



## 8329 Epoxy Mold Release

### Mektronics

Version No: 18.33

Safety Data Sheet according to WHS and ADG requirements

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## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	8329
Synonyms	SDS Code: 8329-Aerosol; 8329-350G
Other means of identification	Epoxy Mold Release

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	For preventing epoxies from sticking to molds.
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### Details of the supplier of the safety data sheet

Registered company name	Mektronics	MG Chemicals (Head office)
Address	Unit 3 8 Bonz Place, Seven Hills NSW 2147 Australia	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	1300 788 701	+(1) 800-201-8822
Fax	1300 722 004	+(1) 800-708-9888
Website	www.mektronics.com.au	www.mgchemicals.com
Email	sales@mektronics.com.au	Info@mgchemicals.com

### Emergency telephone number

Association / Organisation	Verisk 3E (Access Code: 335388)
Emergency telephone numbers	+61 1 800 686 951
Other emergency telephone numbers	+61 280363166

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification [1]	Specific target organ toxicity - single exposure Category 3 (narcotic effects), Flammable Aerosols Category 1, Acute Aquatic Hazard Category 1, Skin Corrosion/Irritation Category 2, Aspiration Hazard Category 1, Chronic Aquatic Hazard Category 4
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

### Label elements

Hazard pictogram(s)	
SIGNAL WORD	<b>DANGER</b>

### Hazard statement(s)

H336	May cause drowsiness or dizziness.
H222	Extremely flammable aerosol.
H400	Very toxic to aquatic life.
H280	Contains gas under pressure; may explode if heated.
H315	Causes skin irritation.
H304	May be fatal if swallowed and enters airways.
H413	May cause long lasting harmful effects to aquatic life.

### Precautionary statement(s) Prevention

Continued...

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P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Pressurized container: Do not pierce or burn, even after use.
P271	Use only outdoors or in a well-ventilated area.
P261	Avoid breathing gas.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

## Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P321	Specific treatment (see advice on this label).
P331	Do NOT induce vomiting.
P362	Take off contaminated clothing and wash before reuse.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P391	Collect spillage.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.

## Precautionary statement(s) Storage

P405	Store locked up.
P410+P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

## Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

## Substances

See section below for composition of Mixtures

## Mixtures

CAS No	%[weight]	Name
142-82-5	63	<u>n-heptane</u>
74-98-6	23	<u>propane</u>
75-28-5.	11	<u>iso-butane</u>
64742-49-0.	3	<u>naphtha petroleum, light, hydrotreated</u>

## SECTION 4 FIRST AID MEASURES

## Description of first aid measures

Eye Contact	<p>If aerosols come in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold the eyelids apart and flush the eye continuously for at least 15 minutes with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
Skin Contact	<p>If solids or aerosol mists are deposited upon the skin:</p> <ul style="list-style-type: none"> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Remove any adhering solids with industrial skin cleansing cream.</li> <li>▶ <b>DO NOT use solvents.</b></li> <li>▶ Seek medical attention in the event of irritation.</li> </ul>
Inhalation	<p>If aerosols, fumes or combustion products are inhaled:</p> <ul style="list-style-type: none"> <li>▶ Remove to fresh air.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ If breathing is shallow or has stopped, ensure clear airway and apply resuscitation, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>
Ingestion	<ul style="list-style-type: none"> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Seek medical advice.</li> </ul>

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- ▶ Avoid giving milk or oils.
- ▶ Avoid giving alcohol.
- ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

**Indication of any immediate medical attention and special treatment needed**

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- ▶ Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
  - ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO<sub>2</sub> 50 mm Hg) should be intubated.
  - ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
  - ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
  - ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
  - ▶ Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]
- Treat symptomatically.

**SECTION 5 FIREFIGHTING MEASURES****Extinguishing media****SMALL FIRE:**

- ▶ Water spray, dry chemical or CO<sub>2</sub>

**LARGE FIRE:**

- ▶ Water spray or fog.

**Special hazards arising from the substrate or mixture**

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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**Advice for firefighters**

<b>Fire Fighting</b>	
<b>Fire/Explosion Hazard</b>	carbon dioxide (CO <sub>2</sub> ) other pyrolysis products typical of burning organic material. <b>Contains low boiling substance:</b> Closed containers may rupture due to pressure buildup under fire conditions. May emit clouds of acrid smoke BEWARE: Empty solvent, paint, lacquer and flammable liquid drums present a severe explosion hazard if cut by flame torch or welded. Even when thoroughly cleaned or reconditioned the drum seams may retain sufficient solvent to generate an explosive atmosphere in the drum. <b>WARNING: Aerosol containers may present pressure related hazards.</b>
<b>HAZCHEM</b>	Not Applicable

**SECTION 6 ACCIDENTAL RELEASE MEASURES****Personal precautions, protective equipment and emergency procedures**

See section 8

**Environmental precautions**

See section 12

**Methods and material for containment and cleaning up**

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Wear protective clothing, impervious gloves and safety glasses.</li> <li>▶ Shut off all possible sources of ignition and increase ventilation.</li> <li>▶ Wipe up.</li> <li>▶ If safe, damaged cans should be placed in a container outdoors, away from all ignition sources, until pressure has dissipated.</li> <li>▶ Undamaged cans should be gathered and stowed safely.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Water spray or fog may be used to disperse / absorb vapour.</li> <li>▶ Absorb or cover spill with sand, earth, inert materials or vermiculite.</li> <li>▶ If safe, damaged cans should be placed in a container outdoors, away from ignition sources, until pressure has dissipated.</li> <li>▶ Undamaged cans should be gathered and stowed safely.</li> <li>▶ Collect residues and seal in labelled drums for disposal.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

**SECTION 7 HANDLING AND STORAGE**

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## Precautions for safe handling

<p><b>Safe handling</b></p>	<p>Natural gases contain a contaminant, radon-222, a naturally occurring radioactive gas. During subsequent processing, radon tends to concentrate in liquefied petroleum streams and in product streams having similar boiling points. Industry experience indicates that the commercial product may contain small amounts of radon-222 and its radioactive decay products (radon daughters). The actual concentration of radon-222 and radioactive daughters in process equipment (IE lines, filters, pumps and reactor units) may reach significant levels and produce potentially damaging levels of gamma radiation. A potential external radiation hazard exists at or near any pipe, valve or vessel containing a radon enriched stream or containing internal deposits of radioactive material. Field studies, however, have not shown that conditions exist that expose the worker to cumulative exposures in excess of general population limits. Equipment containing gamma-emitting decay products should be presumed to be internally contaminated with alpha-emitting decay products which may be hazardous if inhaled or ingested. During maintenance operations that require the opening of contaminated process equipment, the flow of gas should be stopped and a four hour delay enforced to allow gamma-radiation to drop to background levels. Protective equipment (including high efficiency particulate respirators (P3) suitable for radionuclides or supplied air) should be worn by personnel entering a vessel or working on contaminated process equipment to prevent skin contamination or inhalation of any residue containing alpha-radiation. Airborne contamination may be minimised by handling scale and/or contaminated materials in a wet state. [TEXACO]</p> <p>The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid.</p> <p>Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.</p> <ul style="list-style-type: none"> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights or ignition sources.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>▶ <b>DO NOT incinerate or puncture aerosol cans.</b></li> <li>▶ <b>DO NOT spray directly on humans, exposed food or food utensils.</b></li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul>
<p><b>Other information</b></p>	

