



Kit Revision Date: 13 March 2020

## **416 PHOTOFABRICATION KIT**

### **MG Chemicals Multipart Product Kit**

This product is a kit made up of multiple parts. Each part is an independently packaged chemical component and has independent hazard assessments.

#### **Kit Content**

<i>Part</i>	<i>Product Name</i>	<i>Product Use</i>
415	Ferric Chloride	Etchant for printed circuit boards and photoengraving processes
418	Positive Developer	Developer for MG Chemicals pre-sensitized boards

*Safety Data Sheets for each part listed above follow this cover sheet.*

#### **Transportation Instruction**

Before offering this product kit for transport, read Section 14 for all parts listed above.

## FERRIC CHLORIDE

# Safety Data Sheet

## Section 1: Identification

### Product Identifier and Other Means of Identification

**Product Identifier:** 415

**Other Means of Identification:** Ferric Chloride

**Related Part #** 415-500ML, 415-1L, 415-4L, 415-20L

### Recommended Use and Restriction on Use

**Use:** Etchant for printed circuit boards and photoengraving processes

**Uses Advised Against:** Not available

### Details of Manufacturer or Importer

#### Manufacturer

MG Chemicals  
1210 Corporate Drive  
Burlington, Ontario L7L 5R6  
CANADA

MG Chemicals (Head Office)  
9347-193 Street  
Surrey, British Columbia V4N 4E7  
CANADA

**☎** +1-800-340-0772

**FAX** +1-800-340-0773

**E-MAIL** [support@mgchemicals.com](mailto:support@mgchemicals.com)

**WEB** [www.mgchemicals.com](http://www.mgchemicals.com)

**☎** +1-905-331-1396

**FAX** +1-905-331-2682

**E-MAIL** [info@mgchemicals.com](mailto:info@mgchemicals.com)

**E-MAIL** (Competent Person): [sds@mgchemicals.com](mailto:sds@mgchemicals.com)

### Emergency Phone Number

**For hazardous material incidents ONLY** (leaks, spills, fires, exposures or accidents)

USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962**

(Service access code: 335388)

**For emergencies involving the transport of dangerous goods;** 24/7 service



CANADA—Call CANUTEC collect at **+1-613-996-6666** or **\*666** on cellular phones

**FERRIC CHLORIDE**
**Section 2: Hazard(s) Identification**
**Classification of Hazardous Chemical**
**GHS Categories**

Criteria	Category	Signal Word	Pictograms
Eye Damage	1B	Danger	Corrosion
Corrosive to Metals	1	Warning	Corrosion
Skin Irritation	2	Warning	Exclamation
Acute Toxicity Oral	4	Warning	Exclamation
Hazardous to the Aquatic Environment Acute	3	none	none

*Note:* The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

**Label Elements**

<b>Signal Word</b>	<b>DANGER</b>
<b>Pictograms</b>	<b>Hazard Statements</b>
	H318: Causes serious eye damage H290: May be corrosive to metals
	H315: Causes skin irritation H302: Harmful if swallowed
No symbol mandated	H402: Harmful to aquatic life

*Section continued on the next page*

**FERRIC CHLORIDE**
*Continued...*

<b>Prevention</b>	<b>Precautionary Statements</b>
P102	Keep out of reach of children.
P280	Wear eye protection, face protection, and protective gloves.
P234	Keep only in original packaging.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
<b>Response</b>	<b>Precautionary Statements</b>
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor.
P390	Absorb spillage to prevent material-damage.
P302 + P352	IF ON SKIN: Wash with plenty of water.
P332 + P313	If skin irritation occurs: Get medical advice or attention.
P362 + P364	Take off all contaminated clothing and wash it before reuse.
P301 + P312	IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell.
P330	Rinse mouth.
<b>Storage</b>	<b>Precautionary Statements</b>
P406	Store in corrosion resistant container with a resistant inner lining.
<b>Disposal</b>	<b>Precautionary Statements</b>
P501	Dispose of contents in accordance to local, regional, national, and international regulations.

