

# 832B-A Black Epoxy Encapsulating and Potting Compound MG Chemicals UK Limited

Version No: A-2.00

Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Issue Date:08/07/2021 Revision Date: 08/07/2021 L.REACH.GB.EN

## SECTION 1 Identification of the substance / mixture and of the company / undertaking

## 1.1. Product Identifier

Product name	832B-A
Synonyms	SDS Code: 832-A, 832B-375ML, 832B-375MLCA, 832B-450ML, 832B-3L, 832B-12L, 832B-60L   UFI:JPF0-E0P1-M00Q-HH3F
Other means of identification	Black Epoxy Encapsulating and Potting Compound

## 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Epoxy resin for use with hardeners
Uses advised against	Not Applicable

## 1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)	
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada	
Telephone	+(44) 1663 362888	+(1) 800-201-8822	
Fax	Not Available	+(1) 800-708-9888	
Website	Not Available	www.mgchemicals.com	
Email	sales@mgchemicals.com	Info@mgchemicals.com	

## 1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	
Emergency telephone numbers	+(44) 20 35147487	
Other emergency telephone numbers	+(0) 800 680 0425	

### **SECTION 2 Hazards identification**

### 2.1. Classification of the substance or mixture

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	H411 - Chronic Aquatic Hazard Category 2, H315 - Skin Corrosion/Irritation Category 2, H319 - Eye Irritation Category 2, H317 - Skin Sensitizer Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567

## 2.2. Label elements

Hazard pictogram(s)	
Signal word	Warning

### Hazard statement(s)

H411	1 Toxic to aquatic life with long lasting effects.	
H315	Causes skin irritation.	
H319	Causes serious eye irritation.	
H317	May cause an allergic skin reaction.	

## Supplementary statement(s)

EUH205

Contains epoxy constituents. May produce an allergic reaction.

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## 832B-A Black Epoxy Encapsulating and Potting Compound

## Precautionary statement(s) Prevention

P280 Wear protective gloves, protective clothing, eye protection and face protection.	
P261 Avoid breathing mist/vapours/spray.	
P273 Avoid release to the environment.	
P264 Wash all exposed external body areas thoroughly after handling.	
P272 Contaminated work clothing should not be allowed out of the workplace.	

## Precautionary statement(s) Response

	•
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364     Take off contaminated clothing and wash it before reuse.       P391     Collect spillage.	

## Precautionary statement(s) Storage

Not Applicable

## Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

## 2.3. Other hazards

Cumulative effects may result following exposure\*.

Limited evidence of a carcinogenic effect\*.

May possibly affect fertility\*.

REACh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

## **SECTION 3 Composition / information on ingredients**

## 3.1.Substances

See 'Composition on ingredients' in Section 3.2

### 3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	Nanoform Particle Characteristics
1.1675-54-3 2.216-823-5 3.603-073-00-2 603-074-00-8 4.Not Available	89	bisphenol A diglycidyl ether	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2, Skin Sensitizer Category 1; H315, H319, H317 <sup>[2]</sup>	Not Available
1.68609-97-2 2.271-846-8 3.603-103-00-4 4.Not Available	10	<u>(C12-14)alkylglycidyl</u> <u>ether</u>	Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1; H315, H317 <sup>[2]</sup>	Not Available
1.1333-86-4 2.215-609-9 435-640-3 422-130-0 3.Not Available 4.Not Available	0.4	carbon black	Carcinogenicity Category 2; H351 <sup>[1]</sup>	Not Available
Legend: 1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567; 3. Classification drawn from C&L * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties			7; 3. Classification drawn	

## **SECTION 4 First aid measures**

Eye Contact	<ul> <li>If this product comes in contact with the eyes:</li> <li>Wash out immediately with fresh running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>	
Skin Contact	<ul> <li>If skin contact occurs:</li> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Flush skin and hair with running water (and soap if available).</li> <li>Seek medical attention in event of irritation.</li> </ul>	
Inhalation	<ul> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> </ul>	

Ingestion

Immediately give a glass of water.

First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

## 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

## 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## **SECTION 5 Firefighting measures**

## 5.1. Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

## 5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may resul	t
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## 5.3. Advice for firefighters

Fire Fighting	<ul> <li>Wear full body protective clothing with breathing apparatus.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>Avoid spraying water onto liquid pools.</li> <li>DO NOT approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> <li>Combustible.</li> <li>Slight fire hazard when exposed to heat or flame.</li> <li>Heating may cause expansion or decomposition leading to violent rupture of containers.</li> </ul>
Fire/Explosion Hazard	<ul> <li>On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>May emit acrid smoke.</li> <li>Mists containing combustible materials may be explosive.</li> <li>Combustion products include:</li> <li>carbon dioxide (CO2)</li> <li>aldehydes</li> <li>other pyrolysis products typical of burning organic material.</li> </ul>

## **SECTION 6 Accidental release measures**

## 6.1. Personal precautions, protective equipment and emergency procedures See section 8

See Section o

## 6.2. Environmental precautions

See section 12

## 6.3. Methods and material for containment and cleaning up

Minor Spills	<ul> <li>In the event of a spill of a reactive diluent, the focus is on containing the spill to prevent contamination of soil and surface or ground water.</li> <li>If irritating vapors are present, an approved air-purifying respirator with organic vapor canister is recommended for cleaning up spills and leaks.</li> <li>For small spills, reactive diluents should be absorbed with sand.</li> </ul> Environmental hazard - contain spillage. <ul> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapors and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>Wipe up.</li> <li>Place in a suitable, labelled container for waste disposal.</li> </ul>
Major Spills	Environmental hazard - contain spillage. Industrial spills or releases of reactive diluents are infrequent and generally contained. If a large spill does occur, the material should be captured, collected, and reprocessed or disposed of according to applicable governmental requirements. An approved air-purifying respirator with organic-vapor canister is recommended for emergency work. Moderate hazard. • Clear area of personnel and move upwind. • Alert Fire Brigade and tell them location and nature of hazard. • Wear breathing apparatus plus protective gloves. • Prevent, by any means available, spillage from entering drains or water course. • No smoking, naked lights or ignition sources. • Increase ventilation. • Stop leak if safe to do so. • Contain spill with sand, earth or vermiculite.