## Conditions for safe storage, including any incompatibilities

<p><b>Suitable container</b></p>	<ul style="list-style-type: none"> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)</li> <li>▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.</li> <li>▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages</li> <li>▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> <li>▶ Aerosol dispenser.</li> <li>▶ Check that containers are clearly labelled.</li> </ul>
<p><b>Storage incompatibility</b></p>	<p>Low molecular weight alkanes:</p> <ul style="list-style-type: none"> <li>▶ May react violently with strong oxidisers, chlorine, chlorine dioxide, dioxygenyl tetrafluoroborate.</li> <li>▶ May react with oxidising materials, nickel carbonyl in the presence of oxygen, heat.</li> <li>▶ Are incompatible with nitronium tetrafluoroborate(1-), halogens and interhalogens</li> <li>▶ may generate electrostatic charges, due to low conductivity, on flow or agitation.</li> <li>▶ Avoid flame and ignition sources</li> </ul> <p>Redox reactions of alkanes, in particular with oxygen and the halogens, are possible as the carbon atoms are in a strongly reduced condition. Reaction with oxygen (if present in sufficient quantity to satisfy the reaction stoichiometry) leads to combustion without any smoke, producing carbon dioxide and water. Free radical halogenation reactions occur with halogens, leading to the production of haloalkanes. In addition, alkanes have been shown to interact with, and bind to, certain transition metal complexes</p> <p>Interaction between chlorine and ethane over activated carbon at 350 deg C has caused explosions, but added carbon dioxide reduces the risk. The violent interaction of liquid chlorine injected into ethane at 80 deg C/10 bar becomes very violent if ethylene is also present A mixture prepared at -196 deg C with either methane or ethane exploded when the temp was raised to -78 deg C. Addition of nickel carbonyl to an n-butane-oxygen mixture causes an explosion at 20-40 deg C.</p> <p>Alkanes will react with steam in the presence of a nickel catalyst to give hydrogen.</p> <p>Butane/ isobutane</p> <ul style="list-style-type: none"> <li>▶ reacts violently with strong oxidisers</li> <li>▶ reacts with acetylene, halogens and nitrous oxides</li> <li>▶ is incompatible with chlorine dioxide, conc. nitric acid and some plastics</li> <li>▶ may generate electrostatic charges, due to low conductivity, in flow or when agitated - these may ignite the vapour.</li> </ul> <p>Segregate from nickel carbonyl in the presence of oxygen, heat (20-40 C)</p> <p>Propane:</p> <ul style="list-style-type: none"> <li>▶ reacts violently with strong oxidisers, barium peroxide, chlorine dioxide, dichlorine oxide, fluorine etc.</li> <li>▶ liquid attacks some plastics, rubber and coatings</li> <li>▶ may accumulate static charges which may ignite its vapours</li> <li>▶ Avoid reaction with oxidising agents</li> </ul>

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

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## Control parameters

## OCCUPATIONAL EXPOSURE LIMITS (OEL)

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	n-heptane	Heptane (n-Heptane)	400 ppm / 1640 mg/m3	2050 mg/m3 / 500 ppm	Not Available	Not Available

## EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
n-heptane	Heptane	500 ppm	830 ppm	5000* ppm
propane	Propane	Not Available	Not Available	Not Available
iso-butane	Methylpropane, 2-; (Isobutane)	5500* ppm	17000** ppm	53000*** ppm
naphtha petroleum, light, hydrotreated	Naphtha (petroleum),hydrotreated light	1,000 mg/m3	11,000 mg/m3	66,000 mg/m3

Ingredient	Original IDLH	Revised IDLH
n-heptane	750 ppm	Not Available
propane	2,100 ppm	Not Available
iso-butane	Not Available	Not Available
naphtha petroleum, light, hydrotreated	Not Available	Not Available

## OCCUPATIONAL EXPOSURE BANDING

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
naphtha petroleum, light, hydrotreated	E	≤ 0.1 ppm
<b>Notes:</b>	<i>Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.</i>	

## MATERIAL DATA

for heptane (all isomers)

The TLV-TWA is protective against narcotic and irritant effects which are greater than those of pentane or n-hexane but less than those of octane. The TLV-TWA applies to all isomers. Inhalation by humans of 1000 ppm for 6 minutes produced slight dizziness. Higher concentrations for shorter periods produce marked vertigo, incoordination and hilarity. Signs of central nervous system depression occur in the absence of mucous membrane irritation. Brief exposures to high levels (5000 ppm for 4 minutes) produce nausea, loss of appetite and a 'gasoline-like' taste in the mouth that persists for many hours after exposure ceases

For butane:

Odour Threshold Value: 2591 ppm (recognition)

Butane in common with other homologues in the straight chain saturated aliphatic hydrocarbon series is not characterised by its toxicity but by its narcosis-inducing effects at high concentrations. The TLV is based on analogy with pentane by comparing their lower explosive limits in air. It is concluded that this limit will protect workers against the significant risk of drowsiness and other narcotic effects.

Odour Safety Factor(OSF)

OSF=0.22 (n-BUTANE)

For propane

Odour Safety Factor(OSF)

OSF=0.16 (PROPANE)

NOTE H: Special requirements exist in relation to classification and labelling of this substance. This note applies to certain coal- and oil -derived substances and to certain entries for groups of substances in Annex VI. European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

NOTE P: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 0.01% w/w benzene (EINECS No 200-753-7). Note E shall also apply when the substance is classified as a carcinogen. This note applies only to certain complex oil-derived substances in Annex VI.


European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

## Exposure controls

<b>Appropriate engineering controls</b>	<p><b>CARE:</b> Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear</p> <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>General exhaust is adequate under normal conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection.</p> <p>Provide adequate ventilation in warehouse or closed storage areas.</p> <p>Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" style="width: 100%;"> <thead> <tr> <th>Type of Contaminant:</th> <th>Speed:</th> </tr> </thead> <tbody> <tr> <td>aerosols, (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p>	Type of Contaminant:	Speed:	aerosols, (released at low velocity into zone of active generation)	0.5-1 m/s	direct spray, spray painting in shallow booths, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
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	Lower end of the range	Upper end of the range
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
	3: Intermittent, low production.	3: High production, heavy use
	4: Large hood or large air mass in motion	4: Small hood-local control only
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.	
<b>Personal protection</b>		
<b>Eye and face protection</b>	<p>No special equipment for minor exposure i.e. when handling small quantities.  <b>OTHERWISE:</b> For potentially moderate or heavy exposures:</p> <ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ <b>NOTE:</b> Contact lenses pose a special hazard; soft lenses may absorb irritants and <b>ALL</b> lenses concentrate them.</li> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>	
<b>Skin protection</b>	See Hand protection below	
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Neoprene rubber gloves</li> <li>▶ No special equipment needed when handling small quantities.</li> <li>▶ <b>OTHERWISE:</b></li> <li>▶ For potentially moderate exposures:</li> <li>▶ Wear general protective gloves, eg. light weight rubber gloves.</li> <li>▶ For potentially heavy exposures:</li> <li>▶ Wear chemical protective gloves, eg. PVC. and safety footwear.</li> <li>▶ Insulated gloves:</li> </ul> <p>NOTE: Insulated gloves should be loose fitting so that may be removed quickly if liquid is spilled upon them. Insulated gloves are not made to permit hands to be placed in the liquid; they provide only short-term protection from accidental contact with the liquid.</p>	
<b>Body protection</b>	See Other protection below	
<b>Other protection</b>	<p>No special equipment needed when handling small quantities.  <b>OTHERWISE:</b></p> <ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ Skin cleansing cream.</li> <li>▶ Eyewash unit.</li> <li>▶ Do not spray on hot surfaces.</li> </ul>	

**Recommended material(s)****GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

**'Forsberg Clothing Performance Index'.**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
NITRILE+PVC	A
HYPALON	B
NITRILE	B
NATURAL RUBBER	C
NEOPRENE	C
PVC	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

**Respiratory protection**

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- ▶ Generally not applicable.