**Hazards Not Otherwise Classified**

<b>Other Criteria</b>	<b>Hazard Statements/Precautionary Statement</b>	<b>Signal Word</b>	<b>Pictograms</b>
None	None	None	None

**FERRIC CHLORIDE**
**Section 3: Composition/Information on Ingredients**

CAS #	Chemical Name	%(weight)
7705-08-0	iron trichloride (FeCl <sub>3</sub> )	37-42%
7647-01-0	hydrochloric acid	1.0%
7758-94-3	iron dichloride (FeCl <sub>2</sub> )	<1.0%

**Section 4: First-Aid Measures**

<i>Exposure Condition</i>	<i>GHS Code/Symptoms/Precautionary Statements</i>
<b>IF IN EYES</b>	P305 + P351 + P338, P310
<b>Immediate Symptoms</b>	<i>burns, severe irritation, redness, pain</i>
<b>Response</b>	Rinse cautiously with water for 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE or doctor
<b>IF ON SKIN</b>	P302 + P352, P362 + P364, P332 + 313
<b>Immediate Symptoms</b>	<i>redness, pain, brown stain on skin</i>
<b>Response</b>	Wash with plenty of water. If skin irritation occurs. Get medical advice or attention. Take off immediately all contaminated clothing and wash it before reuse.
<b>IF SWALLOWED</b>	P330, P301 + P312
<b>Immediate Symptoms</b>	<i>irritation, abdominal pain, nausea, vomiting, diarrhea</i>
<b>Response</b>	Rinse mouth. If you feel unwell, call a POISON CENTRE or doctor.
<b>IF INHALED</b>	P304 + P340
<b>Immediate Symptoms</b>	<i>irritation, cough, sore throat</i>
<b>Response</b>	Remove person to fresh air (out of the contaminated zone) and keep comfortable for breathing.

**FERRIC CHLORIDE****Section 5: Fire-Fighting Measures**

<b>Extinguishing Media</b>	In case of fire: Use extinguishing media suitable for surrounding material.
<b>Specific Hazards</b>	Not flammable or combustible. Produces irritating and toxic fumes in fires or in contact with hot surfaces.  Prolonged contact with metals in an enclosed space may produce explosive quantities of hydrogen gas.
<b>Combustion Products</b>	Above >200 °C, toxic and corrosive gases including chlorine, hydrogen chloride, and iron oxides may be released.
<b>Fire-Fighter</b>	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

**Section 6: Accidental Release Measures**

<b>Personal Protection</b>	See personal protection recommendations in Section 8.
<b>Precautions for Response</b>	Avoid breathing the mist, spray or fumes.
<b>Environmental Precautions</b>	Avoid releasing to the environment. Prevent spill from entering drains and waterways.
<b>Containment Methods</b>	Contain with inert and non-flammable absorbent (such as soil, sand, vermiculite).
<b>Cleaning Methods</b>	Neutralize with lime ( $\text{Ca}(\text{OH})_2$ or $\text{CaCO}_3$ ) or soda ash/sodium carbonate ( $\text{Na}_2\text{CO}_3$ ). Collect liquid in a plastic container. Wash spill area with soap and water to remove the last traces of residue.
<b>Disposal Methods</b>	Dispose of spill waste according to Section 13.

**FERRIC CHLORIDE**
**Section 7: Handling and Storage**

<b>Prevention</b>	Keep out of reach of children. Do not eat, drink or smoke when using this product. Take off all contaminated clothing and wash it before reuse. Avoid release to the environment.
<b>Handling</b>	Keep only in original packaging. Absorb spillage to prevent material-damage. Collect spillage. Wear eye protection, face protection, and protective gloves. Wash thoroughly after handling.
<b>Storage</b>	Store in corrosion resistant container with a resistant inner lining.

**Section 8: Exposure Controls/Personal Protection**
**Substances with Occupational Exposure Limit Values**

<b>Chemical Name</b>	<b>Country</b>	<b>Long Term Exposure Limits (PEL)</b>	<b>Short Term Exposure Limits (STEL)</b>
iron trichloride <sup>a)</sup> (soluble iron salt)	ACGIH	1 mg/m <sup>3</sup>	Not established
	U.S.A. OSHA PEL	1 mg/m <sup>3</sup>	Not established
	Canada AB	1 mg/m <sup>3</sup>	Not established
	Canada BC	1 mg/m <sup>3</sup>	Not established
	Canada ON	1 mg/m <sup>3</sup>	Not established
	Canada QC	1 mg/m <sup>3</sup>	Not established
iron dichloride <sup>a)</sup> (soluble iron salt)	ACGIH	1 mg/m <sup>3</sup>	Not established
	U.S.A. OSHA PEL	1 mg/m <sup>3</sup>	Not established
	Canada AB	1 mg/m <sup>3</sup>	Not established
	Canada BC	1 mg/m <sup>3</sup>	Not established
	Canada ON	1 mg/m <sup>3</sup>	Not established
	Canada QC	1 mg/m <sup>3</sup>	Not established
hydrogen chloride	ACGIH	Not established	2 ppm (Ceiling)
	U.S.A. OSHA PEL	Not established	5 ppm (Ceiling)
	Canada AB	Not established	2 ppm (Ceiling)
	Canada BC	Not established	4.7 ppm (Ceiling)
	Canada ON	Not established	4.7 ppm (Ceiling)
	Canada QC	Not established	5 ppm (Ceiling)