<ul> <li>Collect recoverable product into labelled containers for recycling.</li> </ul>
Absorb remaining product with sand, earth or vermiculite.
Collect solid residues and seal in labelled drums for disposal.
Wash area and prevent runoff into drains.
If contamination of drains or waterways occurs, advise emergency services.

## 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## **SECTION 7 Handling and storage**

Safe handling	<ul> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> <li>DO NOT enter confined spaces until atmosphere has been checked.</li> <li>Avoid smoking, naked lights or ignition sources.</li> <li>Avoid contact with incompatible materials.</li> <li>When handling, DO NOT eat, drink or smoke.</li> <li>Keep containers securely sealed when not in use.</li> <li>Avoid physical damage to containers.</li> <li>Always wash hands with soap and water after handling.</li> <li>Work clothes should be laundered separately.</li> <li>Use good occupational work practice.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> <li>DO NOT allow clothing wet with material to stay in contact with skin</li> </ul>
Fire and explosion protection	See section 5
Other information	<ul> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> <li>Store in a cool, dry, well-ventilated area.</li> <li>Store away from incompatible materials and foodstuff containers.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

## 7.2. Conditions for safe storage, including any incompatibilities

Suitable container	<ul> <li>Metal can or drum</li> <li>Packaging as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>
Storage incompatibility	In general, uncured epoxy resin shave only poor mechanical, chemical and heat resistance properties. However, good properties are obtained by reacting the linear epoxy resin with suitable curatives to form three-dimensional cross-linked thermoset structures. This process is commonly referred to as curing or gelation process. Curing of epoxy resins is an exothermic reaction and in some cases produces sufficient heat to cause thermal degradation if no controlled. Curing may be achieved by reacting an epoxy with itself (homopolymerisation) or by forming a copolymer with polyfunctional curatives or hardeners for epoxy resins include amines, acids, acid anhydrides, phenols, alcohols and thiols. Relative reactivity (lowest first) is approximately in the order: phenol < anhydride < aromatic amine < cycloaliphatic amine < aliphatic amine < thiol. The epoxy curing reaction may be accelerated by addition of small quantities of accelerators. Tertiary amines, carboxylic acids and alcohols (especially phenols) are effective accelerated by addition of small quantities of accelerators. Tertiary amines or imidazoles) or a cationic catalyst (a Lewis acid such as a boron trifluoride complex) to form a cured network. This process is known as catalytic homopolymerisation. The resulting network contains only other bridges, and exhibits high thermal and chemical resistance, but is britle and other requires elevated temperature to effect curing, so finds only niche applications industrially. Epoxy homopolymerisation is often used when there is a requirement for UV curing, since cationic UV catalysts may be employed (e.g. for UV coatings). Fepoxides:         • are highly reactive with acids, bases, and oxidising and reducing agents.         • react, possibly violently, with anhydrous metal chlorides, ammonia, amines and group 1 metals.         • may polymerise in the presence of peroxides or heat - polymerisation may be violent         • may polymerise with evolution of heat querial poducing initiators         • may polymerise with ev

## **SECTION 8 Exposure controls / personal protection**

Ingredient	DNELS Exposure Pattern Worker	PNECs Compartment
bisphenol A diglycidyl ether	Dermal 0.75 mg/kg bw/day (Systemic, Chronic) Inhalation 4.93 mg/m <sup>3</sup> (Systemic, Chronic) Dermal 89.3 µg/kg bw/day (Systemic, Chronic) * Inhalation 0.87 mg/m <sup>3</sup> (Systemic, Chronic) * Oral 0.5 mg/kg bw/day (Systemic, Chronic) *	0.006 mg/L (Water (Fresh)) 0.001 mg/L (Water - Intermittent release) 0.018 mg/L (Water (Marine)) 0.341 mg/kg sediment dw (Sediment (Fresh Water)) 0.034 mg/kg sediment dw (Sediment (Marine)) 0.065 mg/kg soil dw (Soil) 10 mg/L (STP) 11 mg/kg food (Oral)
(C12-14)alkylglycidyl ether	Dermal 1 mg/kg bw/day (Systemic, Chronic) Inhalation 3.6 mg/m <sup>3</sup> (Systemic, Chronic) Dermal 0.5 mg/kg bw/day (Systemic, Chronic) * Inhalation 0.87 mg/m <sup>3</sup> (Systemic, Chronic) * Oral 0.5 mg/kg bw/day (Systemic, Chronic) *	0.106 mg/L (Water (Fresh)) 0.011 mg/L (Water - Intermittent release) 0.072 mg/L (Water (Marine)) 307.16 mg/kg sediment dw (Sediment (Fresh Water)) 30.72 mg/kg sediment dw (Sediment (Marine)) 1.234 mg/kg soil dw (Soil) 10 mg/L (STP)
carbon black	Inhalation 1 mg/m <sup>3</sup> (Systemic, Chronic) Inhalation 0.5 mg/m <sup>3</sup> (Local, Chronic) Inhalation 0.06 mg/m <sup>3</sup> (Systemic, Chronic) *	1 mg/L (Water (Fresh)) 0.1 mg/L (Water - Intermittent release) 10 mg/L (Water (Marine))