Aerosols, in common with most vapours/ mists, should never be used in confined spaces without adequate ventilation. Aerosols, containing agents designed to enhance or mask smell, have triggered allergic reactions in predisposed individuals.

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## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

## Information on basic physical and chemical properties

Appearance	Colourless		
Physical state	Liquified Gas	Relative density (Water = 1)	0.7
Odour	Hydrocarbon	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	<20.5
Initial boiling point and boiling range (°C)	205	Molecular weight (g/mol)	Not Available
Flash point (°C)	-7	Taste	Not Available
Evaporation rate	>1 Ether = 1	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	9.5	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	0.5	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	448-551	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	>1	VOC g/L	Not Available

## SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> <li>▶ Elevated temperatures.</li> <li>▶ Presence of open flame.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

## Information on toxicological effects

Inhaled	<p>The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>No health effects were seen in humans exposed at 1,000 ppm isobutane for up to 8 hours or 500 ppm for 8 hours/day for 10 days. Isobutane can have anaesthetic and asphyxiant effects at high concentrations, well above the lower explosion limit of 1.8% (18,000 ppm).</p> <p>Butane is a simple asphyxiant and is mildly anaesthetic at high concentrations (20-25%). 10000 ppm for 10 minutes causes drowsiness. Narcotic effects may be accompanied by exhilaration, dizziness, headache, nausea, confusion, incoordination and unconsciousness in severe cases</p> <p>The paraffin gases C1-4 are practically nontoxic below the lower flammability limit, 18,000 to 50,000 ppm; above this, low to moderate incidental effects such as CNS depression and irritation occur, but are completely reversible upon cessation of the exposure.</p> <p>Inhalation hazard is increased at higher temperatures.</p> <p>Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination</p> <p>Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>Inhalation, by humans, of 1000 ppm heptane for 6 minutes was associated with slight dizziness; inhalation of higher concentrations for shorter periods, resulted in marked vertigo, incoordination, and hilarity. Signs of central nervous system system (CNS) involvement occurred in the absence of noticeable mucous membrane irritation and were noticed promptly on entering such atmospheres.</p> <p>Concentrations of 10,000-15,000 ppm, heptane produced narcosis on mice within 30-50 minutes. Exposure at higher concentrations (15,000-20,000 ppm) for 30-60 minutes caused convulsions and death in mice; inhalation of 48,000 ppm produced respiratory arrest in three of four head-exposed mice within 3 minutes. Brief exposure ( 4 minutes) to high levels (5000 ppm) produced nausea, loss of appetite and a 'gasoline-taste' that persisted for several hours post-exposure.</p> <p>Some aliphatic hydrocarbons produce axonal neuropathies. Isoparaffinic hydrocarbons produce injury to the kidneys of male rats. When albino rats were exposed to isoparaffins at 21.4 mg/l for 4 hours, all animals experienced weakness, tremors, salivation, mild to moderate convulsions, chromodacryorrhoea and ataxia within the first 24 hours. Symptoms disappeared after 24 hours.</p>
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## 8329 Epoxy Mold Release