*Section continued on the next page*

## FERRIC CHLORIDE

*Continued...*

*Note:* Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH<sup>1</sup>, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from the RTECS<sup>2</sup> database and from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

a) Limit for iron salts, soluble as Fe

### Engineering Controls

**Ventilation** Keep airborne concentrations below the occupational exposure limits (OEL).

### Personal Protective Equipment

**Eye protection** Wear appropriate protective eyeglasses or chemical safety goggles.

**RECOMMENDATION:** Ensure that glasses have side shields for lateral protection.

**Skin Protection** For likely contacts, use of protective butyl rubber or other chemically resistant gloves.

For incidental contacts, use nitrile or other chemically resistant gloves.

**Respiratory Protection** For over-exposures up to 10 x OEL of mist or spray, wear respirator such as a N95 particulate respirator or an AG acid gas respirator.

Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

**RECOMMENDATION:** Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional.

### General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.



**FERRIC CHLORIDE**
**Section 9: Physical and Chemical Properties**

<b>Physical State</b>	Liquid	<b>Lower Flammability Limit</b>	Not applicable
<b>Appearance</b>	Dark red-brown	<b>Upper Flammability Limit</b>	Not applicable
<b>Odor</b>	Slight acidic/iron	<b>Vapor Pressure @20 °C</b>	Negligible
<b>Odor Threshold</b>	Not available	<b>Vapor Density</b>	1 (Air = 1)
<b>pH</b>	<2	<b>Relative Density @25 °C</b>	1.38–1.49
<b>Freezing/Melting Point</b>	-50 °C [-58 °F]	<b>Solubility in Water</b>	Soluble
<b>Initial Boiling Point</b>	110 °C [230 °F]	<b>Partition Coefficient n-octanol/water</b>	Not available
<b>Flash Point</b>	Not applicable	<b>Auto-ignition Temperature <sup>b)</sup></b>	Not available
<b>Evaporation Rate</b>	>1 (BuAc=1)	<b>Decomposition Temperature</b>	Not available
<b>Flammability</b>	Non Flammable	<b>Viscosity @25 °C</b>	Not available

**Section 10: Stability and Reactivity**

<b>Reactivity</b>	Reacts with metals to form flammable hydrogen gas. React with alkalis (bases).
<b>Chemical Stability</b>	Chemically stable at normal temperatures and pressures
<b>Conditions to Avoid</b>	Avoid extreme heat, open flames, and incompatible substances. Do not use in a manner that forms fumes, vapors, or mist. Above >200 °C, toxic and corrosive gases including chlorine, hydrogen chloride, and iron oxides may be released.
<b>Incompatibilities</b>	Alkali metals, allyl chloride, ethylene oxide, nylon, styrene, strong oxidizing agents, strong bases
<b>Polymerization</b>	Will not occur
<b>Decomposition</b>	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.

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**FERRIC CHLORIDE**

**FERRIC CHLORIDE**
**Section 11: Toxicological Information**
**Summary of Effects and Symptoms by Routes of Exposure**

<b>Eyes</b>	Causes redness, severe irritation, pain, or burns.
<b>Skin</b>	Causes redness, pain, or brown stains on skin.
<b>Inhalation</b>	Inhalation of vapors or mist may cause coughing, respiratory tract irritation, or sore throat.  Exposure to large doses of hydrogen chloride can cause cough, labored breathing, and shortness of breath.
<b>Ingestion</b>	May cause severe irritation to the mouth, throat, esophagus, and stomach. In large doses, it may also cause abdominal pain, nausea, vomiting, diarrhea.
<b>Chronic</b>	No known effects

**Acute Toxicity (Lethal Exposure Concentrations)**

<b>Chemical Name</b>	<b>LD50 oral</b>	<b>LD50 dermal</b>	<b>LC50 inhalation</b>
iron trichloride	316 mg/kg Rat	Not available	Not available
iron dichloride	300 mg/kg Rat	2 000 mg/kg Rat	Not available
hydrochloric acid	238—277 mg/kg Rat	5 010 mg/kg Rabbit <sup>a)</sup>	4.2 mg/L 1 h Rat (gas)

