



## 8481 Premium Carbon Conductive Grease

### Mektronics

Version No: 9.17

Safety Data Sheet according to WHS and ADG requirements

Issue Date: 04/02/2019

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L.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	8481
Synonyms	SDS Code 8481; 8481-1, 8481-2, 8481-3, 8481-80G, 8481-1P
Other means of identification	Premium Carbon Conductive Grease

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Electrically conductive grease
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### Details of the supplier of the safety data sheet

Registered company name	Mektronics	MG Chemicals (Head office)
Address	Unit 3 8 Bonz Place, Seven Hills NSW 2147 Australia	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	1300 788 701	+(1) 800-201-8822
Fax	1300 722 004	+(1) 800-708-9888
Website	www.mektronics.com.au	www.mgchemicals.com
Email	sales@mektronics.com.au	Info@mgchemicals.com

### Emergency telephone number

Association / Organisation	Verisk 3E (Access Code: 335388)
Emergency telephone numbers	+61 1 800 686 951
Other emergency telephone numbers	+61 280363166

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification [1]	Chronic Aquatic Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

### Label elements

Hazard pictogram(s)	Not Applicable
SIGNAL WORD	NOT APPLICABLE

### Hazard statement(s)

H412	Harmful to aquatic life with long lasting effects.
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### Precautionary statement(s) Prevention

P273	Avoid release to the environment.
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### Precautionary statement(s) Response

Not Applicable

### Precautionary statement(s) Storage

Not Applicable

### Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Continued...

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**Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
1333-86-4	12	carbon black
12001-85-3	2	zinc naphthenate
112945-52-5	0.3	silica amorphous, fumed

**SECTION 4 FIRST AID MEASURES****Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with water.</li> <li>▶ If irritation continues, seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▶ Other measures are usually unnecessary.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Immediately give a glass of water.</li> <li>▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>

**Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

**SECTION 5 FIREFIGHTING MEASURES****Extinguishing media**

- ▶ Sand, dry powder extinguishers or other inerts should be used to smother dust fires.

**Special hazards arising from the substrate or mixture**

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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**Advice for firefighters**

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> <li>▶ Equipment should be thoroughly decontaminated after use.</li> </ul>												
<b>Fire/Explosion Hazard</b>	<p>Combustible. Will burn if ignited.            Combustion products include:            carbon monoxide (CO)            carbon dioxide (CO<sub>2</sub>)            other pyrolysis products typical of burning organic material.            May emit corrosive fumes.            A fire in bulk finely divided carbon may not be obviously visible unless the material is disturbed and sparks appear. A straw broom may be useful to produce the disturbance.            Explosion and Ignition Behaviour of Carbon Black with Air</p> <table border="1"> <tbody> <tr> <td>Lower Limit for Explosion:</td> <td>50 g/m<sup>3</sup> (carbon black in air)</td> </tr> <tr> <td>Maximum Explosion Pressure:</td> <td>10 bar</td> </tr> <tr> <td>Maximum Rate of Pressure Rise:</td> <td>30-100 bar/sec</td> </tr> <tr> <td>Minimum Ignition Temperature:</td> <td>315 deg. C.</td> </tr> <tr> <td>Ignition Energy:</td> <td>&gt;1 kJ</td> </tr> <tr> <td>Glow Temperature:</td> <td>500 deg. C. (approx.)</td> </tr> </tbody> </table> <p>Notes on Test Methods:            Tests 1, 2 and 3 were conducted by Bergwerkeschaftliche Versuchstrecke, Dortmunde-Derne, using a 1 m<sup>3</sup> vessel with two chemical igniters having an intensity of 5000 W.S.            Tests 1 and 2 results are confirmed by information in the Handbook of Powder Technology, Vol. 4 (P. Field)            In Test 4, a modified Godbert-Greenwald furnace was used. See U.S. Bureau of Mines, Report 5624, 1960, p.5, 'Lab Equipment and Test Procedures'.</p>	Lower Limit for Explosion:	50 g/m <sup>3</sup> (carbon black in air)	Maximum Explosion Pressure:	10 bar	Maximum Rate of Pressure Rise:	30-100 bar/sec	Minimum Ignition Temperature:	315 deg. C.	Ignition Energy:	>1 kJ	Glow Temperature:	500 deg. C. (approx.)
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	Test 5 used a 1 m3 vessel with chemical igniters of variable intensity. Test 6 was conducted in a laboratory oven. Active glowing appeared after 3 minutes exposure. (European Committee for Biological Effects of Carbon Black) (2/84)
HAZCHEM	Not Applicable