	<p>Several studies have evaluated sensory irritation in laboratory animals or odor or sensory response in humans. When evaluated by a standard procedure to assess upper airway irritation, isoparaffins did not produce sensory irritation in mice exposed to up to 400 ppm isoparaffin in air. Human volunteers were exposed for six hours to 100 ppm isoparaffin. The subjects were given a self-administered questionnaire to evaluate symptoms, which included dryness of the mucous membranes, loss of appetite, nausea, vomiting, diarrhea, fatigue, headache, dizziness, feeling of inebriation, visual disturbances, tremor, muscular weakness, impairment of coordination or paresthesia. No symptoms associated with solvent exposure were observed. With a human expert panel, odour from liquid imaging copier emissions became weakly discernible at approximately 50 ppm.</p> <p>Numerous long-term exposures have been conducted in animals with only one major finding observed. Renal tubular damage has been found in kidneys of male rats upon repeated exposures to isoparaffins. It does not occur in mice or in female rats. This male rat nephropathy has been observed with a number of hydrocarbons, including wholly vaporized unleaded gasoline. The phenomenon has been attributed to reversible binding of hydrocarbon to alpha2-globulin. Since humans do not synthesize alpha2-globulin or a similar protein, the finding is not considered to be of biological significance to man. No clinically significant renal abnormalities have been found in refinery workers exposed to hydrocarbons. When evaluated for developmental toxicity in rats, isoparaffins were neither embryotoxic nor teratogenic. Isoparaffins were consistently negative on standard bacterial genotoxicity assays. They were also non-genotoxic in <i>in vivo</i> mammalian testing for somatic or germ cell mutations (mouse micronucleus test and rat dominant lethal assay, respectively). Mullin et al: Jnl Applied Toxicology 10, pp 136-142, 2006</p> <p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure. <b>WARNING: Intentional misuse by concentrating/inhaling contents may be lethal.</b></p>								
Ingestion	<p>Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.</p> <p>Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Many aliphatic hydrocarbons create a burning sensation because they are irritating to the GI mucosa. Vomiting has been reported in up to one third of all hydrocarbon exposures. While most aliphatic hydrocarbons have little GI absorption, aspiration frequently occurs, either initially or in a semi-delayed fashion as the patient coughs or vomits, thereby resulting in pulmonary effects. Once aspirated, the hydrocarbons can create a severe pneumonitis.</p> <p>Rats given isoparaffinic hydrocarbons (after 18-24 hours fasting) showed lethargy and/or general weakness, ataxia and diarrhoea. Symptoms disappeared within 24-28 hours.</p>								
Skin Contact	<p>Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Dermally, isoparaffins have produced slight to moderate irritation in animals and humans under occluded patch conditions where evaporation cannot freely occur. However, they are not irritating in non-occluded tests, which are a more realistic simulation of human exposure. They have not been found to be sensitizers in guinea pig or human patch testing. However, occasional rare idiosyncratic sensitisation reactions in humans have been reported.</p> <p>Spray mist may produce discomfort</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>n-Heptane is a defatting agent and prolonged or repeated contact may cause irritation and dermatitis (inflammation, reddening and swelling).</p>								
Eye	<p>Limited evidence exists, or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals and/or is expected to produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p> <p>Instillation of isoparaffins into rabbit eyes produces only slight irritation.</p>								
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p>								
8329 Epoxy Mold Release	<table border="1"> <thead> <tr> <th data-bbox="384 1599 935 1630">TOXICITY</th> <th data-bbox="935 1599 1471 1630">IRRITATION</th> </tr> </thead> <tbody> <tr> <td data-bbox="384 1630 935 1662">Not Available</td> <td data-bbox="935 1630 1471 1662">Not Available</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Not Available	Not Available				
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naphtha petroleum, light, hydrotreated	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >1900 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (rat) LD50: >4500 mg/kg <sup>[1]</sup>	Skin: adverse effect observed (irritating) <sup>[1]</sup>
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>PROPANE</b>	No significant acute toxicological data identified in literature search.
<b>NAPHTHA PETROLEUM, LIGHT, HYDROTREATED</b>	<p>For Low Boiling Point Naphthas (LBPNS):</p> <p><b>Acute toxicity:</b> LBPNS generally have low acute toxicity by the oral (median lethal dose [LD50] in rats &gt; 2000 mg/kg-bw), inhalation (LD50 in rats &gt; 5000 mg/m3) and dermal (LD50 in rabbits &gt; 2000 mg/kg-bw) routes of exposure Most LBPNS are mild to moderate eye and skin irritants in rabbits, with the exception of heavy catalytic cracked and heavy catalytic reformed naphthas, which have higher primary skin irritation indices.</p> <p><b>Sensitisation:</b> LBPNS do not appear to be skin sensitizers, but a poor response in the positive control was also noted in these studies</p> <p><b>Repeat dose toxicity:</b> The lowest-observed-adverse-effect concentration (LOAEC) and lowest-observed-adverse-effect level (LOAEL) values identified following short-term (2-89 days) and subchronic (greater than 90 days) exposure to the LBPNS substances. These values were determined for a variety of endpoints after considering the toxicity data for all LBPNS in the group. Most of the studies were carried out by the inhalation route of exposure. Renal effects, including increased kidney weight, renal lesions (renal tubule dilation, necrosis) and hyaline droplet formation, observed in male rats exposed orally or by inhalation to most LBPNS, were considered species- and sex-specific. These effects were determined to be due to a mechanism of action not relevant to humans -specifically, the interaction between hydrocarbon metabolites and alpha-2-microglobulin, an enzyme not produced in substantial amounts in female rats, mice and other species, including humans. The resulting nephrotoxicity and subsequent carcinogenesis in male rats were therefore not considered in deriving LOAEC/LOAEL values. Only a limited number of studies of short-term and subchronic duration were identified for site-restricted LBPNS. The lowest LOAEC identified in these studies, via the inhalation route, is 5475 mg/m3, based on a concentration-related increase in liver weight in both male and female rats following a 13-week exposure to light catalytic cracked naphtha. Shorter exposures of rats to this test substance resulted in nasal irritation at 9041 mg/m3 No systemic toxicity was reported following dermal exposure to light catalytic cracked naphtha, but skin irritation and accompanying histopathological changes were increased, in a dose-dependent manner, at doses as low as 30 mg/kg-bw per day when applied 5 days per week for 90 days in rats No non-cancer chronic toxicity studies (= 1 year) were identified for site-restricted LBPNS and very few non-cancer chronic toxicity studies were identified for other LBPNS. An LOAEC of 200 mg/m3 was noted in a chronic inhalation study that exposed mice and rats to unleaded gasoline (containing 2% benzene). This inhalation LOAEC was based on ocular discharge and ocular irritation in rats. At the higher concentration of 6170 mg/m3, increased kidney weight was observed in male and female rats (increased kidney weight was also observed in males only at 870 mg/m3). Furthermore, decreased body weight in male and female mice was also observed at 6170 mg/m3 A LOAEL of 714 mg/kg-bw was identified for dermal exposure based on local skin effects (inflammatory and degenerative skin changes) in mice following application of naphtha for 105 weeks. No systemic toxicity was reported.</p> <p><b>Genotoxicity:</b> Although few genotoxicity studies were identified for the site-restricted LBPNS, the genotoxicity of several other LBPNS substances has been evaluated using a variety of in vivo and in vitro assays. While in vivo genotoxicity assays were negative overall, the in vitro tests exhibited mixed results. For in vivo genotoxicity tests, LBPNS exhibited negative results for chromosomal aberrations and micronuclei induction, but exhibited positive results in one sister chromatid exchange assay although this result was not considered definitive for clastogenic activity as no genetic material was unbalanced or lost. Mixtures that were tested, which included a number of light naphthas, displayed mixed results (i.e., both positive and negative for the same assay) for chromosomal aberrations and negative results for the dominant lethal mutation assay. Unleaded gasoline (containing 2% benzene) was tested for its ability to induce unscheduled deoxyribonucleic acid (DNA) synthesis (UDS) and replicative DNA synthesis (RDS) in rodent hepatocytes and kidney cells. UDS and RDS were induced in mouse hepatocytes via oral exposure and RDS was induced in rat kidney cells via oral and inhalation exposure. Unleaded gasoline (benzene content not stated) exhibited negative results for chromosomal aberrations and the dominant lethal mutation assay and mixed results for atypical cell foci in rodent renal and hepatic cells. For in vitro genotoxicity studies, LBPNS were negative for six out of seven Ames tests, and were also negative for UDS and for forward mutations. LBPNS exhibited mixed or equivocal results for the mouse lymphoma and sister chromatid exchange assays, as well as for cell transformation and positive results for one bacterial DNA repair assay. Mixtures that were tested, which included a number of light naphthas, displayed negative results for the Ames and mouse lymphoma assays. Gasoline exhibited negative results for the Ames test battery, the sister chromatid exchange assay and for one mutagenicity assay. Mixed results were observed for UDS and the mouse lymphoma assay. While the majority of in vivo genotoxicity results for LBPNS substances are negative, the potential for genotoxicity of LBPNS as a group cannot be discounted based on the mixed in vitro genotoxicity results.</p> <p><b>Carcinogenicity:</b> Although a number of epidemiological studies have reported increases in the incidence of a variety of cancers, the majority of these studies are considered to contain incomplete or inadequate information. Limited data, however, are available for skin cancer and leukemia incidence, as well as mortality among petroleum refinery workers. It was concluded that there is limited evidence supporting the view that working in petroleum refineries entails a carcinogenic risk (Group 2A carcinogen). IARC (1989a) also classified gasoline as a Group 2B carcinogen; it considered the evidence for carcinogenicity in humans from gasoline to be inadequate and noted that published epidemiological studies had several limitations, including a lack of exposure data and the fact that it was not possible to separate the effects of combustion products from those of gasoline itself. Similar conclusions were drawn from other reviews of epidemiological studies for gasoline (US EPA 1987a, 1987b). Thus, the evidence gathered from these epidemiological studies is considered to be inadequate to conclude on the effect of human exposure to LBPNS substances. No inhalation studies assessing the carcinogenicity of the site-restricted LBPNS were identified. Only unleaded gasoline has been examined for its carcinogenic potential, in several inhalation studies. In one study, rats and mice were exposed to 0, 200, 870 or 6170 mg/m3 of a 2% benzene formulation of the test substance, via inhalation, for approximately 2 years. A statistically significant increase in hepatocellular adenomas and carcinomas, as well as a non-statistical increase in renal tumours, were observed at the highest dose in female mice. A dose-dependent increase in the incidence of primary renal neoplasms was also detected in male rats, but this was not considered to be relevant to humans, as discussed previously. Carcinogenicity was also assessed for unleaded gasoline, via inhalation, as part of initiation/promotion studies. In these studies, unleaded gasoline did not appear to initiate tumour formation, but did show renal cell and hepatic tumour promotion ability, when rats and mice were exposed, via inhalation, for durations ranging from 13 weeks to approximately 1 year using an initiation/promotion protocol. However, further examination of data relevant to the composition of unleaded gasoline demonstrated that this is a highly-regulated substance; it is expected to contain a lower percentage of benzene and has a discrete component profile when compared to other substances in the LBPNS group. Both the European Commission and the International Agency for Research on Cancer (IARC) have classified LBPNS substances as carcinogenic. All of these substances were classified by the European Commission (2008) as Category 2 (R45: may cause cancer) (benzene content = 0.1% by weight). IARC has classified gasoline, an LBPNS, as a Group 2B carcinogen (possibly carcinogenic to humans) and "occupational exposures in petroleum refining" as Group 2A carcinogens (probably carcinogenic to humans). Several studies were conducted on experimental animals to investigate the dermal carcinogenicity of LBPNS. The majority of these studies were</p>