*Note:* Toxicity data from the RTECS<sup>2</sup> and ECHA databases were consulted. The data from supplier SDSs were also consulted.

a) Monsanto reported value

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**FERRIC CHLORIDE****Other Toxicological Effects**

<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/irritation</b>	Mixture causes severe eye damage.
<b>Sensitization</b> (allergic reactions)	Based on available data, the classification criteria are not met.
<b>Carcinogenicity</b> (risk of cancer)	Not classified or listed as a carcinogen under IARC, ACGIH, CA Prop 65, or NTP.
<b>Mutagenicity</b> (risk of heritable genetic effects)	Based on available data, the classification criteria are not met.
<b>Reproductive Toxicity</b> (risk to sex functions)	Based on available data, the classification criteria are not met.
<b>Teratogenicity</b> (risk of fetus malformation)	Based on available data, the classification criteria are not met.
<b>STOT-single exposure</b>	Does not give rise to classification, because the concentration of hydrochloric acid is below the classification threshold.
<b>STOT-repeated exposure</b>	Based on available data, the classification criteria are not met.
<b>Aspiration hazard</b>	Based on available data, the classification criteria are not met.

**Section 12: Ecological Information**

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

Iron trichloride is a category 3 acute aquatic pollutant with a LC50 48 h of 23 mg/L for *Oryzias latipes*; EC50 9.6 mg/L *Daphnia magna* (water flea).

Iron dichloride is a category 3 acute aquatic pollutant with a LC50 96 h of 46.6 mg/L for *Oryzias latipes*; EC50 19.0 mg/L *Daphnia magna* (water flea).

Hydrochloric acid is a category 2 acute aquatic pollutant with a LC50 24 h of 4 mg/L for *Carassius auratus* (goldfish); EC50 48 h of 1.5 mg/L *Daphnia magna* (water flea).

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## FERRIC CHLORIDE

### Acute Ecotoxicity

Category 3

Harmful to aquatic life

Avoid release to the environment. Collect spillage.

### Chronic Ecotoxicity

Based on available data, the classification criteria are not met.

### Biodegradability

The content is not readily biodegradable.

### Bioaccumulation

Not available

### Other Effects

Not available

### Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

### Section 14: Transport Information

#### Ground

**Refer to TDG regulations** (Canadian Transportation of Dangerous Goods regulations);  
**USA DOT 49 CFR** (Parts 100 to 185) **Regulations.**

Sizes 5 L and under

415-500ML, 415-1L, 415-4L

**Limited Quantity**



Sizes greater than 5 L

415-20L

**UN number:** UN2582

**Shipping Name:**

FERRIC CHLORIDE SOLUTION

**Class:** 8

**Packing Group:** III

**Marine Pollutant:** No



*Section continued on the next page*

## FERRIC CHLORIDE

### Air

**Refer to ICAO-IATA Dangerous Goods Regulations.**

Sizes 1 L and under

415-500ML\*

**Limited Quantity**

Y841

Combination Pack

Net QTY per Inner

Container 0.5 L

Total Net Qty/Pkg = 1 L



Sizes up to 5 L (Passenger), 60 L (Cargo)

415-500ML, 415-1L, 415-4 L\*\*

**UN number:** UN2582

**Shipping Name:** FERRIC CHLORIDE SOLUTION

**Class:** 8

**Packing Group:** III

**Marine Pollutant:** No

**Special Provision A803:** Must use Packing Group II packaging.



*Attention:* 415-20L is forbidden by air

\* Must be repackaged in combination pack with 1 L max net quantity.

\*\* Size 415-4L may be transported by cargo aircraft only.

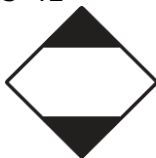
### Sea

**Refer to IMDG regulations.**

Sizes 5 L and under

415-500ML, 415-1L, 415-4L

**Limited Quantity**



Sizes greater than 5 L

415-20L

**UN number:** UN2582

**Shipping Name:** FERRIC CHLORIDE SOLUTION

**Class:** 8

**Packing Group:** III

**Marine Pollutant:** No



**Note:** Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.

**FERRIC CHLORIDE****Section 15: Regulatory Information****Canada****Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)**

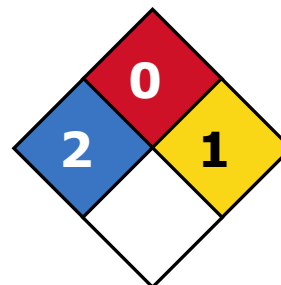
All hazardous ingredients are listed on the DSL/NDSL.