## SECTION 6 ACCIDENTAL RELEASE MEASURES

## Personal precautions, protective equipment and emergency procedures

See section 8

## Environmental precautions

See section 12

## Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid contact with skin and eyes.</li> <li>▶ Wear impervious gloves and safety goggles.</li> <li>▶ Trowel up/scrape up.</li> <li>▶ Place spilled material in clean, dry, sealed container.</li> <li>▶ Flush spill area with water.</li> </ul>
Major Spills	<p>Minor hazard.</p> <ul style="list-style-type: none"> <li>▶ Clear area of personnel.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Control personal contact with the substance, by using protective equipment as required.</li> <li>▶ Prevent spillage from entering drains or water ways.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Absorb remaining product with sand, earth or vermiculite and place in appropriate containers for disposal.</li> <li>▶ Wash area and prevent runoff into drains or waterways.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

## Precautions for safe handling

Safe handling	<p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ Wet, activated carbon removes oxygen from the air thus producing a severe hazard to workers inside carbon vessels and in enclosed or confined spaces where activated carbons might accumulate.</li> <li>▶ Before entry to such areas, sampling and test procedures for low oxygen levels should be undertaken; control conditions should be established to ensure the availability of adequate oxygen supply.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ <b>DO NOT allow material to contact humans, exposed food or food utensils.</b></li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul>
Other information	<p>Carbon and charcoal may be stabilised for storage and transport, without moistening, by treatment with hot air at 50 deg. C.. Use of oxygen-impermeable bags to limit oxygen and moisture uptake has been proposed. Surface contamination with oxygenated volatiles may generate a heat of reaction (spontaneous heating). Should stored product reach 110 deg. C., stacked bags should be pulled apart with each bag separated by an air space to permit cooling away from other combustible materials.</p> <ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

## Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> <li>▶ Metal can or drum</li> <li>▶ Packaging as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul>
Storage incompatibility	<p>For carbon powders:</p> <ul style="list-style-type: none"> <li>▶ Avoid oxidising agents, reducing agents.</li> <li>▶ Reaction with finely divided metals, bromates, chlorates, chloramine monoxide, dichlorine oxide, iodates, metal nitrates, oxygen difluoride, peroxyformic acid, peroxyfuroic acid and trioxigen difluoride may result in an exotherm with ignition or explosion. Less active forms of carbon</li> </ul>

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will ignite or explode on suitably intimate contact with oxygen, oxides, peroxides, oxosalts, halogens, interhalogens and other oxidising species.

- ▶ Explosive reaction with ammonium nitrate, ammonium perchlorate, calcium hypochlorite and iodine pentoxide may occur following heating. Carbon may react violently with nitric acid and may be explosively reactive with nitrogen trifluoride at reduced temperatures. In the presence of nitrogen oxide, incandescence and ignition may occur. Finely divided or highly porous forms of carbon, exhibiting a high surface area to mass (up to 2000 m<sup>2</sup>/g) may function as unusually active fuels possessing both adsorptive and catalytic properties which accelerate the release of energy in the presence of oxidising substances. Dry metal-impregnated charcoal catalysts may generate sufficient static, during handling, to cause ignition.
- ▶ Graphite in contact with liquid potassium, rubidium or caesium at 300 deg. C. produces intercalation compounds (C8M) which ignite in air and may react explosively with water. The fusion of powdered diamond and potassium hydroxide may produce explosive decomposition.
- ▶ Activated carbon, when exposed to air, represents a potential fire hazard due to a high surface area and adsorptive capacity. Freshly prepared material may ignite spontaneously in the presence of air especially at high humidity. Spontaneous combustion in air may occur at 90-100 deg. C. The presence of moisture in air facilitates the ignition. Drying oils and oxidising oils promote spontaneous heating and ignition; contamination with these must be avoided. Unsaturated drying oils (linseed oil etc.) may ignite following adsorption owing to an enormous increase in the surface area of oil exposed to air; the rate of oxidation may also be catalysed by metallic impurities in the carbon. A similar, but slower effect occurs on fibrous materials such as cotton waste. Spontaneous heating of activated carbon is related to the composition and method of preparation of the activated carbon. Free radicals, present in charcoal, are responsible for autoignition. Self-heating and autoignition may also result from adsorption of various vapours and gases (especially oxygen). For example, activated carbon auto-ignites in flowing air at 452-518 deg. C.; when the base, triethylenediamine, is adsorbed on the carbon (5%) the autoignition temperature is reduced to 230-260 deg. C.. An exotherm is produced at 230-260 deg. C., at high flow rates of air, although ignition did not occur until 500 deg. C.. Mixtures of sodium borohydride with activated carbons, in air, promote the oxidation of sodium borohydride, producing a self-heating reaction that may result in the ignition of charcoal and in the production of hydrogen through thermal decomposition of the borohydride.