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conducted through exposure of mice to doses ranging from 694-1351 mg/kg-bw, for durations ranging from 1 year to the animals' lifetime or until a tumour persisted for 2 weeks. Given the route of exposure, the studies specifically examined the formation of skin tumours. Results for carcinogenicity via dermal exposure are mixed. Both malignant and benign skin tumours were induced with heavy catalytic cracked naphtha, light catalytic cracked naphtha, light

straight-run naphtha and naphtha. Significant increases in squamous cell carcinomas were also observed when mice were dermally treated with Stoddard solvent, but the latter was administered as a mixture (90% test substance), and the details of the study were not available. In contrast, insignificant increases in tumour formation or no tumours were observed when light alkylate naphtha, heavy catalytic reformed naphtha, sweetened naphtha, light catalytically cracked naphtha or unleaded gasoline was dermally applied to mice. Negative results for skin tumours were also observed in male mice dermally exposed to sweetened naphtha using an initiation/promotion protocol.

**Reproductive/ Developmental toxicity:**

No reproductive or developmental toxicity was observed for the majority of LBP substances evaluated. Most of these studies were carried out by inhalation exposure in rodents.

NOAEC values for reproductive toxicity following inhalation exposure ranged from 1701 mg/m<sup>3</sup> (CAS RN 8052-41-3) to 27 687 mg/m<sup>3</sup> (CAS RN 64741-63-5) for the LBP substances group evaluated, and from 7690 mg/m<sup>3</sup> to 27 059 mg/m<sup>3</sup> for the site-restricted light catalytic cracked and full-range catalytic reformed naphthas. However, a decreased number of pups per litter and higher frequency of post-implantation loss were observed following inhalation exposure of female rats to hydrotreated heavy naphtha (CAS RN 64742-48-9) at a concentration of 4679 mg/m<sup>3</sup>, 6 hours per day, from gestational days 7-20. For dermal exposures, NOAEL values of 714 mg/kg-bw (CAS RN 8030-30-6) and 1000 mg/kg-bw per day (CAS RN 68513-02-0) were noted. For oral exposures, no adverse effects on reproductive parameters were reported when rats were given site-restricted light catalytic cracked naphtha at 2000 mg/kg on gestational day 13.

For most LBP substances, no treatment-related developmental effects were observed by the different routes of exposure. However, developmental toxicity was observed for a few naphthas. Decreased foetal body weight and an increased incidence of ossification variations were observed when rat dams were exposed to light aromatized solvent naphtha, by gavage, at 1250 mg/kg-bw per day. In addition, pregnant rats exposed by inhalation to hydrotreated heavy naphtha at 4679 mg/m<sup>3</sup> delivered pups with higher birth weights. Cognitive and memory impairments were also observed in the offspring.

**Low Boiling Point Naphthas [Site-Restricted]**

The High Benzene Naphthas (HBNs) Category was developed for the HPV Program by grouping ethylene manufacturing streams (products) that exhibit commonalities from both manufacturing process and compositional perspectives, intermediates. The category includes hydrocarbon product streams associated with the ethylene industry that contain significant levels of benzene, generally with a benzene content greater than 10% and averaging about 55%. This grouping of CAS numbers represents hydrocarbon streams with a carbon number distribution that is predominantly C5- C11, through components boiling at 350 C or higher.

Benzene, as the predominant component in most streams, is expected to be the key driver with respect to health effects endpoints within the SIDS battery of tests. However, as the concentration of benzene is decreased and the concentrations of other components are increased, the observed effects of benzene are expected to diminish and the effects of other components are expected to increase.

The existing epidemiology and toxicology database for the components other than benzene and for mixtures containing the components is extensive. All components present in the streams at concentrations greater than 5% have been tested in at least one toxicity study. Those components having only limited data lack structural alerts for mammalian toxicity and data exist for their structural analogs. The C5 and C6 alkanes and alkenes present in the streams are not expected to significantly contribute to the toxicity profile as these substances are present in the streams at low concentrations

and, with the exception of hexane, generally have a low level of toxicity. The toxic effects of hexane (present at < 15%) are unlikely to be observed due to the presence of the other components.

**Genotoxicity:** When tested as pure substances, some of the components other than benzene have caused genetic damage and adverse target organ effects in repeated-dose animal studies. When tested as pure substances, some of the components other than benzene have caused genetic damage and adverse target organ effects in repeated-dose animal studies. However, since the biologically active components of the High Benzene Naphthas streams are metabolized through a common P450 metabolic pathway, it is anticipated that multiple components will compete for the same active enzyme sites. Component toxicities, which are dependent on the formation of biologically active metabolites, may be reduced as less metabolite(s) will be produced through competition for these sites. Direct support for reduction or elimination of toxicities of individual components is provided by results of an existing mouse bone marrow micronucleus test with one of the High Benzene Naphthas streams, Hydrotreated C6-8 Fraction. This stream, containing approximately 55% benzene, was negative in a mouse bone marrow micronucleus test when administered by oral gavage at 5000 mg/kg to male and female CD-1 mice. Several studies have shown that benzene administered orally to CD-1 mice induces high frequencies of micronuclei in bone marrow erythrocytes at doses as low as 110 mg/kg. The presence in the Hydrotreated C6-8 Fraction of other components (approximately 25% toluene, 10% xylene, 7% pentane, 7% ethylbenzene, 3% cyclohexane, and 2% hexane) apparently inhibited the expected clastogenicity of benzene. Other similar interactions between components of the category have also been reported.

**Repeat dose toxicity:** Repeated oral or inhalation exposures to many of the components of the streams in the category have been shown to cause adverse health effects in a variety of organs. However, existing data also show that antagonistic and synergistic interactions occur between some components comprising the streams.