**Hazardous Products Act (R.S.C., 1985, c. H-3)**

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

**USA****Other Classifications****HMIS® RATING**

<b>HEALTH:</b>	<b>2</b>
<b>FLAMMABILITY:</b>	<b>0</b>
<b>PHYSICAL HAZARD:</b>	<b>1</b>
<b>PERSONAL PROTECTION:</b>	

**NFPA® 704 CODES**

*Approximate HMIS and NFPA Risk Ratings Legend:*

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

**CAA** (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain ingredients that are listed as hazardous air pollutants.

*Section continued on the next page*

## FERRIC CHLORIDE

### EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains iron dichloride (CAS# 7758-94-3; reportable quantity = 100 lb), iron trichloride (CAS# 7705-08-0; reportable quantity = 1 000 lb), and hydrochloric acid (CAS# 7647-01-0; reportable quantity = 5 000 lb), which can be subject to the CERCLA reporting requirements.

This product does not contain ingredient listed in section 313 Title III of the SARA of 1986 and 40 CFR part 372.

### TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

### California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity)

This product does not contain any listed substances in California.

## Europe

### RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

### WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment and is therefore not governed by this regulation.

## Section 16: Other Information

**SDS Prepared by** MG Chemicals' Regulatory Department

**Date of Issue** 26 February 2020

**Supersedes** 13 February 2019

**Reason for Changes:** Update to the emergency phone number information.

### Reference

1) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

2) ACGIH 2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).

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## FERRIC CHLORIDE

### Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
BBP	Butyl benzyl phthalate
DBP	Dibutyl phthalate
DEHP	Bis(2-ethylhexyl) phthalate
DIBP	Diisobutyl phthalate
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
IARC	International Agency for Research on Cancer
NOELR	No observable effect loading ratio
NTP	National Toxicology Program
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

**Technical Queries** Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at [www.mgchemicals.com](http://www.mgchemicals.com).

Email: [support@mgchemicals.com](mailto:support@mgchemicals.com)

**Mailing Addresses** *Manufacturing & Support*  
1210 Corporate Drive  
Burlington, Ontario, Canada  
L7L 5R6

*Head Office*  
9347-193rd Street  
Surrey, British Columbia, Canada  
V4N 4E7

### Disclaimer

This safety data sheet is provided as an information resource only. *M.G. Chemicals, Ltd.* believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to query and verify any information seeming suspect where doubt on the validity may exist. The buyer assumes all responsibility of using and handling the product in accordance with local, regional, national, and international regulations.

418

# Safety Data Sheet

## Section 1: Identification

### Product Identifier and Other Means of Identification

**Product Identifier:** 418**Other Means of Identification:** Positive Developer**Related Part #** 418-500ML

### Recommended Use and Restriction on Use

**Use:** Developer for MG Chemicals pre-sensitized boards**Uses Advised Against:** Not available

### Details of Manufacturer or Importer

**Manufacturer**

MG Chemicals  
1210 Corporate Drive  
Burlington, Ontario L7L 5R6  
CANADA

MG Chemicals (Head Office)  
9347-193 Street  
Surrey, British Columbia V4N 4E7  
CANADA

**TEL** +1-800-340-0772**FAX** +1-800-340-0773**E-MAIL** [support@mgchemicals.com](mailto:support@mgchemicals.com)**WEB** [www.mgchemicals.com](http://www.mgchemicals.com)**TEL** +1-905-331-1396**FAX** +1-905-331-2682**E-MAIL** [info@mgchemicals.com](mailto:info@mgchemicals.com)**E-MAIL** (Competent Person): [sds@mgchemicals.com](mailto:sds@mgchemicals.com)

### Emergency Phone Number

**For hazardous material incidents ONLY** (leaks, spills, fires, exposures or accidents)  
USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962**  
(Service access code: 335388)


**For emergencies involving the transport of dangerous goods;** 24/7 service  
CANADA—Call CANUTEC collect at **+1-613-996-6666** or **\*666** on cellular phones

**418**
**Section 2: Hazard(s) Identification**
**Classification of Hazardous Chemical**
**GHS Categories**

Criteria	Category	Signal Word	Pictograms
Skin Corrosion	1A	Danger	Corrosion
Eye Corrosion	1	Danger	Corrosion
Corrosive to metals	1	Warning	Corrosion
Hazardous to the Aquatic Environment Acute	3	none	none

*Note:* The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

**Label Elements**

<b>Signal Word</b>	<b>DANGER</b>
<b>Pictograms</b>	<b>Hazard Statements</b>
	H314: Causes severe skin burns and eye damage H290: May be corrosive to metals
<i>none mandated</i>	H402: Harmful to aquatic life
<b>Prevention</b>	<b>Precautionary Statements</b>
P260	Do not breathe dust or mists.
P264	Wash hands thoroughly after handling.
P280	Wear protective gloves, and eye protection.
P234	Keep only in original packaging.
P273	Avoid release to the environment.