\* Values for General Population

### Occupational Exposure Limits (OEL)

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	carbon black	Carbon black	3.5 mg/m3	7 mg/m3	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3	
bisphenol A diglycidyl ether	39 mg/m3	430 mg/m3		2,600 mg/m3	
bisphenol A diglycidyl ether	90 mg/m3	990 mg/m3		5,900 mg/m3	
carbon black	9 mg/m3	99 mg/m3		590 mg/m3	
Ingredient	Original IDLH		Revised IDLH		
bisphenol A diglycidyl ether	Not Available		Not Available	Not Available	
(C12-14)alkylglycidyl ether	Not Available		Not Available		
carbon black	1,750 mg/m3		Not Available		

Occupational Exposure Banding	I	
Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
bisphenol A diglycidyl ether	E	≤ 0.1 ppm
(C12-14)alkylglycidyl ether	E	≤ 0.1 ppm
Notes:	Occupational exposure banding is a process of assigning chemicals into s adverse health outcomes associated with exposure. The output of this pro range of exposure concentrations that are expected to protect worker hea	ocess is an occupational exposure band (OEB), which corresponds to a

### MATERIAL DATA

Sensory irritatis are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, aid elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

### For epichlorohydrin

Odour Threshold Value: 0.08 ppm

NOTE: Detector tubes for epichlorohydrin, measuring in excess of 5 ppm, are commercially available.

Exposure at or below the recommended TLV-TWA is thought to minimise the potential for adverse respiratory, liver, kidney effects. Epichlorohydrin has been implicated as a human skin sensitiser, hence individuals who are hypersusceptible or otherwise unusually responsive to certain chemicals may NOT be adequately protected from adverse health effects. Odour Safety Factor (OSF)

OSF=0.54 (EPICHLOROHYDRIN)

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## 832B-A Black Epoxy Encapsulating and Potting Compound

8.2.1. Appropriate engineering controls	Engineering controls are used to remove a hazard or place be highly effective in protecting workers and will typically be The basic types of engineering controls are: Process controls which involve changing the way a job acti Enclosure and/or isolation of emission source which keeps 'adds' and 'removes' air in the work environment. Ventilatio ventilation system must match the particular process and c Employers may need to use multiple types of controls to pr General exhaust is adequate under normal operating condi overexposure exists, wear approved respirator. Correct fit i or closed storage areas. Air contaminants generated in the velocities' of fresh circulating air required to effectively remo Type of Contaminant: solvent, vapours, degreasing etc., evaporating from tank ( aerosols, fumes from pouring operations, intermittent cont drift, plating acid fumes, pickling (released at low velocity direct spray, spray painting in shallow booths, drum filling, generation into zone of rapid air motion) grinding, abrasive blasting, tumbling, high speed wheel ge	e independent of worker interactio vity or process is done to reduce t a selected hazard 'physically' awa n can remove or dilute an air conta hemical or contaminant in use. event employee overexposure. titons. Local exhaust ventilation m s essential to obtain adequate pro workplace possess varying 'escap ove the contaminant. 'in still air). tainer filling, low speed conveyer t into zone of active generation) conveyer loading, crusher dusts,	ns to provide this high level of he risk. ay from the worker and ventil arminant if designed properly. ay be required in specific cirr tection. Provide adequate ve pe' velocities which, in turn, of ransfers, welding, spray gas discharge (active	of protection. ation that strategically The design of a cumstances. If risk of entilation in warehouse
	grinding, abrasive blasting, tumbling, high speed wheel ge very high rapid air motion).	enerateu dusts (released at high in	inital velocity into 200e of	2.5-10 m/s (500-2000 f/min.)
	Within each range the appropriate value depends on:			
	Within each range the appropriate value depends on:		1	
	Lower end of the range	Upper end of the range	-	
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	-	
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	-	
	3: Intermittent, low production.	3: High production, heavy use	-	
	4: Large hood or large air mass in motion	4: Small hood-local control only		
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.			
8.2.2. Personal protection				
Eye and face protection	<ul> <li>Safety glasses with side shields.</li> <li>Chemical goggles.</li> <li>Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>			
Skin protection	See Hand protection below			
Hands/feet protection	<ul> <li>NOTE:</li> <li>The material may produce skin sensitisation in predisp equipment, to avoid all possible skin contact.</li> <li>Contaminated leather items, such as shoes, belts and The selection of suitable gloves does not only depend on the manufacturer. Where the chemical is a preparation of seve and has therefore to be checked prior to the application. The exact break through time for substances has to be obtamaking a final choice.</li> <li>Personal hygiene is a key element of effective hand care. Of washed and dried thoroughly. Application of a non-perfume Suitability and durability of glove type is dependent on usage frequency and duration of contact,</li> <li>chemical resistance of glove material,</li> <li>glove thickness and</li> <li>dexterity</li> <li>Select gloves tested to a relevant standard (e.g. Europe EN</li> <li>When prolonged or frequently repeated contact may 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recomsome glove polymer types are less affected by move use.</li> <li>Contaminated gloves should be replaced.</li> <li>As defined in ASTM F-739-96 in any application, gloves are</li> <li>Excellent when breakthrough time &gt; 480 min</li> </ul>	watch-bands should be removed a ne material, but also on further ma ral substances, the resistance of the ained from the manufacturer of the Gloves must only be worn on clear ed moisturiser is recommended. ge. Important factors in the selection occur, a glove with a protection cl ational equivalent) is recommende rotection class of 3 or higher (brea nmended. ement and this should be taken int	and destroyed. Irks of quality which vary fror he glove material can not be e protective gloves and has t h hands. After using gloves, l on of gloves include: pr national equivalent). lass of 5 or higher (breakthro d. akthrough time greater than	n manufacturer to calculated in advance o be observed when hands should be ugh time greater than 60 minutes according to

Continued...

