## 422C-a Silicone Conformal Coating (Aerosol)

Ingredient	Mobility
n-butyl acetate	LOW (KOC = 20.86)
gamma-glycidoxypropyltrimethoxysilane	LOW (KOC = 90.22)

## 12.5. Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Applicable	Not Applicable	Not Applicable
PBT Criteria fulfilled?	Not Applicable	Not Applicable	Not Applicable

## 12.6. Other adverse effects

No data available


## SECTION 13 Disposal considerations

## 13.1. Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> <li>▶ <b>DO NOT</b> allow wash water from cleaning or process equipment to enter drains.</li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Consult State Land Waste Management Authority for disposal.</li> <li>▶ Discharge contents of damaged aerosol cans at an approved site.</li> <li>▶ Allow small quantities to evaporate.</li> <li>▶ <b>DO NOT</b> incinerate or puncture aerosol cans.</li> <li>▶ Bury residues and emptied aerosol cans at an approved site.</li> </ul>
Waste treatment options	Not Available
Sewage disposal options	Not Available

## SECTION 14 Transport information

## Labels Required

	
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## Land transport (ADR-RID)

14.1. UN number	1950												
14.2. UN proper shipping name	AEROSOLS												
14.3. Transport hazard class(es)	<table border="1"> <tr> <td>Class</td> <td>2.1</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	2.1	Subrisk	Not Applicable								
Class	2.1												
Subrisk	Not Applicable												
14.4. Packing group	Not Applicable												
14.5. Environmental hazard	Not Applicable												
14.6. Special precautions for user	<table border="1"> <tr> <td>Hazard identification (Kemler)</td> <td>Not Applicable</td> </tr> <tr> <td>Classification code</td> <td>5F</td> </tr> <tr> <td>Hazard Label</td> <td>2.1</td> </tr> <tr> <td>Special provisions</td> <td>190 327 344 625</td> </tr> <tr> <td>Limited quantity</td> <td>1 L</td> </tr> <tr> <td>Tunnel Restriction Code</td> <td>2 (D)</td> </tr> </table>	Hazard identification (Kemler)	Not Applicable	Classification code	5F	Hazard Label	2.1	Special provisions	190 327 344 625	Limited quantity	1 L	Tunnel Restriction Code	2 (D)
Hazard identification (Kemler)	Not Applicable												
Classification code	5F												
Hazard Label	2.1												
Special provisions	190 327 344 625												
Limited quantity	1 L												
Tunnel Restriction Code	2 (D)												

## Air transport (ICAO-IATA / DGR)

14.1. UN number	1950						
14.2. UN proper shipping name	Aerosols, flammable						
14.3. Transport hazard class(es)	<table border="1"> <tr> <td>ICAO/IATA Class</td> <td>2.1</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>10L</td> </tr> </table>	ICAO/IATA Class	2.1	ICAO / IATA Subrisk	Not Applicable	ERG Code	10L
ICAO/IATA Class	2.1						
ICAO / IATA Subrisk	Not Applicable						
ERG Code	10L						
14.4. Packing group	Not Applicable						
14.5. Environmental hazard	Not Applicable						



## 422C-a Silicone Conformal Coating (Aerosol)

14.6. Special precautions for user	Special provisions	A145 A167 A802
	Cargo Only Packing Instructions	203
	Cargo Only Maximum Qty / Pack	150 kg
	Passenger and Cargo Packing Instructions	203
	Passenger and Cargo Maximum Qty / Pack	75 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y203
	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G

## Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1950	
14.2. UN proper shipping name	AEROSOLS	
14.3. Transport hazard class(es)	IMDG Class	2.1
	IMDG Subrisk	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number	F-D , S-U
	Special provisions	63 190 277 327 344 381 959
	Limited Quantities	1000 ml

## Inland waterways transport (ADN)

14.1. UN number	1950	
14.2. UN proper shipping name	AEROSOLS	
14.3. Transport hazard class(es)	2.1	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Classification code	5F
	Special provisions	190; 327; 344; 625
	Limited quantity	1 L
	Equipment required	PP, EX, A
	Fire cones number	1

## 14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## 14.8. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
acetone	Not Available
dimethyl ether	Not Available
n-butyl acetate	Not Available
gamma-glycidoxypropyltrimethoxysilane	Not Available

## 14.9. Transport in bulk in accordance with the ICG Code

Product name	Ship Type
acetone	Not Available
dimethyl ether	Not Available
n-butyl acetate	Not Available
gamma-glycidoxypropyltrimethoxysilane	Not Available

## SECTION 15 Regulatory information

## 15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

acetone is found on the following regulatory lists

## 422C-a Silicone Conformal Coating (Aerosol)

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)  
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles  
Europe EC Inventory

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)  
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI  
UK Workplace Exposure Limits (WELs)

**dimethyl ether is found on the following regulatory lists**

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)  
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles  
Europe EC Inventory

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)  
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI  
UK Workplace Exposure Limits (WELs)

**n-butyl acetate is found on the following regulatory lists**

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)  
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles  
Europe EC Inventory

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)  
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI  
UK Workplace Exposure Limits (WELs)

**gamma-glycidoxypropyltrimethoxysilane is found on the following regulatory lists**

Europe EC Inventory

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

**15.2. Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

**National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (acetone; dimethyl ether; n-butyl acetate; gamma-glycidoxypropyltrimethoxysilane)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (gamma-glycidoxypropyltrimethoxysilane)
Vietnam - NCI	Yes
Russia - ARIPS	Yes
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

**SECTION 16 Other information**

<b>Revision Date</b>	12/02/2021
<b>Initial Date</b>	24/08/2018

**Full text Risk and Hazard codes**

<b>H220</b>	Extremely flammable gas.
<b>H225</b>	Highly flammable liquid and vapour.
<b>H226</b>	Flammable liquid and vapour.
<b>H261</b>	In contact with water releases flammable gases.
<b>H280</b>	Contains gas under pressure; may explode if heated.
<b>H312</b>	Harmful in contact with skin.
<b>H315</b>	Causes skin irritation.
<b>H360D</b>	May damage the unborn child.
<b>H412</b>	Harmful to aquatic life with long lasting effects.

**SDS Version Summary**

Version	Issue Date	Sections Updated
4.9.1.1.1	12/02/2021	Classification, Physical Properties

## 422C-a Silicone Conformal Coating (Aerosol)

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

### Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

### Reason for Change

A-2.01 - Update to the concentration in section 3