*Section continued on the next page*

**418**
*Continued...*

<b>Response</b>	<b>Precautionary Statements</b>
P310	Immediately call a POISON CENTRE or doctor.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P363	Wash contaminated clothing before reuse.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P390	Absorb spillage to prevent material-damage.
<b>Storage</b>	<b>Precautionary Statements</b>
P405	Store locked up.
P406	Store in a corrosion resistant container with a resistant inner liner.
<b>Disposal</b>	<b>Precautionary Statements</b>
P501	Dispose of contents in accordance to local, regional, national, and international regulations.

**Hazards Not Otherwise Classified**

<b>Other Criteria</b>	<b>Hazard Statements/Precautionary Statement</b>	<b>Signal Word</b>	<b>Pictograms</b>
None	None	None	None

**Section 3: Composition/Information on Ingredients**

<b>CAS #</b>	<b>Chemical Name</b>	<b>%(weight)</b>
1310-73-2	sodium hydroxide	7-11%

*Note:* de-ionized water is the main component.

**418**
**Section 4: First-Aid Measures**

<i>Exposure Condition</i>	<i>GHS Code/Symptoms/Precautionary Statements</i>
<b>IF IN EYES</b>	P305 + P351 + P338, P310
<b>Immediate Symptoms</b>	<i>redness, pain, blurred vision, severe burns</i>
<b>Response</b>	Rinse cautiously with water for 60 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE or doctor.
<b>IF ON SKIN (or hair)</b>	P303 + P361, P351, P310
<b>Immediate Symptoms</b>	<i>soapy sensation, redness, pain, burns, blisters</i>
<b>Delayed Symptoms</b>	<i>Delayed onset of pain by minutes or hours</i>
<b>Response</b>	Take off immediately contaminated clothing. Rinse cautiously with water for several minutes. Immediately call a POISON CENTRE or doctor.
<b>IF INHALED</b>	P304 + P340, P310 (Unlikely route unless processing creates mist or dust form)
<b>Immediate Symptoms</b>	<i>coughing, wheezing, shortness of breath, inflammation, burning sensation</i>
<b>Response</b>	Remove person to fresh air (out of the contaminated zone) and keep comfortable for breathing. Immediately call a POISON CENTRE or doctor.
<b>IF SWALLOWED</b>	P301 + P330 + P331, P310
<b>Immediate Symptoms</b>	<i>mouth burns, burning sensation in throat and chest, abdominal pain, nausea, vomiting, shock or collapse</i>
<b>Response</b>	Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTRE or doctor.

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**Section 5: Fire-Fighting Measures**

<b>Extinguishing Media</b>	In case of fire: Use extinguishing media suitable for surrounding material.
<b>Specific Hazards</b>	Will not burn. Highly caustic material—avoid skin or eye contact or inhalation of fumes or mist. Solution may react violently with acids and metals to form flammable explosive gases.
<b>Combustion Products</b>	Produces sodium oxides.
<b>Fire-Fighter</b>	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

**Section 6: Accidental Release Measures**

<b>Personal Protection</b>	See personal protection recommendations in Section 8.
<b>Precautions for Response</b>	Do not breath the mist, spray, or fumes.
<b>Environmental Precautions</b>	Avoid releasing to the environment. Prevent spill from entering drains and waterways. Do not flush to sewer.
<b>Containment Methods</b>	Contain with inert absorbent (such as soil, sand, vermiculite).
<b>Cleaning Methods</b>	Sprinkle inert absorbent compound onto spill, then sweep into the container. You may neutralize residues with low concentration acetic acid (also known as vinegar). Rinse spill area water to remove the last traces.
<b>Disposal Methods</b>	Dispose of spill waste according to Section 13.

**418**
**Section 7: Handling and Storage**
**Prevention**

Keep out of reach of children.  
 Do not get in eye, on skin, or on clothing.  
 Do not breathe mist or spray.  
 Do not eat, drink, or smoke when using this product.  
 Avoid release to the environment.  
 Absorb spillage to prevent material-damage.