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

## Control parameters

## OCCUPATIONAL EXPOSURE LIMITS (OEL)

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	carbon black	Carbon black	3 mg/m <sup>3</sup>	Not Available	Not Available	Not Available

## EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
carbon black	Carbon black	9 mg/m <sup>3</sup>	99 mg/m <sup>3</sup>	590 mg/m <sup>3</sup>
silica amorphous, fumed	Silica, amorphous fumed	18 mg/m <sup>3</sup>	100 mg/m <sup>3</sup>	630 mg/m <sup>3</sup>

Ingredient	Original IDLH	Revised IDLH
carbon black	1,750 mg/m <sup>3</sup>	Not Available
zinc naphthenate	Not Available	Not Available
silica amorphous, fumed	Not Available	Not Available

## OCCUPATIONAL EXPOSURE BANDING

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
zinc naphthenate	D	> 0.01 to ≤ 0.1 mg/m <sup>3</sup>

**Notes:** Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

## MATERIAL DATA

The TLV-TWA for carbon black is recommended to minimise complaints of excessive dirtiness and applies only to commercially produced carbon blacks or to soots derived from combustion sources containing absorbed polycyclic aromatic hydrocarbons (PAHs). When PAHs are present in carbon black (measured as the cyclohexane-extractable fraction) NIOSH has established a REL-TWA of 0.1 mg/m<sup>3</sup> and considers the material to be an occupational carcinogen.

The NIOSH REL-TWA was 'selected on the basis of professional judgement rather than on data delineating safe from unsafe concentrations of PAHs'.

This limit was justified on the basis of feasibility of measurement and not on a demonstration of its safety.

For amorphous crystalline silica (precipitated silicic acid):

Amorphous crystalline silica shows little potential for producing adverse effects on the lung and exposure standards should reflect a particulate of low intrinsic toxicity. Mixtures of amorphous silicas/ diatomaceous earth and crystalline silica should be monitored as if they comprise only the crystalline forms.

The dusts from precipitated silica and silica gel produce little adverse effect on pulmonary functions and are not known to produce significant disease or toxic effect.


IARC has classified silica, amorphous as Group 3: **NOT** classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

## Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>General exhaust is adequate under normal operating conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.</p>		
	<table border="1" style="width: 100%;"> <tr> <td style="width: 80%;">Type of Contaminant:</td> <td style="width: 20%;">Air Speed:</td> </tr> </table>	Type of Contaminant:	Air Speed:
Type of Contaminant:	Air Speed:		