	<ul> <li>Good when breakthrough time &gt; 20 min</li> <li>Fair when breakthrough time &lt; 20 min</li> </ul>
	<ul> <li>Poor when glove material degrades</li> <li>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</li> </ul>
	It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
	Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion
	or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
	When handling liquid-grade epoxy resins wear chemically protective gloves , boots and aprons.
	The performance, based on breakthrough times ,of: Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent
	<ul> <li>Butyl Rubber ranges from excellent to good</li> <li>Nitrile Butyl Rubber (NBR) from excellent to fair.</li> </ul>
	Neoprene from excellent to fair
	Polyvinyl (PVC) from excellent to poor As defined in ASTM F-739-96
	<ul> <li>Excellent breakthrough time &gt; 480 min</li> <li>Good breakthrough time &gt; 20 min</li> </ul>
	Fair breakthrough time < 20 min
	<ul> <li>Poor glove material degradation</li> <li>Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)</li> </ul>
	<b>DO NOT</b> use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin).
	<ul> <li>DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.</li> </ul>
	Replacement time should be considered when selecting the most appropriate glove. It may be more effective to select a glove with lower chemical resistance but which is replaced frequently than to select a more resistant glove which is reused many times  DO NOT use solvent to clean the skin
Padu protoction	
Body protection	See Other protection below
Other protection	<ul> <li>Overalls.</li> <li>P.V.C apron.</li> <li>Barrier cream.</li> <li>Skin cleansing cream.</li> </ul>
	▶ Eye wash unit.

### **Respiratory protection**

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.

The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

### 8.2.3. Environmental exposure controls

See section 12

## **SECTION 9** Physical and chemical properties

## 9.1. Information on basic physical and chemical properties

Appearance	Black		
Physical state	Liquid	Relative density (Water = 1)	1.13
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	>235
pH (as supplied)	Not Available	Decomposition temperature	Not Available

Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	1800
Initial boiling point and boiling range (°C)	>150	Molecular weight (g/mol)	Not Available
Flash point (°C)	113	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (%)	Not Available
Vapour density (Air = 1)	>1	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

## 9.2. Other information

Not Available

## SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2
10.2. Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

## **SECTION 11 Toxicological information**

## 11.1. Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. In animal testing, exposure to aerosols of some reactive diluents (notably o-cresol glycidyl ether, CAS RN: 2210-79-9) has been reported to affect the adrenal gland, central nervous system, kidney, liver, ovaries, spleen, testes, thymus, and respiratory tract. Inhalation hazard is increased at higher temperatures. Not normally a hazard due to non-volatile nature of product
Ingestion	Reactive diluents exhibit a range of ingestion hazards. Small amounts swallowed incidental to normal handling operations are not likely to cause injury. However, swallowing larger amounts may cause injury. Male rats exposed to a single oral dose of bisphenol A diglycidyl ether (BADGE) at 750, 1000, and 2000 mg/kg/day showed a significantly increase in the number of immature and maturing sperm on the testis. There were no significant differences with respect to sperm head count, sperm motility, and sperm abnormality in the BADGE treatment groups. The material has <b>NOT</b> been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.
Skin Contact	The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Bisphenol A diglycidyl ether (BADGE) may produce contact dermatitis characterised by erythema and oedema, with weeping followed by crusting and scaling. A liquid resin with a molecular weight of 350 produced severe skin irritation in rabbits when applied daily for 4 hours over 20 days. Following the initial contact there may be a discrete erythematous lesion, confined to the point of contact, which may persist for 48 hours to 10 days; the erythema may give way to a papular, vesicular rash with scaling. In animals uncured resin produces moderate ante-mortem depression, loss of body weight and diarrhoea. Local irritation, inflammation and death resulting from respiratory system depression are recorded. Higher molecular weight resins generally produce lower toxicity. Skin contact with reactive diluents may cause slight to moderate irritation with local redness. Repeated or prolonged skin contact may cause burns. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

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## 832B-A Black Epoxy Encapsulating and Potting Compound