**Handling**

Wear protective gloves and eye protection.  
*Specific Recommendations:* Wear neoprene, butyl rubber, nitrile or other impervious gloves with breakthrough time greater than intended use period.  
 Wash hands thoroughly after handling.

**Storage**

Do not store together with acids.  
 Keep tightly closed.  
 Store locked up.  
 Keep only in original packaging.

**Section 8: Exposure Controls/Personal Protection**
**Substances with Occupational Exposure Limit Values**

Chemical Name	Country/ Provinces	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
sodium hydroxide	ACGIH TWA	2 mg/m <sup>3</sup>	Not established
	U.S.A. OSHA PEL	2 mg/m <sup>3</sup>	Not established
	Canada AB	2 mg/m <sup>3</sup>	Not established
	Canada BC	2 mg/m <sup>3</sup>	Not established
	Canada ON	2 mg/m <sup>3</sup>	Not established
	Canada QC	2 mg/m <sup>3</sup>	Not established

*Note:* Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH<sup>1</sup>, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from RTECS database<sup>2</sup> and from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

*Section continued on the next page*

**418****Engineering Controls**

**Ventilation** Keep airborne concentrations below the occupational exposure limits (OEL).

**Personal Protective Equipment**

**Eye protection** Wear appropriate protective eyeglasses or chemical safety goggles.

**RECOMMENDATION:** Ensure that glasses have side shields for lateral protection.

**Skin Protection** Wear appropriate protective clothing to prevent skin contact.

**RECOMMENDATION:** Use of protective gloves in butyl rubber, latex, neoprene, or other chemically resistant gloves.

**Respiratory Protection** For over-exposures up to 10 x OEL of mist/vapors/spray, wear respirator such as a half-mask respirator with organic vapor cartridges.

Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

**RECOMMENDATION:** Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

**General Hygiene Considerations**

Wash hands thoroughly with water and soap after handling.



**418**
**Section 9: Physical and Chemical Properties**

<b>Physical State</b>	Liquid	<b>Lower Flammability Limit</b>	Not applicable
<b>Appearance</b>	Clear	<b>Upper Flammability Limit</b>	Not applicable
<b>Odor</b>	Odorless	<b>Vapor Pressure @20 °C</b>	1.5 mmHg [0.2 kPa]
<b>Odor Threshold</b>	Not applicable	<b>Vapor Density</b>	Not available
<b>pH</b>	14	<b>Relative Density @25 °C</b>	1.1
<b>Freezing/Melting Point</b>	Not available	<b>Solubility in Water</b>	111 g NaOH in 100 g H <sub>2</sub> O
<b>Initial Boiling Point</b>	≥100 °C [≥212 °F]	<b>Partition Coefficient n-octanol/water</b>	Not available
<b>Flash Point</b>	Not applicable	<b>Auto-ignition Temperature</b>	Not available
<b>Evaporation Rate</b>	Not available	<b>Decomposition Temperature</b>	Not available
<b>Flammability</b>	Non Flammable	<b>Viscosity @25 °C</b>	Not available

**Section 10: Stability and Reactivity**

<b>Reactivity</b>	Reacts with acids. Reacts with alkaline earth metals. Corrosive to aluminum alloys, carbon steel, and other metals.
<b>Chemical Stability</b>	Chemically stable at normal temperatures and pressures
<b>Conditions to Avoid</b>	Incompatible substances.
<b>Incompatibilities</b>	Strong oxidizing agents, strong acids, metals (zinc, aluminum, tin, and so on), ammonium salts
<b>Polymerization</b>	Will not occur
<b>Decomposition</b>	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.

**418**
**Section 11: Toxicological Information**
**Summary of Effects and Symptoms by Routes of Exposure**

<b>Eyes</b>	Causes serious eye burns. Permanent damage including blindness can result.
<b>Skin</b>	Causes serious skin burns. May lead to deep ulcers. Permanent scarring can result.
<b>Inhalation</b>	Can cause severe irritation of the nose and throat. Can damage tissue of the mucous membrane and upper respiratory tract.
<b>Ingestion</b>	May be harmful if swallowed. Causes burns to the gastrointestinal tract.
<b>Chronic</b>	Prolonged or repeated skin contact may cause dermatitis (dry, red, cracked skin).

**Acute Toxicity (Lethal Exposure Concentrations)**

<b>Chemical Name</b>	<b>LD50 oral</b>	<b>LD50 dermal</b>	<b>LC50 inhalation</b>
sodium hydroxide	Not available	Not available	Not available

*Note:* Toxicity data from the RTECS<sup>2</sup> and ECHA databases were consulted. The data from supplier SDS were also consulted.