**Developmental toxicity:** Developmental toxicity data exist for most components present in this category at concentrations greater than 5%. In these studies, no convincing evidence was seen for teratogenicity in the absence of maternal toxicity. Foetotoxicity has been reported for some components, but mostly in the presence of maternal toxicity. A Pyrolysis

Gasoline Fraction stream similar to the Pyrolysis Gasoline streams in the HBNs Category has been tested in an oral developmental toxicity study in rabbits. No developmental effects were seen.

**Reproductive toxicity:** Some data for benzene indicates adverse gonadal effects (e.g., atrophy/degeneration, decrease in spermatozoa, moderate increases in abnormal sperm forms), data on reproductive outcomes are either inconclusive or conflicting. However, most studies indicate no effects on reproductive indices, even at high doses. Reproductive organ effects were seen after inhalation exposure to isoprene and hexane.

**Gene Mutation:** Of the identified category components present at concentrations greater than 5%, only 1,3-butadiene and benzene have consistently caused gene mutations in genetic toxicity tests. 1,3- Butadiene was positive in several *in vivo* and *in vitro* tests. Benzene was negative in several standard tests but was positive in an *in vivo* HPRT gene mutation test in mouse spleenocytes. Based on the data for components, the streams in the category are predicted to be negative in the HPV gene mutation test (Ames Test). Negative Ames Tests conducted with two streams (one from this category and one similar to category streams) support this prediction.

**Chromosome Aberration:** Benzene has caused chromosome aberrations in *in vitro* and *in vivo* tests. The other most prevalent component in streams in this category, toluene, is negative in both *in vitro* and *in vivo* tests. Of the remaining identified category components present at concentrations greater than 5%, only vinyl acetate, 1,3-butadiene, isoprene, hexane, and naphthalene have been reported to cause chromosome aberrations

for petroleum:

Altered mental state, drowsiness, peripheral motor neuropathy, irreversible brain damage (so-called Petrol Sniffer's Encephalopathy), delirium, seizures, and sudden death have been reported from repeated overexposure to some hydrocarbon solvents, naphthas, and gasoline

This product may contain benzene which is known to cause acute myeloid leukaemia and n-hexane which has been shown to metabolize to compounds which are neuropathic.

This product contains toluene. There are indications from animal studies that prolonged exposure to high concentrations of toluene may lead to hearing loss.

This product contains ethyl benzene and naphthalene from which there is evidence of tumours in rodents

**Carcinogenicity:** Inhalation exposure to mice causes liver tumours, which are not considered relevant to humans. Inhalation exposure to rats causes kidney tumours which are not considered relevant to humans.

**Mutagenicity:** There is a large database of mutagenicity studies on gasoline and gasoline blending streams, which use a wide variety of endpoints and give predominantly negative results. All *in vivo* studies in animals and recent studies in exposed humans (e.g. petrol service station attendants) have shown negative results in mutagenicity assays.

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	<p><b>Reproductive Toxicity:</b> Repeated exposure of pregnant rats to high concentrations of toluene (around or exceeding 1000 ppm) can cause developmental effects, such as lower birth weight and developmental neurotoxicity, on the foetus. However, in a two-generation reproductive study in rats exposed to gasoline vapour condensate, no adverse effects on the foetus were observed.</p> <p><b>Human Effects:</b> Prolonged/ repeated contact may cause defatting of the skin which can lead to dermatitis and may make the skin more susceptible to irritation and penetration by other materials.</p> <p>Lifetime exposure of rodents to gasoline produces carcinogenicity although the relevance to humans has been questioned. Gasoline induces kidney cancer in male rats as a consequence of accumulation of the alpha2-microglobulin protein in hyaline droplets in the male (but not female) rat kidney. Such abnormal accumulation represents lysosomal overload and leads to chronic renal tubular cell degeneration, accumulation of cell debris, mineralisation of renal medullary tubules and necrosis. A sustained regenerative proliferation occurs in epithelial cells with subsequent neoplastic transformation with continued exposure. The alpha2-microglobulin is produced under the influence of hormonal controls in male rats but not in females and, more importantly, not in humans.</p> <p>DHC Solvent Chemie (for EC No.: 926-605-8)</p>
8329 Epoxy Mold Release & NAPHTHA PETROLEUM, LIGHT, HYDROTREATED	<p>Studies indicate that normal, branched and cyclic paraffins are absorbed from the mammalian gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins.</p> <p>The major classes of hydrocarbons have been shown to be well absorbed by the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with dietary lipids. The dependence of hydrocarbon absorption on concomitant triglyceride digestion and absorption is known as the 'hydrocarbon continuum hypothesis', and asserts that a series of solubilising phases in the intestinal lumen, created by dietary triglycerides and their digestion products, afford hydrocarbons a route to the lipid phase of the intestinal absorptive cell (enterocyte) membrane. While some hydrocarbons may traverse the mucosal epithelium unmetabolised and appear as solutes in lipoprotein particles in intestinal lymph, there is evidence that most hydrocarbons partially separate from nutrient lipids and undergo metabolic transformation in the enterocyte. The enterocyte may play a major role in determining the proportion of an absorbed hydrocarbon that, by escaping initial biotransformation, becomes available for deposition in its unchanged form in peripheral tissues such as adipose tissue, or in the liver.</p>

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✓

Legend: ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

## Toxicity

8329 Epoxy Mold Release	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

n-heptane	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.854mg/L	3
	EC50	48	Crustacea	0.64mg/L	2
	EC50	96	Algae or other aquatic plants	1.323mg/L	3
	NOEC	504	Crustacea	0.17mg/L	2

propane	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	10.307mg/L	3
	EC50	96	Algae or other aquatic plants	7.71mg/L	2

iso-butane	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	6.706mg/L	3
	EC50	96	Algae or other aquatic plants	7.71mg/L	2

naphtha petroleum, light, hydrotreated	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	4.1mg/L	2
	EC50	48	Crustacea	3mg/L	2
	EC50	72	Algae or other aquatic plants	>1-mg/L	2

**Legend:** Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

When released in the environment, alkanes don't undergo rapid biodegradation, because they have no functional groups (like hydroxyl or carbonyl) that are needed by most organisms in order to metabolize the compound.

However, some bacteria can metabolise some alkanes (especially those linear and short), by oxidizing the terminal carbon atom. The product is an alcohol, that could be next oxidised to an aldehyde, and finally to a carboxylic acid. The resulting fatty acid could be metabolised through the fatty acid degradation pathway.

For n-heptane:

log Kow : 4.66

Koc : 2400-8100

Half-life (hr) air : 52.8

Continued...