Eye	present twenty-four hours or more after the end of the e Skin irritation may also be present after prolonged or repeat dermatitis is often characterised by skin redness (erythema) thickening of the epidermis. At the microscopic level there m intracellular oedema of the epidermis. Eye contact with reactive diluents may cause slight to sever Evidence exists, or practical experience predicts, that the m may produce significant ocular lesions which are present tw contact may cause significant inflammation with pain. Corne	al number of individuals following direct contact, and/or Jlied to the healthy intact skin of animals (for up to four hours), such inflammation being
Chronic	Practical experience shows that skin contact with the materi individuals, and/or of producing a positive response in exper Substances that can cause occupational asthma (also know hyper-responsiveness via an immunological, irritant or other the substance, sometimes even to tiny quantities, may caus asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive. Substances than can cuase occupational asthma should be with pre-existing air-way hyper-responsiveness. The latter s Wherever it is reasonably practicable, exposure to substand possible the primary aim is to apply adequate standards of Activities giving rise to short-term peak concentrations shou surveillance is appropriate for all employees exposed or liab should be appropriate consultation with an occupational hee All glycidyl ethers show genotoxic potential due their alkylati exhibit more or less marked carcinogenic potential. Alkylatin the blood. Loss of the stem cell may result in pancytopenia ( period corresponding to the lifetime of the individual blood c thrombocytopenia (a disorder involving platelets), within 1-2 manifest. Aplastic anaemia develops due to complete destru Reported adverse effects in laboratory animals include sens Testicular abnormalities (including testicular atrophy with de reported. Haemopoietic abnormalities following exposure to and bone marrow cytotoxicity have also been reported. The therefore may be secondary effects. However, especially in the observed haemopoietic abnormalities may have been pr conclusive with respect to the ability of glycidyl ethers to pro the pattern of displayed effects is reason for concern Glycidyl ethers have been shown to cause allergic contact of experimental animals. Necrosis of the mucous membranes of A study of workers with mixed exposures was inconclusive or n-butyl glycidyl ether, induced morphological transformation following intraperitoneal but not oral administration. Phenyl g chromosomal aberrations in animal cells in vitro. Alkyl C12 <i>c</i> in cultured animal cells	own as asthmagens and respiratory sensitisers) can induce a state of specific airway ter mechanism. Once the airways have become hyper-responsive, further exposure to use respiratory symptoms. These symptoms can range in severity from a runny nose to vill become hyper-responsive and it is impossible to identify in advance who are likely to be distinguished from substances which may trigger the symptoms of asthma in people substances are not classified as asthmagens or respiratory sensitisers ances that can cuase occupational asthma should be prevented. Where this is not of control to prevent workers from becoming hyper-responsive. Dudl receive particular attention when risk management is being considered. Health able to be exposed to a substance which may cause occupational asthma and there ealth professional over the degree of risk and level of surveillance. ating properties. Those glycidyl ethers that have been investigated in long term studies of a (a reduction in the number of red and white blood cells and platelets) with a latency cells. Granulocytopenia (a reduction in granular leukocytes) develops within days and -2 weeks, whilst loss of erythrocytes (red blood cells) need months to become clinically
832B-A Black Epoxy Encapsulating and Potting Compound	TOXICITY Not Available	IRRITATION Not Available
bisphenol A diglycidyl ether	TOXICITY           dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup> Oral(Rat) LD50; >2000 mg/kg <sup>[1]</sup>	IRRITATION         Eye (rabbit): 2 mg/24h - SEVERE         Eye: adverse effect observed (irritating) <sup>[1]</sup> Skin (rabbit): 500 mg - mild         Skin: adverse effect observed (irritating) <sup>[1]</sup>
(C12-14)alkylglycidyl ether	TOXICITY Oral(Rat) LD50; >2000 mg/kg <sup>[1]</sup>	IRRITATION         Eye (rabbit): mild [Ciba]         Eye: adverse effect observed (irritating) <sup>[1]</sup>

		Skin (guinea pig): sensitiser
		Skin (human): Irritant
		Skin (human): non- sensitiser
		Skin (rabbit): moderate
		Skin : Moderate
		Skin: adverse effect observed (irritating) <sup>[1]</sup>
	тохісіту	IRRITATION
carbon black	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral(Rat) LD50; >8000 mg/kg <sup>[1]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
Legend:	1. Value obtained from Europe ECHA Registered Substance specified data extracted from RTECS - Register of Toxic Eff	es - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise ect of chemical Substances
BISPHENOL A DIGLYCIDYL ETHER	thought to be an endocrine disruptor which can mimic oestradio hormone. The presence of the p-hydroxy group on the benz Early developmental stages appear to be the period of grei physical and neurological difficulties. Regulatory bodies hav or are under review. A 2009 study on Chinese workers in bisphenol A factories for sexual desire and overall dissatisfaction with their sex life th seven times more likely to have ejaculation difficulties. They employment at the factory, and the higher the exposure, the Bisphenol A in weak concentrations is sufficient to produce and amniotic fluid of the population, was sufficient to produce A may be one of the causes of congenital masculinisation di doubled overall since the 70's. They also suggested that 'it i and the increase in the incidence of testicular cancer in adu One review has concluded that obesity may be increased as public health officials' One study demonstrated that adverse neurological effects on United States Environmental Protection Agency's (EPA) mat bisphenol A and interference with brain cell connections vita A further review concluded that bisphenol-A has been show functions. Carcinogenicity studies have shown increases in have not been considered as convincing evidence of a potel differences in incidences from controls'. Another in vitro stude human breast epithelial cells.[whilst a further study conclude increases mammary carcinogenesis in a rodent model. In vin neuroblastoma cells and potently promotes invasion and me (10 ug/kg) showed increased prostate cancer susceptibility v methylation which is involved in epigenetic changes. Bisphenol A is the isopropyl adduct of 4.4-dihydroxydipheny oestrogen receptor/anti-tumour drug carriers in the develop is induced with 1 to 100 mg/kg body weight in animal model and fissures. Samples of saliva collected from dental patient sealant has been shown to be oestrogenic in vitro, such sea the cause of additional concerns in children. Concerns have been raised about the possible development from epoxyl linings in m	a negative reaction on the human testicle. The researchers found that a concentration oncentration equal to the average concentration generally found in the blood, urine is the effects. The researchers believe that exposure of pregnant women to bisphenol effects of the hypospadia and cryptorchidism types the frequency of which has is also possible that bisphenol A contributes to a reduction in the production of sperm ts that have been observed in recent decades' is a function of bisphenol A exposure, which 'merits concern among scientists and ccur in non-human primates regularly exposed to bisphenol A at levels equal to the kimum safe dose of 50 ug/kg/day This research found a connection between it to the thyroid hormone receptor and perhaps have selective effects on its leukaemia and testicular interstitial cell tumours in male rats. However, 'these studies that accure risk because of the doubtful statistical significance of the small dy has concluded that bisphenol A is able to induce neoplastic transformation in ad that maternal oral exposure to low concentrations of bisphenol A, during lactation, tro studies have suggested that bisphenol A can promote the growth of stastasis of neuroblastoma cells. Newborn rats exposed to a low-dose of bisphenol A when adults. At least one study has suggested that bisphenol A suppresses DNA (loxide (DHDPO). A series of DHDPO analogues have been investigated as potential ment of a class of therapeutic drugs called 'cytostatic hormones'. Oestrogenic activity s. Bisphenol A sealants are frequently used in dentistry for treatment of dental pits to diverse. A possible mechanism leading to hormone adjonectin from all human adjpose tissue tested when exposed to very to culture settings . The expression of leptin as well as several enzymes and on the other were shown that BPA exposure is linked with increased body the effect of BPA on body weight increase. A possible mechanism leading to hormone adjonectin from all human adjpose tissue tested when exposed to very t culture setti