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	solvent, vapours, degreasing etc., evaporating from tank (in still air)	0.25-0.5 m/s (50-100 f/min)										
	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)										
	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min)										
	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)										
	Within each range the appropriate value depends on:											
	<table border="1"> <tr> <td>Lower end of the range</td> <td>Upper end of the range</td> </tr> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood - local control only</td> </tr> </table>	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood - local control only	
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	<p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> <p>Exhaust ventilation should be designed to prevent accumulation and recirculation in the workplace and safely remove carbon black from the air. Note: Wet, activated carbon removes oxygen from the air and thus presents a severe hazard to workers inside carbon vessels and enclosed or confined spaces. Before entering such areas sampling and test procedures for low oxygen levels should be undertaken and control conditions set up to ensure ample oxygen availability.[Linde]</p>											
<b>Personal protection</b>												
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>											
<b>Skin protection</b>	See Hand protection below											
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul>											
<b>Body protection</b>	See Other protection below											
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ P.V.C. apron.</li> <li>▶ Barrier cream.</li> <li>▶ Skin cleansing cream.</li> <li>▶ Eye wash unit.</li> </ul>											

## Respiratory protection

Particulate. (AS/NZS 1716 &amp; 1715, EN 143:2000 &amp; 149:001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	-	PAPR-P1
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3 Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

\* - Negative pressure demand \*\* - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

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## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

## Information on basic physical and chemical properties

Appearance	Black		
Physical state	Non Slump Paste	Relative density (Water = 1)	1.03
Odour	No Odour	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	610000
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	285	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

## SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

## Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Although carbon itself has no toxic action, associated impurities may be toxic. Iodine is often found as an impurity and air-borne carbon dusts, as a result, may produce irritation of the mucous membranes, the eyes, and skin. Symptoms of exposure may include coughing, irritation of the nose and throat and burning of the eyes.</p>
Ingestion	<p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.</p> <p>Ingestion of finely divided carbon may produce gagging and constipation. Aspiration does not appear to be a concern as the material is generally regarded as inert and is often used as a food additive. Ingestion may produce a black stool.</p>
Skin Contact	<p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p>

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	Symptoms of exposure by the eye to carbon particulates include irritation and a burning sensation. Following an industrial explosion, fine particles become embedded in the cornea and conjunctiva resulting in an inflammation which persisted for 2-3 weeks. Some particles remained permanently producing a punctate purplish-black discolouration.	
<b>Chronic</b>	Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.	
<b>8481 Premium Carbon Conductive Grease</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>carbon black</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (rat) LD50: >15400 mg/kg <sup>[2]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
<b>zinc naphthenate</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >2000 mg/kg <sup>[2]</sup>	Not Available
	Inhalation (rat) LC50: >11.6 mg/l/4H <sup>[2]</sup>	
	Oral (rat) LD50: 4920 mg/kg <sup>[2]</sup>	
<b>silica amorphous, fumed</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Inhalation (rat) LC50: 0.45 mg/l/4H <sup>[2]</sup>	Not Available
	Oral (rat) LD50: >5000 mg/kg <sup>[2]</sup>	
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>CARBON BLACK</b>	Inhalation (rat) TCLo: 50 mg/m <sup>3</sup> /6h/90D-I Nil reported No significant acute toxicological data identified in literature search. <b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
<b>ZINC NAPHTHENATE</b>	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
<b>SILICA AMORPHOUS, FUMED</b>	For silica amorphous: Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d. In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin. When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals. After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification. Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffocation, that have been reported were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser. Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or upon skin contact. Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell injury and lung collagen content), all of which subsided after exposure. Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted with SAS in a number of species, at airborne concentrations ranging from 0.5 mg/m <sup>3</sup> to 150 mg/m <sup>3</sup> . Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m <sup>3</sup> . When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m <sup>3</sup> . The difference in values may be explained by different particle size, and therefore the number of particles administered per unit dose. In general, as particle size decreases so does the NOAEL/LOAEL. Neither inhalation nor oral administration caused neoplasms (tumours). SAS is not mutagenic in vitro. No genotoxicity was detected in in vivo assays. SAS does not impair development of the foetus. Fertility was not specifically studied, but the reproductive organs in long-term studies were not affected. For Synthetic Amorphous Silica (SAS) Repeated dose toxicity

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Oral (rat), 2 weeks to 6 months, no significant treatment-related adverse effects at doses of up to 8% silica in the diet. Inhalation (rat), 13 weeks, Lowest Observed Effect Level (LOEL) = 1.3 mg/m<sup>3</sup> based on mild reversible effects in the lungs. Inhalation (rat), 90 days, LOEL = 1 mg/m<sup>3</sup> based on reversible effects in the lungs and effects in the nasal cavity.