**Other Toxicological Effects**

<b>Skin corrosion/irritation</b>	Causes severe skin burns. Prolonged or repeated skin contact may cause dermatitis.
<b>Serious eye damage/irritation</b>	Causes severe eye damage.
<b>Sensitization</b> (allergic reactions)	Based on available data, the classification criteria are not met.
<b>Carcinogenicity</b> (risk of cancer)	Not classified or listed as a carcinogen under IARC, ACGIH, CA Prop 65, or NTP.
<b>Mutagenicity</b> (risk of heritable genetic effects)	Based on available data, the classification criteria are not met.
<b>Reproductive Toxicity</b> (risk to sex functions)	Based on available data, the classification criteria are not met.

*Section continued on the next page*

**418****Teratogenicity**

(risk of fetus malformation)

Based on available data, the classification criteria are not met.

**STOT-single exposure**

Based on available data, the classification criteria are not met.

**STOT-repeated exposure**

Based on available data, the classification criteria are not met.

**Aspiration hazard**

Based on available data, the classification criteria are not met.

**Section 12: Ecological Information**

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

**Acute Ecotoxicity**

Category 3

Harmful to aquatic life

Avoid release to the environment.

**Chronic Ecotoxicity**

Not available

**Biodegradability**

No data available

**Other Effects**

Not available

**Section 13: Disposal Information**

Dispose of contents in accordance with all local, regional, national, and international regulations.

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**Section 14: Transport Information**

**Ground**

**Refer to TDG regulations** (Canadian Transportation of Dangerous Goods regulations);  
**USA DOT 49 CFR** (Parts 100 to 185) **Regulations.**

Sizes 1 L and under  
418-500ML

**Limited Quantity**



**Air**

**Refer to ICAO-IATA Dangerous Goods Regulations.**

Sizes 0.5 L and under  
418-500ML

**Limited Quantity**



Packing Instr. Y840

*FOR REFERENCE ONLY*

**UN number:** UN1824

**Shipping Name:** SODIUM  
HYDROXIDE SOLUTION

**Class:** 8

**Packing Group:** II

**Marine Pollutant:** No

**Special Provision:** Packing Instr.  
851 (Max Net Qty: 1L).



**NOTE:** Avoid shipping by air if possible.

**Sea**

**Refer to IMDG regulations.**

Sizes 1 L and under  
418-500ML

**Limited Quantity**



*FOR REFERENCE ONLY*

**UN number:** UN1824

**Shipping Name:** SODIUM  
HYDROXIDE SOLUTION

**Class:** 8

**Packing Group:** II

**Marine Pollutant:** No



**Note: Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.**

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**Section 15: Regulatory Information****Canada****Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)**

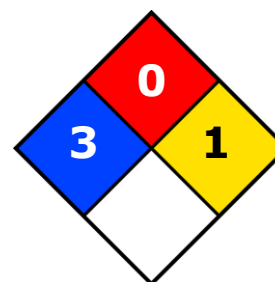
All hazardous ingredients are listed on the DSL/NDSL.

**Hazardous Products Act (R.S.C., 1985, c. H-3)**

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

**USA****Other Classifications****HMIS® RATING**

<b>HEALTH:</b>	<b>3</b>
<b>FLAMMABILITY:</b>	<b>0</b>
<b>PHYSICAL HAZARD:</b>	<b>1</b>
<b>PERSONAL PROTECTION:</b>	

**NFPA® 704 CODES**

*Approximate HMIS and NFPA Risk Ratings Legend:*

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

**CAA** (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain ingredients that are listed as hazardous air pollutants.

**EPCRA** (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product does not contain any substances subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

**TSCA** (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

**California Proposition 65** (Chemicals known to cause cancer or reproductive toxicity, USA).

This product does not contain any listed substances in California.

*Section continued on the next page*

**418****Europe****RoHS** (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

**WEEE** (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

**Section 16: Other Information****SDS Prepared by** Regulatory Department**Date of Issue** 26 February 2020**Supersedes** 08 August 2019**Reason for Changes:** Update to the emergency phone number information.**Reference**

- 1) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)
- 2) ACGIH 2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).

*Section continued on the next page*

**418****Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
IARC	International Agency for Research on Cancer
NOELR	No observable effect loading ratio
NTP	National Toxicology Program
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content
Wt	Weight

**Technical Queries** Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at [www.mgchemicals.com](http://www.mgchemicals.com).

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