conclusive with respect to the ability of glycidyl ethers to produce permanent changes to the testes or haemopoietic system in laboratory animals, the pattern of displayed effects is reason for concern Glycidyl ethers have been shown to cause allergic contact dermatitis in humans. Glycidyl ethers generally cause skin sensitization in experimental animals. Necrosis of the mucous membranes of the nasal cavities was induced in mice exposed to allyl glycidyl ether. A study of workers with mixed exposures was inconclusive with regard to the effects of specific glycidyl ethers. Phenyl glycidyl ether, but not n-butyl glycidyl glycidyl ether, induced morphological transformation in mammalian cells in vitro. n-Butyl glycidyl ether induced micronuclei in mice in vivo

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## 832B-A Black Epoxy Encapsulating and Potting Compound

	following intraperitoneal but not oral administration. Phenyl glycidyl ether did not induce micronuclei or chromosomal aberrations in vivo or chromosomal aberrations in animal cells in vitro. Alkyl C12 or C14 glycidyl ether did not induce DNA damage in cultured human cells or mutation in cultured animal cells. Allyl glycidyl ether induced mutation in Drosophila. The glycidyl ethers were generally mutagenic to bacteria. 55badger The substance is classified by IARC as Group 3: <b>NOT</b> classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.				
CARBON BLACK	Inhalation (rat) TCLo: 50 mg/m3/6h/90D-I Nil reported No significant acute toxicological data identified in literature search.				
832B-A Black Epoxy Encapsulating and Potting Compound & BISPHENOL A DIGLYCIDYL ETHER & (C12-14)ALKYLGLYCIDYL ETHER	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.				
832B-A Black Epoxy Encapsulating and Potting Compound & BISPHENOL A DIGLYCIDYL ETHER	In mice, dermal application of bisphenol A diglycidyl ether (BADGE) (1, 10, or 100 mg/kg) for 13 weeks produced mild to moderate chronic active dermatitis. At the high dose, spongiosis and epidermal micro abscess formation were observed. In rats, dermal application of BADGE (10, 100, or 1000 mg/kg) for 13 weeks resulted in a decrease in body weight at the high dose. The no-observable effect level (NOEL) for dermal exposure was 100 mg/kg for body seeks not a separate study, application of BADGE (same doses) five times per week for -13 weeks not only caused a decrease in body weight but also produced chronic dermatitis at all dose levels in males and at >100 mg/kg in females (as well as in a satellite group of females given 1000 mg/kg). <b>Reproductive and Developmental Toxicity:</b> BADGE (50, 540, or 750 mg/kg) administered to rats via gavage for 14 weeks (P1) or 12 weeks (P2) produced decreased body weight in all males at the mild dose and in both males and females at the high dose, but had no reproductive effects. The NOEL for reproductive effects was 750 mg/kg. <b>Carcinogenicity:</b> IARC concluded that 'there is limited evidence for the carcinogenicity of bisphenol A diglycidyl ether in experimental animals.' Its overall evaluation was 'Bisphenol A diglycidyl ether is not classifiable as to its carcinogenicity to humans (Group 3). In a lifetime tumourigenicity study in which 90-day-old C3H mice received three dermal applications per week of BADGE (undiluted dose) for 23 months, only one out of 32 animals developed a applicitom after 16 months. A rotext, in which skin paintings were done for 27 months, however, produced no tumours (Weil et al., 1963). In another lifetime skin-painting study, BADGE (dose n.p.) was also reported to be noncarcinogenic to the skin of C3H mice; it was, however, weakly carcinogene to the skin of C5FIL/6 mice (Holland et al., 1977); cited by Canter et al., 1986). In a two-year bioassay, female Fisher 344 rats dermally exposed to BADGE (10.000 ug/glate) was mutagenici with and without S9; ne				
BISPHENOL A DIGLYCIDYL ETHER & (C12-14)ALKYLGLYCIDYL ETHER	for 1,2-butylene oxide (ethyloxirane): Ethyloxirane increased the incidence of tumours of the respiratory system in male and female rats exposed via inhalation. Significant increases in nasal papillary adenomas and combined alveolar/bronchiolar adenomas and carcinomas were observed in male rats exposed to 1200 mg/m3 ethyloxirane via inhalation for 103 weeks. There was also a significant positive trend in the incidence of combined alveolar/bronchiolar adenomas and carcinomas. Nasal papillary adenomas were also observed in 2/50 high-dose female rats with none occurring in control or low-dose animals. In mice exposed chronically via inhalation, one male mouse developed a squamous cell papilloma in the nasal cavity (300 mg/m3) but other tumours were not observed. Tumours were not observed in mice exposed chronically via dermal exposure. When trichloroethylene containing 0.8% ethyloxirane was administered orally to mice for up to 35 weeks, followed by 0.4% from weeks 40 to 69, squamous-cell carcinomas of the forestomach occurred in 3/49 males (p=0.029, age-adjusted) and 1/48 females at week 106. Trichloroethylene administered alone did not induce these tumours and they were not observed in control animals . Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as carcinogenic				
Acute Toxicity	×	Carcinogenicity	×		
Skin Irritation/Corrosion	¥	Reproductivity	×		
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×		
Respiratory or Skin sensitisation	*	STOT - Repeated Exposure	×		
Mutagenicity	×	Aspiration Hazard	×		