For silane treated synthetic amorphous silica:

Repeated dose toxicity: oral (rat), 28-d, diet, no significant treatment-related adverse effects at the doses tested.

There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS. Respiratory symptoms in SAS workers have been shown to correlate with smoking but not with SAS exposure, while serial pulmonary function values and chest radiographs are not adversely affected by long-term exposure to SAS.

For silane, dichlorodimethyl-, reaction products with silica

Acute oral toxicity is very low for treated silica. Acute inhalation toxicity was only tested for inhalable particles and is not relevant for the material used industrially. Changes in respiratory organs (inflammatory processes) after repeated exposure were reversible in animals that survived the exposure and were observed above the valid TLV values, only. If TLV values are maintained no health hazards are expected. Repeated dose toxicity is sufficiently investigated. Treated silica is not mutagenic. The NOAEL for repro/developmental toxicity is 500 mg/kg bw.

**Acute toxicity:** In a limit test giving 10% in the diet (5000 mg/kg bw) to rats the acute oral LD<sub>50</sub> was determined to be higher than 5000 mg/kg bw. In another study administering single doses of 2500 and 5000 mg/kg bw to rats the LD<sub>50</sub> was also concluded to be higher than 5000 mg/kg bw. In an acute oral toxicity study giving still higher single doses in olive oil the LD<sub>50</sub> appeared to be above 7900 mg/kg bw. No signs of toxicity were observed in any of these studies.

All inhalation testing has been conducted with a substance that differs significantly from the commercial product based on particle size. In these animal tests the experimental design caused the particle size to be reduced resulting in nearly 100% of the particle fraction being below 10 µm and capable of entering the deep lung (alveolar particle fraction). The alveolar fraction is responsible for the toxicological effects (suffocation; overloading of the lung due to poor dust clearance mechanisms) which were observed with LC<sub>50</sub> values of > 477, 450, 520-1120, and >2280 mg/m<sup>3</sup> and corresponding mass median aerodynamic diameters (MMAD) of 2.9 µm, 1.24 µm, 0.8 – 0.9 µm and 0.15 µm, respectively. In comparison to the particle size used in these acute inhalation animal tests, only minor amounts (less than 1 %) of the commercially available commercial substance have been measured as respirable (alveolar fraction < 10 µm) using the same test method as used in the present study (ref.35). 99% of the particle fraction is in excess of 90 µm and can only reach the upper airways (nasal passages and throat) or cannot be inhaled at all. Therefore the tests do not represent the toxicological behavior of the commercial product and are not considered relevant for inclusion in the hazard definition/hazard assessment of the commercial substance.

**Genetic toxicity:** The test substance was not mutagenic in the Bacterial Reverse Mutation Assay (Ames test) with *Salmonella typhimurium* TA98, TA100, TA1535, TA1537 and TA1538 strains and with *E. coli* WP2 uvrA strain. Also an in vitro chromosomal aberration study in CHO cells gave negative results.

**Repeat dose toxicity:** A 24-month oral feeding study administering a 100 mg/kg dose to 20 male and 20 female rats resulted in a NOAEL of 100 mg/kg. No clinical signs or treatment-related changes (e.g. bodyweight) were observed. There were no carcinogenic effects. A 6-month oral feeding study showed no treatment-related effects at the given dose of 500 mg/kg bw to rats (40/sex) resulting in a NOAEL of 500 mg/kg bw; a slight progressive – but reversible – transformation of the adrenal cortex in females was attributed to chronic stress. Another oral feeding study (5-8 weeks) exposed rats (5/sex/treatment) to a dose of 500, 1000 or 2000 mg/kg bw initially and increasing these doses gradually to 4000, 8000 and 16000 mg/kg bw, respectively. Decrease in body weight and food consumption combined with apathy and decreased grooming activity and decreased cytoplasmic glycogen in hepatocytes may indicate a starving condition of these animals. At the highest dose group four animals died. The NOAEL was determined to be 500 mg/kg bw (LOAEL = 1000 mg/kg bw). In a limited reported study where a dose of 500 or 1000 mg/kg bw was administered by gavage to 30 rats no treatment-related effects could be found, resulting in a NOAEL of 1000 mg/kg bw.