## 8329 Epoxy Mold Release

Half-life (hr) H2O surface water : 2.9-312

Henry's atm m<sup>3</sup> /mol: 2.06

BOD 5 if unstated: 1.92

COD : 0.06

BCF : 340-2000

log BCF : 2.53-3.31

**Environmental fate:**

Photolysis or hydrolysis of n-heptane are not expected to be important environmental fate processes. Biodegradation of n-heptane may occur in soil and water, however volatilisation and adsorption are expected to be more important fate processes. A high Koc (2400-8200) indicates n-heptane will be slightly mobile to immobile in soil. In aquatic systems n-heptane may partition from the water column to organic matter in sediments and suspended solids. The bioconcentration of n-heptane may be important in aquatic environments. The Henry's Law constant suggests rapid volatilisation from environmental waters and surface soils. The volatilisation half-lives from a model river and a model pond (the latter considers the effect of adsorption) have been estimated to be 2.9 hr and 13 days, respectively.

n-Heptane is expected to exist entirely in the vapour phase in ambient air. Reactions with photochemically produced hydroxyl radicals in the atmosphere have been shown to be important (estimated half-life of 2.4 days calculated from its rate constant of 7.15x10<sup>-12</sup> cu cm/molecule-sec at 25 deg C). Data also suggests that night-time reactions with nitrate radicals may contribute to the atmospheric transformation of n-heptane, especially in urban environments. n-Heptane does not contain chromophores that absorb at wavelengths >290 nm and therefore is not expected to be susceptible to direct photolysis by sunlight

An estimated BCF of 2,000 using log Kow suggests the potential for bioconcentration in aquatic organisms is very high. Based on 100% degradation after 4 days in water inoculated with gasoline contaminated soil and 100% degradation after 25 days in water inoculated with activated sewage sludge, biodegradation is expected to be an important fate process for n-heptane in water.

**Ecotoxicity:**

Fish LC50 (48 h): goldfish (*Carrasius auratus*) 4 mg/l; golden orfe (*Idus melanotus*) 2940 mg/l; western mosquitofish (*Gambusia affinis*) 4924 mg/l

Daphnia LC50 (24 h): >10 mg/l

Daphnia EC50 (96 h): 82 mg/l (immobilisation)

Opposum shrimp (*Mysidopsis bahia*) LC50 (96 h): 0.1 mg/l

Snail EC50 (96 h): 472 mg/l

For isobutane:

Refrigerant Gas: Saturated Hydrocarbons have zero ozone depletion potential (ODP) and will photodegrade under atmospheric conditions. [Calor Gas]

**Environmental Fate**

**Terrestrial fate:** An estimated Koc value of 35 suggests that isobutane will have very high mobility in soil. Its very high Henry's Law constant, 4.08 atm-cu m/mole, (calculated from its vapor pressure and water solubility, high vapor pressure, 2611 mm Hg at 25 deg C, and low adsorptivity to soil indicate that volatilisation will be an important fate process from both moist and dry soil surfaces. Isobutane is biodegradable, especially under acclimated conditions, and may biodegrade in soil.

**Aquatic fate:** The estimated Koc value suggests that isobutane would not adsorb to sediment and particulate matter in the water column. Additional evidence that isobutane is not removed to sediment has been obtained from microcosm experiments. Isobutane will readily volatilise from water based on its estimated Henry's Law constant of 4.08 atm-cu m/mole. Estimated half-lives for a model river and model lake are 2.2 hr and 3.0 days, respectively. An estimated BCF value of 74 based on the log Kow suggests that isobutane will not bioconcentrate in aquatic organisms.

Results indicate that gas exchange is the dominant removal mechanism for isobutane gases from the water column following a hypothetical input. The volatilisation half-lives for isobutane from the water columns in natural estuaries are estimated to be 4.4 and 6.8 days at 20 and 10 deg C, respectively.

Isobutane also biodegrades in the microcosm at a rate that is slower than for n-butane and falls between propane and ethane in susceptibility. Biodegradation of isobutane initially occurs with a half-lives of 16-26 days at 20 deg C and 33-139 days at 10 deg C, significantly slower than the loss predicted by gas exchange from typical natural estuaries. However, after a lag of 2-4 weeks, the biodegradation rate increases markedly so that in the case of chronic inputs, biodegradation can become the dominant removal mechanism.

**Atmospheric fate:** Isobutane is a gas at ordinary temperatures. It is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is 6.9 days, assuming a hydroxyl radical concn of 5x10<sup>5</sup> radicals per cubic cm. When isobutane was exposed to sunlight for 6 hr in a tedlar bag filled with Los Angeles air, 6% of the isobutane degraded. The air contained 4529 ppb-C hydrocarbons and 870 ppb of NOX. The tropospheric loss of volatile hydrocarbons such as isobutane by wet and dry deposition are believed to be of minor importance. Indeed, isobutane assimilated into precipitation may evaporate during transport as well as being reemitted into the atmosphere after deposition. Isobutane is a contributor to the production of PAN (peroxyacetyl nitrates) under photochemical smog conditions

For propane:

**Environmental Fate**

**Terrestrial fate:** An estimated Koc value of 460 determined from a log Kow of 2.36 indicates that propane is expected to have moderate mobility in soil. Volatilisation of propane from moist soil surfaces is expected to be an important fate process given an estimated Henry's Law constant of 7.07x10<sup>-1</sup> atm-cu m/mole, derived from its vapor pressure, 7150 mm Hg, and water solubility, 62.4 mg/L. Propane is expected to volatilise from dry soil surfaces based upon its vapor pressure. Using cell suspensions of microorganisms isolated from soil and water, propane was oxidised to acetone within 24 hours, suggesting that biodegradation may be an important fate process in soil and sediment.

**Aquatic fate:** The estimated Koc value indicates that propane is expected to adsorb to suspended solids and sediment. Volatilisation from water surfaces is expected based upon an estimated Henry's Law constant. Using this Henry's Law constant volatilisation half-lives for a model river and model lake are estimated to be 41 minutes and 2.6 days, respectively.

An estimated BCF of 13.1 using log Kow suggests the potential for bioconcentration in aquatic organisms is low. After 192 hr, the trace concentration of propane contained in gasoline remained unchanged for both a sterile control and a mixed culture sample collected from ground water contaminated with gasoline. This indicates that biodegradation may not be an important fate process in water.

**Atmospheric fate:** According to a model of gas/particle partitioning of semivolatle organic compounds in the atmosphere and vapour pressure, propane is expected to exist solely as a gas in the ambient atmosphere. Gas-phase propane is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 14 days, calculated from its rate constant of 1.15x10<sup>-12</sup> cu cm/molecule-sec at 25 deg C. Propane does not contain chromophores that absorb at wavelengths >290 nm and therefore is not expected to be susceptible to direct photolysis by sunlight.