Legend:

# Data either not available or does not fill the criteria for classification Data available to make classification

## 11.2.1. Endocrine Disruption Properties

Not Available

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## 832B-A Black Epoxy Encapsulating and Potting Compound

### 12.1. Toxicity

832B-A Black Epoxy	Endpoint	Test Duration (hr)		Spee	Species		Sou	Source	
Encapsulating and Potting Compound	Not Available Not Available Not Available		Not Available	Not Available Not Available					
	Endpoint	Те	st Duration (hr)	Species			Value	Source	
	EC50	72	h	Algae or	other aquatic plan	its	9.4mg/l	2	
oisphenol A diglycidyl ether	LC50	96	ih	Fish			1.2mg/l	2	
	EC50	48	ĥ	Crustace	a		1.1mg/l	2	
	NOEC(ECx)	50	l4h	Crustace	a		0.3mg/l	2	
			1						
	Endpoint		Test Duration (hr)		Species	Value		Source	
(C12-14)alkylglycidyl ether	EC50(ECx)	48h			Crustacea	6.07mg/l		2	
	LC50	96h			Fish	>5000mg	/I	2	
	EC50		48h		Crustacea	6.07mg/l		2	
	Endpoint	Tost	Duration (hr)	Species		Value		Source	
	EC50	72h	Duration (iii)	Algae or other a	aquatic plants	>0.2mg/		2	
carbon black	LC50	96h		Fish		>100mg		2	
	EC50	48h		Crustacea			1.968mg/l	4	
	NOEC(ECx)	24h		Crustacea			200mg/l		
Legend:				ECHA Registered S I) 4. US EPA, Ecotox					

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Liquid epoxy resins and some reactive diluents are not readily biodegradable, although its epoxy functional groups are hydrolysed in contact with water, they have the potential to bio-accumulate and are moderately toxic to aquatic organisms. They are generally classified as dangerous for the environment according to the European Union classification criteria. Uncured solid resins on the other hand are not readily bio-available, not toxic to aquatic and terrestrial organisms, not readily biodegradable, but hydrolysable. They present no significant hazard for the environment.

Reactive diluents generally have a low to moderate potential for bioconcentration (tendency to accumulate in the food chain) and a high to very high potential for mobility in soil. Small amounts that escape to the atmosphere will photodegrade.

They would not be expected to persist in the environment.

Most reactive diluents should be considered slightly to moderately toxic to aquatic organisms on an acute basis while some might also be considered harmful to the environment. Environmental toxicity is a function of the n-octanol/water partition coefficient (log Pow, log Kow). Compounds with log Pow >5 act as neutral organics, but at a lower log Pow, the toxicity of epoxide-containing polymers is greater than that predicted for simple narcotics.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

for 1,2-butylene oxide (ethyloxirane):

Environmental fate: Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilisation of ethyloxirane from water surfaces would be expected based on the moderate estimated Henry's Law constant. If ethyloxirane is released to soil, it is expected to have low adsorption and thus very high mobility. Volatilisation from moist soil and dry soil surfaces is expected, based on its vapour pressure. It is expected that ethyloxirane exists solely as a vapour in ambient atmosphere, based on its very high vapour pressure. Ethyloxirane may also be removed from the atmosphere by wet deposition processes, considering its relatively high water solubility.

Persistence: The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days)\*.

Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. A further model-predicted biodegradation half-life of 15 days in water was obtained and used to predict the half-life of this chemical in soil and sediment by applying Boethling's extrapolation factors (11/2water : 11/2 soil : 11/2sediment = 1: 1: 4) (Boethling 1995). According to these values, it can be concluded that ethyloxirane does not meet the persistence criteria in water and soil (half-lives = 182 days) and sediments (half-life = 365 days).

Experimental and modelled log Kow values of 0.68 and 0.86, respectively, indicate that the potential for bioaccumulation of ethyloxirane in organisms is likely to be low. Modelled bioaccumulation -factor (BAF) and bioconcentration -factor (BCF) values of 1 to 17 L/kg indicate that ethyloxirane does not meet the bioaccumulation criteria (BCF/BAF = 5000)\* Ecotoxicity:

Experimental ecotoxicological data for ethyloxirane (OECD 2001) indicate low to moderate toxicity to aquatic organisms. For fish and water flea, acute LC50/EC50 values vary within a narrow range of 70-215 mg/L; for algae, toxicity values exceed 500 mg/L, while for bacteria they are close to 5000 mg/L

\* Persistence and Bioaccumulation Regulations (Canada 2000).

Reactive diluents which are only slightly soluble in water and do not evaporate quickly are expected to sink to the bottom or float to the top, depending on the density, where they would be expected to biodegrade slowly.