A 13-week inhalation study exposing 70 animals/sex to 35 mg/m<sup>3</sup> resulted in granuloma-like lesions of the lungs, accumulations of alveolar macrophages, alveolar spaces filled with granular material, debris and polymorphonuclear leucocytes, alveolar bronchiolisation, interstitial fibrosis and enlarged mediastinal lymph nodes. In a 2-week study administering 0, 31, 87 or 420 mg/m<sup>3</sup> to a total number of 40 rats/sex 4 males and 2 females died at the top dose level. The rats at the top dose level showed severe respiratory distress and apathy. A dose-related decrease in body weight was observed at 87 mg/m<sup>3</sup> and higher. The lungs showed similar effects as those observed in the 13-week inhalation study. A 3-day study and an 8-12-month study both with a concentration of 50 mg/m<sup>3</sup> to rats yielded similar results to the above studies in the lungs and the size of the particles was determined to be smaller than 7 µm. Changes in respiratory organs (inflammatory processes) observed in inhalative repeated dose toxicity testing were reversible in animals that survived the exposure. There was no indication of silicosis. Concentrations of the substances with toxicological effects in inhalative toxicity testing were above the valid TLV values (10mg/m<sup>3</sup> USA). If TLV values are maintained no health hazards are expected.

**Reproductive and developmental toxicity:** Two studies are included on repro/developmental toxicity. A 6-month, 1-generation study in rats combining fertility and prenatal toxicity testing administered 500 mg/kg bw in the food to 10 females and 2 males. No treatment-related effects were observed in the parents or in the offspring. Therefore the NOAEL for parents and offspring was 500 mg/kg. No effects on the female/male gonads were observed. In a 2-generation reproduction study 20 male and 20 female rats were given 100 mg/kg bw via oral feed for 24 months (see also repeated dose). No abnormalities were observed in the offspring resulting in a NOAEL of 100 mg/kg bw.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

## Toxicity

8481 Premium Carbon Conductive Grease	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

carbon black	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>100mg/L	2
	EC50	48	Crustacea	>100mg/L	2
	EC50	72	Algae or other aquatic plants	>10-mg/L	2
	EC10	72	Algae or other aquatic plants	>10-mg/L	2
	NOEC	96	Fish	>=1-mg/L	2



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zinc naphthenate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	1.53mg/L	4
	EC50	48	Crustacea	4.6mg/L	4

silica amorphous, fumed	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	NOEC	24	Crustacea	>=10000mg/L	1

**Legend:** *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

**Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

**Bioaccumulative potential**

Ingredient	Bioaccumulation
	No Data available for all ingredients

**Mobility in soil**

Ingredient	Mobility
	No Data available for all ingredients

**SECTION 13 DISPOSAL CONSIDERATIONS****Waste treatment methods**

Product / Packaging disposal	
	<ul style="list-style-type: none"> <li>▶ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▶ Consult State Land Waste Authority for disposal.</li> <li>▶ Bury or incinerate residue at an approved site.</li> <li>▶ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>

**SECTION 14 TRANSPORT INFORMATION****Labels Required**

Marine Pollutant	
	NO
HAZCHEM	
	Not Applicable

**Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**SECTION 15 REGULATORY INFORMATION****Safety, health and environmental regulations / legislation specific for the substance or mixture****CARBON BLACK IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B : Possibly carcinogenic to humans
Australia Inventory of Chemical Substances (AICS)	International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
Chemical Footprint Project - Chemicals of High Concern List	

**ZINC NAPHTHENATE IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Inventory of Chemical Substances (AICS)	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix B (Part 3)	

**SILICA AMORPHOUS, FUMED IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Continued...

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## Australia Inventory of Chemical Substances (AICS)

## National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (silica amorphous, fumed; zinc naphthenate; carbon black)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (silica amorphous, fumed)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (zinc naphthenate)
Vietnam - NCI	Yes
Russia - ARIPS	Yes
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

## SECTION 16 OTHER INFORMATION

<b>Revision Date</b>	12/05/2020
<b>Initial Date</b>	15/12/2017

## Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

## Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
 PC—STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit.  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index