**DO NOT discharge into sewer or waterways.**

**Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
n-heptane	LOW	LOW
propane	LOW	LOW
iso-butane	HIGH	HIGH

**Bioaccumulative potential**

Ingredient	Bioaccumulation
n-heptane	HIGH (LogKOW = 4.66)
propane	LOW (LogKOW = 2.36)
iso-butane	LOW (BCF = 1.97)

**Mobility in soil**

Ingredient	Mobility
n-heptane	LOW (KOC = 274.7)
propane	LOW (KOC = 23.74)
iso-butane	LOW (KOC = 35.04)

## 8329 Epoxy Mold Release


## SECTION 13 DISPOSAL CONSIDERATIONS

## Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Consult State Land Waste Management Authority for disposal.</li> <li>▶ Discharge contents of damaged aerosol cans at an approved site.</li> <li>▶ Allow small quantities to evaporate.</li> <li>▶ <b>DO NOT incinerate or puncture aerosol cans.</b></li> <li>▶ Bury residues and emptied aerosol cans at an approved site.</li> </ul>
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## SECTION 14 TRANSPORT INFORMATION

## Labels Required

	
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## Land transport (ADG)

UN number	1950				
UN proper shipping name	AEROSOLS				
Transport hazard class(es)	<table border="0"> <tr> <td style="padding-right: 10px;">Class</td> <td style="border-left: 1px dashed black;">2.1</td> </tr> <tr> <td style="padding-right: 10px;">Subrisk</td> <td style="border-left: 1px dashed black;">Not Applicable</td> </tr> </table>	Class	2.1	Subrisk	Not Applicable
Class	2.1				
Subrisk	Not Applicable				
Packing group	Not Applicable				
Environmental hazard	Environmentally hazardous				
Special precautions for user	<table border="0"> <tr> <td style="padding-right: 10px;">Special provisions</td> <td style="border-left: 1px dashed black;">63 190 277 327 344 381</td> </tr> <tr> <td style="padding-right: 10px;">Limited quantity</td> <td style="border-left: 1px dashed black;">1000ml</td> </tr> </table>	Special provisions	63 190 277 327 344 381	Limited quantity	1000ml
Special provisions	63 190 277 327 344 381				
Limited quantity	1000ml				

## Air transport (ICAO-IATA / DGR)

UN number	1950														
UN proper shipping name	Aerosols, flammable (engine starting fluid); Aerosols, flammable														
Transport hazard class(es)	<table border="0"> <tr> <td style="padding-right: 10px;">ICAO/IATA Class</td> <td style="border-left: 1px dashed black;">2.1</td> </tr> <tr> <td style="padding-right: 10px;">ICAO / IATA Subrisk</td> <td style="border-left: 1px dashed black;">Not Applicable</td> </tr> <tr> <td style="padding-right: 10px;">ERG Code</td> <td style="border-left: 1px dashed black;">10L</td> </tr> </table>	ICAO/IATA Class	2.1	ICAO / IATA Subrisk	Not Applicable	ERG Code	10L								
ICAO/IATA Class	2.1														
ICAO / IATA Subrisk	Not Applicable														
ERG Code	10L														
Packing group	Not Applicable														
Environmental hazard	Environmentally hazardous														
Special precautions for user	<table border="0"> <tr> <td style="padding-right: 10px;">Special provisions</td> <td style="border-left: 1px dashed black;">A145 A167 A802; A1 A145 A167 A802</td> </tr> <tr> <td style="padding-right: 10px;">Cargo Only Packing Instructions</td> <td style="border-left: 1px dashed black;">203</td> </tr> <tr> <td style="padding-right: 10px;">Cargo Only Maximum Qty / Pack</td> <td style="border-left: 1px dashed black;">150 kg</td> </tr> <tr> <td style="padding-right: 10px;">Passenger and Cargo Packing Instructions</td> <td style="border-left: 1px dashed black;">203; Forbidden</td> </tr> <tr> <td style="padding-right: 10px;">Passenger and Cargo Maximum Qty / Pack</td> <td style="border-left: 1px dashed black;">75 kg; Forbidden</td> </tr> <tr> <td style="padding-right: 10px;">Passenger and Cargo Limited Quantity Packing Instructions</td> <td style="border-left: 1px dashed black;">Y203; Forbidden</td> </tr> <tr> <td style="padding-right: 10px;">Passenger and Cargo Limited Maximum Qty / Pack</td> <td style="border-left: 1px dashed black;">30 kg G; Forbidden</td> </tr> </table>	Special provisions	A145 A167 A802; A1 A145 A167 A802	Cargo Only Packing Instructions	203	Cargo Only Maximum Qty / Pack	150 kg	Passenger and Cargo Packing Instructions	203; Forbidden	Passenger and Cargo Maximum Qty / Pack	75 kg; Forbidden	Passenger and Cargo Limited Quantity Packing Instructions	Y203; Forbidden	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G; Forbidden
Special provisions	A145 A167 A802; A1 A145 A167 A802														
Cargo Only Packing Instructions	203														
Cargo Only Maximum Qty / Pack	150 kg														
Passenger and Cargo Packing Instructions	203; Forbidden														
Passenger and Cargo Maximum Qty / Pack	75 kg; Forbidden														
Passenger and Cargo Limited Quantity Packing Instructions	Y203; Forbidden														
Passenger and Cargo Limited Maximum Qty / Pack	30 kg G; Forbidden														

## Sea transport (IMDG-Code / GGVSee)

UN number	1950				
UN proper shipping name	AEROSOLS				
Transport hazard class(es)	<table border="0"> <tr> <td style="padding-right: 10px;">IMDG Class</td> <td style="border-left: 1px dashed black;">2.1</td> </tr> <tr> <td style="padding-right: 10px;">IMDG Subrisk</td> <td style="border-left: 1px dashed black;">Not Applicable</td> </tr> </table>	IMDG Class	2.1	IMDG Subrisk	Not Applicable
IMDG Class	2.1				
IMDG Subrisk	Not Applicable				
Packing group	Not Applicable				
Environmental hazard	Marine Pollutant				
Special precautions for user	<table border="0"> <tr> <td style="padding-right: 10px;">EMS Number</td> <td style="border-left: 1px dashed black;">F-D , S-U</td> </tr> <tr> <td style="padding-right: 10px;">Special provisions</td> <td style="border-left: 1px dashed black;">63 190 277 327 344 381 959</td> </tr> </table>	EMS Number	F-D , S-U	Special provisions	63 190 277 327 344 381 959
EMS Number	F-D , S-U				
Special provisions	63 190 277 327 344 381 959				

## 8329 Epoxy Mold Release

Limited Quantities | 1000 ml

## Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## SECTION 15 REGULATORY INFORMATION

## Safety, health and environmental regulations / legislation specific for the substance or mixture

## N-HEPTANE IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

## PROPANE IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

## ISO-BUTANE IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Chemical Footprint Project - Chemicals of High Concern List

## NAPHTHA PETROLEUM, LIGHT, HYDROTREATED IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Chemical Footprint Project - Chemicals of High Concern List

## National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (n-heptane; naphtha petroleum, light, hydrotreated; propane; iso-butane)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (naphtha petroleum, light, hydrotreated)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

## SECTION 16 OTHER INFORMATION

<b>Revision Date</b>	12/05/2020
<b>Initial Date</b>	02/10/2016

## SDS Version Summary

Version	Issue Date	Sections Updated
17.32.1.1.1	04/03/2020	Acute Health (eye), Acute Health (inhaled), Acute Health (skin), Acute Health (swallowed), Advice to Doctor, Chronic Health, Classification, Disposal, Environmental, Fire Fighter (fire/explosion hazard), Fire Fighter (fire fighting), First Aid (eye), First Aid (swallowed), Handling Procedure, Personal Protection (other), Personal Protection (eye), Personal Protection (hands/feet), Physical Properties, Spills (major), Storage (storage incompatibility), Storage (storage requirement), Storage (suitable container), Transport, Use

## Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

## Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

Continued...

**8329 Epoxy Mold Release**

ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit.  
IDLH: Immediately Dangerous to Life or Health Concentrations  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index