#### 12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A diglycidyl ether	HIGH	HIGH

#### 12.3. Bioaccumulative potential

P	
Ingredient	Bioaccumulation
bisphenol A diglycidyl ether	MEDIUM (LogKOW = 3.8446)

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#### 12.4. Mobility in soil

Ingredient	Mobility
bisphenol A diglycidyl ether	LOW (KOC = 1767)

## 12.5. Results of PBT and vPvB assessment

	Р	В	т	
Relevant available data	Not Available	Not Available	Not Available	
PBT	X	×	×	
vPvB	×	×	×	
PBT Criteria fulfilled?			No	
vPvB	No			

#### **12.6. Endocrine Disruption Properties**

Not Available

#### 12.7. Other adverse effects

Not Available

### **SECTION 13 Disposal considerations**

#### 13.1. Waste treatment methods Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: • If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. Waste Management Production waste from epoxy resins and resin systems should be treated as hazardous waste in accordance with National regulations. Fire retarded resins containing halogenated compounds should also be treated as special waste. Accidental spillage of resins, curing agents and their formulations should be contained and absorbed by special mineral absorbents to prevent them from entering the environment. Contaminated or surplus product should not be washed down the sink, but preferably be fully reacted to form cross-linked solids which is non-hazardous and can be more easily disposed. Finished articles made from fully cured epoxy resins are hard, infusible solids presenting no hazard to the environment. However, finished articles from flame-retarded material containing halogenated resins should be considered hazardous waste, and disposed as required by National laws. Articles made from epoxy resins, like other thermosets, can be recycled by grinding and used as fillers in other products. Another way of disposal and recovery is combustion with energy recovery. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. Product / Packaging disposal A Hierarchy of Controls seems to be common - the user should investigate: Reduction Reuse Recycling Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal. Material may be disposed of by controlled burning in an approved incinerator or buried in an approved landfill. Prior to disposal in a landfill the material should be mixed with the other component and reacted to render the material inert. Extreme caution should be taken when heating the resin/curing agent mix. Recycle containers where possible, or dispose of in an authorised landfill. Waste treatment options Not Available Sewage disposal options Not Available

## **SECTION 14 Transport information**

Labels Required	For 832B-375ML, 832B-375MLCA, 832B-450ML, 832B-3L, 832B-12L NOT REGULATED by Ground ADR Special Provision 375 NOT REGULATED by Air IATA Special Provision A197 NOT REGULATED by Sea IMDG per 2.10.2.7
	NOT REGULATED by Sea INDO per 2.10.2.7 NOT REGULATED by ADN Special Provision 274 (The provision of 3.1.2.8 apply)

## Land transport (ADR-RID)

14.1. UN number	3082
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## 832B-A Black Epoxy Encapsulating and Potting Compound

14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A diglycidyl ether)			
14.3. Transport hazard	Class	9		
class(es)	Subrisk	Not Applicable		
14.4. Packing group	11			
14.5. Environmental hazard	Environmentally hazardous			
	Hazard ide	entification (Kemler)	90	
	Classificat	ion code	M6	
14.6. Special precautions for	Hazard La	bel	9	
user	Special pr	ovisions	274 335 375 601	
	Limited qu	antity	5 L	
	Tunnel Re	striction Code	3 (-)	

## Air transport (ICAO-IATA / DGR)

14.1. UN number	3082			
14.2. UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. * (contains bisphenol A diglycidyl ether)			
	ICAO/IATA Class	9		
4.3. Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
01400(00)	ERG Code 9L			
4.4. Packing group				
14.5. Environmental hazard	Environmentally hazardo	bus		
	Special provisions		A97 A158 A197 A215	
	Cargo Only Packing Instructions		964	
	Cargo Only Maximum Qty / Pack		450 L	
14.6. Special precautions for user	Passenger and Cargo	Packing Instructions	964	
usei	Passenger and Cargo Maximum Qty / Pack		450 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y964	
	Passenger and Cargo Limited Maximum Qty / Pack		30 kg G	

## Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3082		
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A diglycidyl ether)		
14.3. Transport hazard class(es)	IMDG Class     9       IMDG Subrisk     Not Applicable		
14.4. Packing group	Ш		
14.5. Environmental hazard	Marine Pollutant		
14.6. Special precautions for user	EMS NumberF-A , S-FSpecial provisions274 335 969Limited Quantities5 L		

## Inland waterways transport (ADN)

14.1. UN number	3082			
14.2. UN proper shipping name	ENVIRONMENTALLY H	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A diglycidyl ether)		
14.3. Transport hazard class(es)	9 Not Applicable			
14.4. Packing group	III			
14.5. Environmental hazard	Environmentally hazardous			
14.6. Special precautions for	Classification code Special provisions Limited quantity	M6 274; 335; 375; 601 5 L		
user	Equipment required	PP		
	Fire cones number	0		

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## 832B-A Black Epoxy Encapsulating and Potting Compound

## 14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## 14.8. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
bisphenol A diglycidyl ether	Not Available
(C12-14)alkylglycidyl ether	Not Available
carbon black	Not Available

## 14.9. Transport in bulk in accordance with the ICG Code

Product name	Ship Type
bisphenol A diglycidyl ether	Not Available
(C12-14)alkylglycidyl ether	Not Available
carbon black	Not Available

## **SECTION 15 Regulatory information**

## 15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

bisphenol A diglycidyl ether is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	European Union - European Inventory of Existing Commercial Chemical Substances
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List	(EINECS)
of Substances	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
Europe EC Inventory	Packaging of Substances and Mixtures - Annex VI
	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
(C12-14)alkylglycidyl ether is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	European Union - European Inventory of Existing Commercial Chemical Substances
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List	(EINECS)
of Substances	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
Europe EC Inventory	Packaging of Substances and Mixtures - Annex VI
carbon black is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List	Monographs
of Substances	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
Europe EC Inventory	Monographs - Group 2B: Possibly carcinogenic to humans
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)	International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

## 15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

## **National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (bisphenol A diglycidyl ether; (C12-14)alkylglycidyl ether; carbon black)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No ((C12-14)alkylglycidyl ether)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (bisphenol A diglycidyl ether; (C12-14)alkylglycidyl ether)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

## **SECTION 16 Other information**

Revision Date 08/07/2021

Initial Date	28/02/2018
Full text Risk and Hazard code	S
H351	Suspected of causing cancer.

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

#### Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List

NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory

NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act

TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

Reason for change

A-2.00 - New format to EU safety data sheet and composition change